Technical Manual

EHC-6

HW/FM TRANSMITTER

Serial No. _____

366904001-0517-A

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Tulsa, OK 74158

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At the time of publishing this manual is accurate to the best of our knowledge. Auto Crane reserves the right to change any or all items, components and parts, necessary for any reason. This right does not obligate Auto Crane to immediately update the manual. If in doubt, please call your local Auto Crane distributor for the most up-to-date information.

Auto Crane Company issues a limited warranty with each unit sold. See warranty pages at the end of the manual.

Table of Contents

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1 Safety Tips and Precautions

DANGER Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

WARNING Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE Indicates information considered important, but not hazard-related.

WARNING Federal law (49 cfr part 571) requires that the Final Stage Manufacturer of a vehicle certify that the vehicle complies with all applicable federal regulations. Any modifications performed on the vehicle prior to the final state are also considered intermediate stage manufacturing and must be certified as to compliance. The installer of this crane and body is considered one of the manufacturers of the vehicle. As such a manufacturer, the installer is responsible for compliance with all applicable federal and state regulations, and is required to certify that the vehicle is in compliance.

WARNING It is the further responsibility of the installer to comply with the OSHA Truck Crane Stability Requirements as specified by 29 CFR part 1910.180 (C) (1). In applications, where the rotation of the load is hazardous, a tag or restraint line should be used, (ref. OSHA 1910.180(h)(3)(xvi)). To reduce the potential for the load to rotate or rope twist, operate at minimal boom angles and extension.

WARNING Do not attempt to lift or drag a load from the side! The boom can fail far below its rated capacity.

WARNING Do not weld, modify, or use unauthorized components on any Auto Crane unit! This will void any warranty or liability. Also failure of the crane may result.

WARNING Failure to correctly plumb and wire crane can cause inadvertent operation and damage to crane and/or personnel!

WARNING Auto Crane Company remote controlled cranes are not designed or intended for use for any applications involving the lifting or moving of personnel. Any such use is considered to be improper and the seller shall not be responsible for any claims arising from such use. This sale is made with the express understanding there is no warranty the goods are fit for the purpose of lifting or moving persons or other improper use. There is no implied warranty or responsibility for such uses.

NOTICE Keep this manual with the crane at all times.

Auto Crane products are designed to provide many years of safe, trouble-free, dependable service when properly used and maintained.

To assist you in obtaining the best service from your crane and to avoid untimely crane and/or vehicle failure, this manual provides the following operating and service instructions. It is specifically recommended that all operating and service personnel consider this manual as mandatory material for reading and study before operating or servicing Auto Crane products. It is highly recommended crane owners, equipment managers, and supervisors also read this manual.

Auto Crane has incorporated several safety features in the EHC-6 crane for your protection.

For your convenience the overall dimensions of the EHC-6 crane are included on the General Dimension Drawing. Rotation and turning radius are also listed on that drawing.

Remember, the crane adds weight to the vehicle. Adding weight may change the driving and riding characteristics of the vehicle unless the appropriate overload spring(s) are installed on the truck. The payload of the vehicle is reduced by the weight of the crane. The operator should exercise care when loading the vehicle. Distributing the payload on the vehicle evenly will greatly improve the driving and riding characteristics of the vehicle.

Auto Crane Company issues a limited warranty certificate with each unit sold. See last page for warranty.

The EHC-6 cranes are attached to your 12-volt truck electrical system through the vsu provided. The EHC-6 is another highly efficient Auto Crane product. The use of a maintenance-free battery is not recommended on any Auto Crane product. The recommended alternator and battery that will give the longest life with the most useful duty cycle is a 60-amp alternator with a 500 cold cranking amp battery. These specifications should be considered minimum.

It has always been Auto Crane Company policy to handle all warranty claims we receive as promptly as possible. If a warranty claim involves discrepant material or workmanship, Auto Crane will take immediate corrective action. It is understandable that Auto Crane Company cannot assume responsibility of liability when it is obvious that our products have been abused, misused, overloaded or otherwise damaged by inexperienced persons trying to operate the equipment without reading the manual.

2 Introduction

NOTICE Auto Crane will not assume responsibility or liability for any modifications or changes made to unit, or installation of component parts without authorization.

Auto Crane maintains a strong distributor network and a knowledgeable Customer Service Department. In most cases, an equipment problem is solved via phone conversation with our customer service department. The customer service department also has the ability to bring a local distributor, a regional sales manager, or a factory serviceman into the solution of an equipment problem.

If, through no fault of Auto Crane Company, it is necessary to send an experienced factory serviceman on a field service call the rates stated in the Auto Crane Distributor's Flat Rate Manual will apply.

Auto Crane Company's extensive Research and Development Program allow our customers to use the best equipment on the market. Our Engineering Staff and our knowledgeable sales people are always available to our customers in solving crane and winch-type application problems. When in doubt, call the Auto Crane factory.

Should you require any assistance not given in this manual, we recommend that you consult your nearest Auto Crane Distributor. Our distributors sell authorized parts and have service departments that can solve almost any needed repair. This manual does not cover all maintenance, operating, or repair instructions pertinent to all possible situations.

If you require additional information, please contact the Auto Crane Company at the following telephone number:**1-800-777-2760**

The information contained in the manual is in effect at the time of this printing. Auto Crane Company reserves the right to update this material without notice or obligation.

3.1 DIMENSIONS

- Width: 22.375 in. (0.55 m)
- Height: 34.88 in. (0.91 m)
- Length: 13 ft. 1 in. (4.58 m), stored length.
- Weight: 1,670 lbs. (758 kg)

3.2 CAPACITY

- 36,000 ft-lbs (4.98 ton-m)
- Ft-lbs = horizontal distance from center line of rotation to free hanging weight (feet) x amount of weight (pounds).

3.3 REACH

- Second boom reach: 10 ft. 4 in. to 16 ft. 4 in.
- Third boom reach: 16 ft. 4 in. to 20 ft. 4 in.

3.4 CABLE

- 95 ft. (28.9 m) of 3/8 in. (9.5 mm) diameter aircraft quality cable. This cable has a single line breaking strength of 14,400 lbs. (6,531 kg).

3.5 CHASSIS AND MOUNTING REQUIREMENTS

- 14,500 lbs. (8,845 kg) GVWR minimum.
- 360,000 in-lbs. Resistive Bending Moment (RBM)
- 7/8”, Grade 8-UNF Bolts. Tightened to 475 ft. lbs.
- 13-1/2” Mounting hole to run hydraulic and electrical lines to the crane from the body.

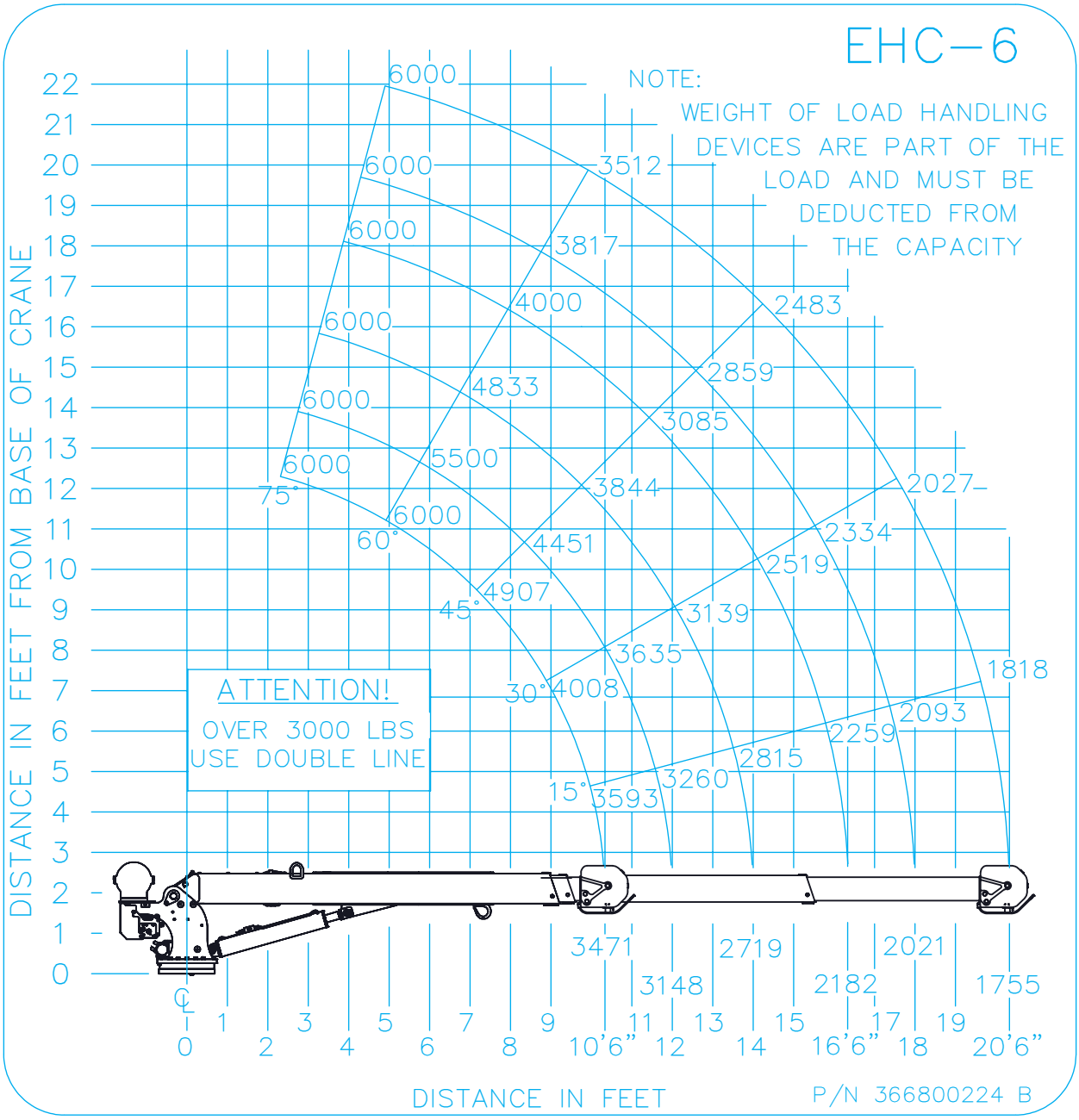
3.6 ELECTRICAL SYSTEM REQUIREMENTS

- Voltage: 12 VDC
- Alternator: 60 amps minimum
- Battery: 100 minute reserve capacity minimum. Maintenance Type battery

3.7 ROTATION

- 370º Rotation with electrical stop continuous rotation with slip ring

4 Load Chart



WARNING All load ratings are based on crane capacity, not the vehicle stability. When lifting a heavy load, the weight can create enough tipping moment to overturn the vehicle. *DO NOT USE* the overload shutdown device to determine maximum rated loads, if the crane is equipped with this type of device.

WARNING Always comply with load chart capacities.

THIS IS ONLY AN OVERVIEW OF ALL APPLICABLE QUALIFICATION REQUIREMENTS. REFERENCE ASME B30.5A AND OSHA 1910.180 FOR COMPLETE QUALIFICATION REQUIREMENTS.

5.1 OPERATORS

1. Crane operation shall be limited to personnel with the following minimum qualifications:
    A. Designated persons.
    B. Trainees under the direct supervision of a designated person.
    C. Maintenance and test personnel (when it is necessary in the performance of their duties).
    D. Inspectors (crane).
2. No one other than the personnel specified above shall enter the operating area of a crane with the exception of persons such as oilers, supervisors, and those specified persons authorized by supervisors whose duties require them to do so and then only in the performance of their duties and with the knowledge of the operator or other persons.

5.2 QUALIFICATIONS FOR OPERATORS

1. Operators shall be required by the employer to pass a practical operating examination.
2. Qualifications shall be limited to the specific type of equipment for which examined.
3. Operators and operator trainees shall meet the following physical qualifications:
    A. Vision of at least 20/30 Snellen in one eye and 20/50 in the other, with or without corrective lenses.
    B. Ability to distinguish colors, regardless of position, if color differentiation is required for operation.
    C. Adequate hearing with or without hearing aid for the specific operation.
4. Evidence of physical defects or emotional instability, which render a hazard to operator or others, which in the opinion of the examiner could interfere with the operator's performance, may be sufficient cause for disqualification. In such cases, specialized clinical or medical judgment and tests may be required.
5. Evidence that operator is subject to seizures or loss of physical control shall be sufficient reason for disqualification. Specialized medical Tests may be required to determine these conditions.
6. Operators and operator trainees should have normal depth perception, coordination, and no tendencies to dizziness or similar undesirable characteristics.
7. In addition to the above listed requirements, the operator shall:
    A. Demonstrate the ability to comprehend and interpret all labels, operator's manuals, safety codes, and other information pertinent to correct crane operations.
    B. Possess the knowledge of emergency procedures and implement it.
    C. Demonstrate to the employer the ability to operate the specific type of equipment.
    D. Be familiar with the applicable safety regulations.
    E. Understand the operating procedures as outlined by the Auto Crane.
    F. Be thoroughly familiar with the crane and its control functions.

5.3 CONDUCT OF OPERATORS

1. The operator shall not engage in any practice, which will divert his attention while actually operating the crane.
2. Each operator shall be responsible for those operations under the operator's direct control. Whenever there is any doubt as to safety, the operator shall consult with the supervisor before handling the loads.
3. The operator should not leave a suspended load unattended unless specific precautions have been instituted and are in place.
4. If there is a warning sign on the switch or engine starting controls, the operator shall not close the switch or start the engine until the warning sign has been removed by the appointed person.
5. Before closing the switch or starting the engine, the operator shall see that all controls are in the "OFF" or neutral position and all personnel are in the clear.
6. If power fails during operation, the operator shall:
    A. Move power controls to the "OFF" or neutral position.
    B. Land the suspended load and boom, if practical.
7. The operator shall be familiar with the equipment and its proper care. If adjustments or repairs are necessary, the operator shall report the same promptly to the appointed per-son, and shall also notify the next operator.
8. The operator at the start of each shift shall test all controls. If any controls do not operate properly, they shall be adjusted or repaired before operations are begun.
9. Stabilizers shall be visible to the operator while extending or setting unless a signal person assists operator.

5.4 OPERATING PRACTICES/HANDLING THE LOAD

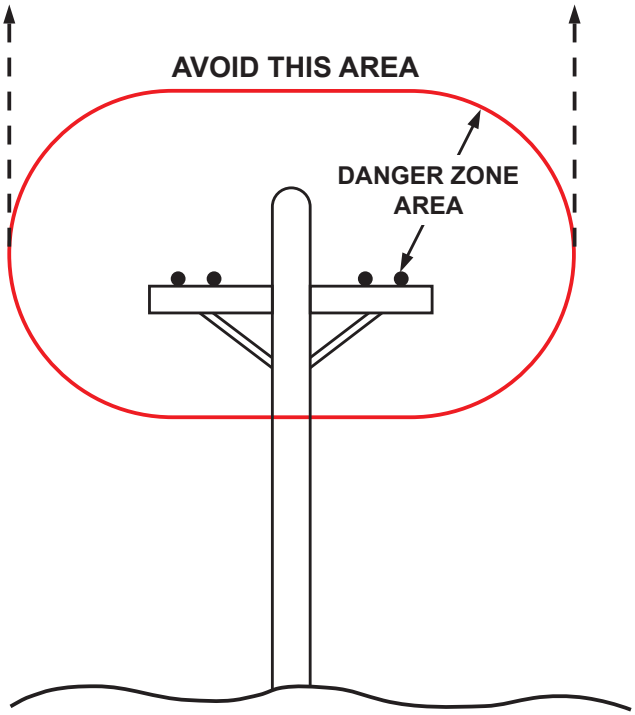
⚠ CAUTION Never use two cranes to support a load too large for either crane.

1. Size of load.
    A. No crane shall be loaded beyond the rated load except for test purposes
    B. The load to be lifted is to be within the rated load of the crane and its existing configuration.
    C. Know the weight of the rigging and deduct from the load rating to prevent overloading the crane.
    D. When loads that are not accurately known are to be lifted, the person responsible for the job shall determine the weight of the load does not exceed the crane rated load at the radius at which the load is to be lifted.
2. Attaching the load.
    A. Ensure the load is properly attached to the hook by means of slings or other devices of sufficient capacity.
    B. Ensure the vehicle is in a level position when loading or unloading.
    C. Hoist rope shall not be wrapped around the load.
3. The operator shall determine that:
    A. The crane is level and, where necessary, the vehicle/carrier is blocked properly.
    B. The load is well secured and balanced in the sling or lifting device before it is lifted more than a few inches.
    C. Means are provided to hold the vehicle stationary while operating the crane.
    D. Before starting to lift, the hook shall be positioned over the load in such a manner as to minimize swinging.
4. During lifting care shall be taken that:
    A. There is no sudden acceleration or deceleration of the moving load.

B. When rotating the crane, sudden starts and stops shall be avoided. Rotational speed shall be such that the load does not swing out beyond the radius at which it can be controlled.
   C. Load, boom or other parts of the crane do not contact any obstruction.
   D. Cranes shall not be used for dragging loads sideways.
   E. This standard recognizes that telescopic boom cranes are designed and intended for handling materials. They do not meet personnel lift or elevator requirements. Therefore, no lifting, lowering, swinging or traveling shall be done while a person is on the hook or load. Hook attached suspended work platforms (baskets) shall not be used with cranes covered by this standard.
   F. The operator should avoid carrying loads over people.
5. When the crane is so equipped, the stabilizers shall be fully extended and set. Blocking under stabilizers shall meet the requirements as follows:
   A. Strong enough to prevent crushing.
   B. Of such thickness, width and length as to completely support the stabilizer pad.
   C. Firm footing under all tires, or individual stabilizer pads should be level. Where such a footing is not otherwise supplied, timbers, cribbing, or other structural members to distribute the load so as to not exceed allowable bearing capacity or the underlying material should provide it.
6. In transit, the boom shall be carried in stowed position.
7. The crane shall not be transported with a load on the hook.

5.5 OPERATING NEAR ELECTRICAL POWER LINES

⚠ DANGER Never operate the crane near electrical lines or in the danger zone area.



1. Do not place any part of the crane or load inside the Danger Zone.
   EXCEPTIONS:
   A. The Danger Zone may be entered after confirmation by an appointed person the electrical distribution and transmission lines are de-energized and visibly grounded at the point work.
   B. The Danger Zone may be entered if insulating barriers are erected to prevent physical contact with the lines. These can't be a part of or attached to the crane.
2. For the minimum safe distance between electrical lines and any part of the crane or load (including handling appendages), or while in the transit with the boom stowed, see Table 1. Safe Operating Distance.
3. Exercise caution when working near overhead lines. They can move horizontally and vertically due to wind, shifting the location of the Danger Zone.
4. Assign a qualified, signal person observe the clearance and warn the crane operator before approaching the Safe Operating Distance limits.
   A. Treat all overhead wires as energized until the person or utility owning the line verifies it is not energized.
   B. Exceptions ensuring equivalent protection are allowed, if approved by the administrative or regulatory authority in writing.
   C. Install durable signs at the operator's station and on the outside of the crane, warning that electrocution or serious bodily injury may occur if the Table 1. Safe Operating Distance limits aren't adhered to.

Safe Operating Distance for Cranes Near Electrical Lines		
When operating near high voltage power lines		
Normal Voltage, kV - (phase to phase)	Minimum Required Clearance	
	Ft.	(m)
0 - 50	10	(3.5)
50 - 200	15	(4.6)
200 - 350	20	(6.1)
350 - 500	25	(7.62)
500 - 750	35	(10.67)
750 - 1000	45	(13.72)
When in transit with no load and boom stowed		
0 - 0.75	4	(1.22)
0.75 - 50	6	(1.83)
50 - 345	10	(3.83)
345 - 750	16	(4.87)
750 - 1000	20	(6.1)

5.6 PREPARING THE CRANE FOR OPERATION

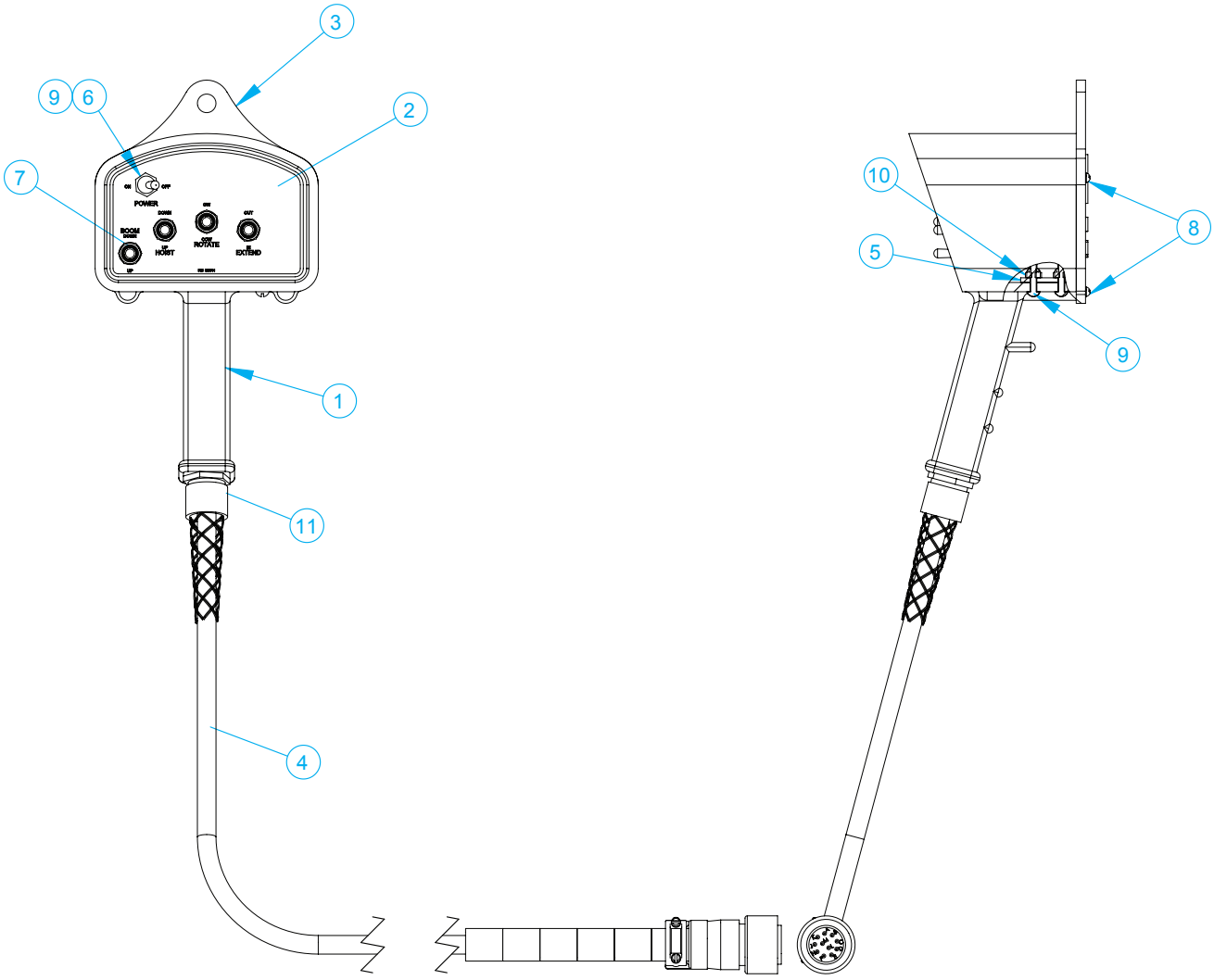
1. Ensure the manual has been thoroughly read by all crane operating and maintenance personnel and supervisors.
2. Perform a routine inspection of the crane before operation each day. Correct any defects immediately.
3. At the job site, position the vehicle so the crane can reach the load within the rated capacity (center line of rotation to hoist hook).
4. Keep the vehicle as level as possible during operation.
5. Allow the vehicle engine to warm up before operation.
6. For Auto Crane units using only electric operation:
    - A. Engage the emergency brake.
    - B. Leave the ignition on with the transmission in neutral (or park for automatic transmissions).
    - C. Activate any crane power switches.
7. For Auto Crane units using electric and hydraulic operation:
    - A. Engage the emergency brake.
    - B. Place the transmission in neutral.
    - C. Press the clutch in.
    - D. Activate PTO (Power Take Off).
    - E. Release the clutch.
    - F. Allow sufficient time for the hydraulic fluid to warm up.
    - G. Set the throttle control to the proper engine speed.
8. For all outrigger usage:
    - A. Always extend the outriggers from the vehicle to the ground before crane operation. Ensure they are firmly positioned on solid ground.
    - B. Stand clear of outriggers while being extended.
    - C. If a curb or other object prevents the outrigger from begin fully extended, shorten the bearing or fulcrum point and reduce the maximum load accordingly.
    - D. If an outrigger will not reach the ground because of holes or grades, block up the outrigger pad to provide level and firm support to the vehicle.
    - E. If working in soft ground, use wide pads under the outrigger feet to prevent sinking.
    - F. Always store the outriggers before transportation.
        - i. For Auto Crane units with Manual Outriggers:
            1. Pull the lock pins to release the jackleg or drop down outrigger. Move to the outermost lock position.
            2. Ensure lock pins are reinstalled properly.
            3. Lower the Outrigger pad to firm ground and adjust the foot to remove slack.
        - ii. For Auto Crane units with Hydraulic Outriggers:
            1. Shift the diverter valve to the Outrigger position.
            2. Extend the Outriggers to their horizontal limit.
            3. Extend the Outriggers vertically until they make solid contact with the ground with the ground and the truck is approximately level side-to-side.
            4. With the Outriggers properly positioned, return the diverter valve to the Crane position.
9. Remove the remote control from the cab or storage area. Power the remote control on. Detach the hook from the dead man.
10. The crane is now ready for operation.

DURING OPERATION

1. Always boom up before rotating so the boom will clear the boom support.
2. Always maintain clearance between the boom crown and the traveling block or hook hoist during boom extension. Always observe all relevant safe policies and procedures during crane operation.
4. Always use slow and smooth movements with the crane to avoid causing the load to swing like a pendulum.

AFTER OPERATION

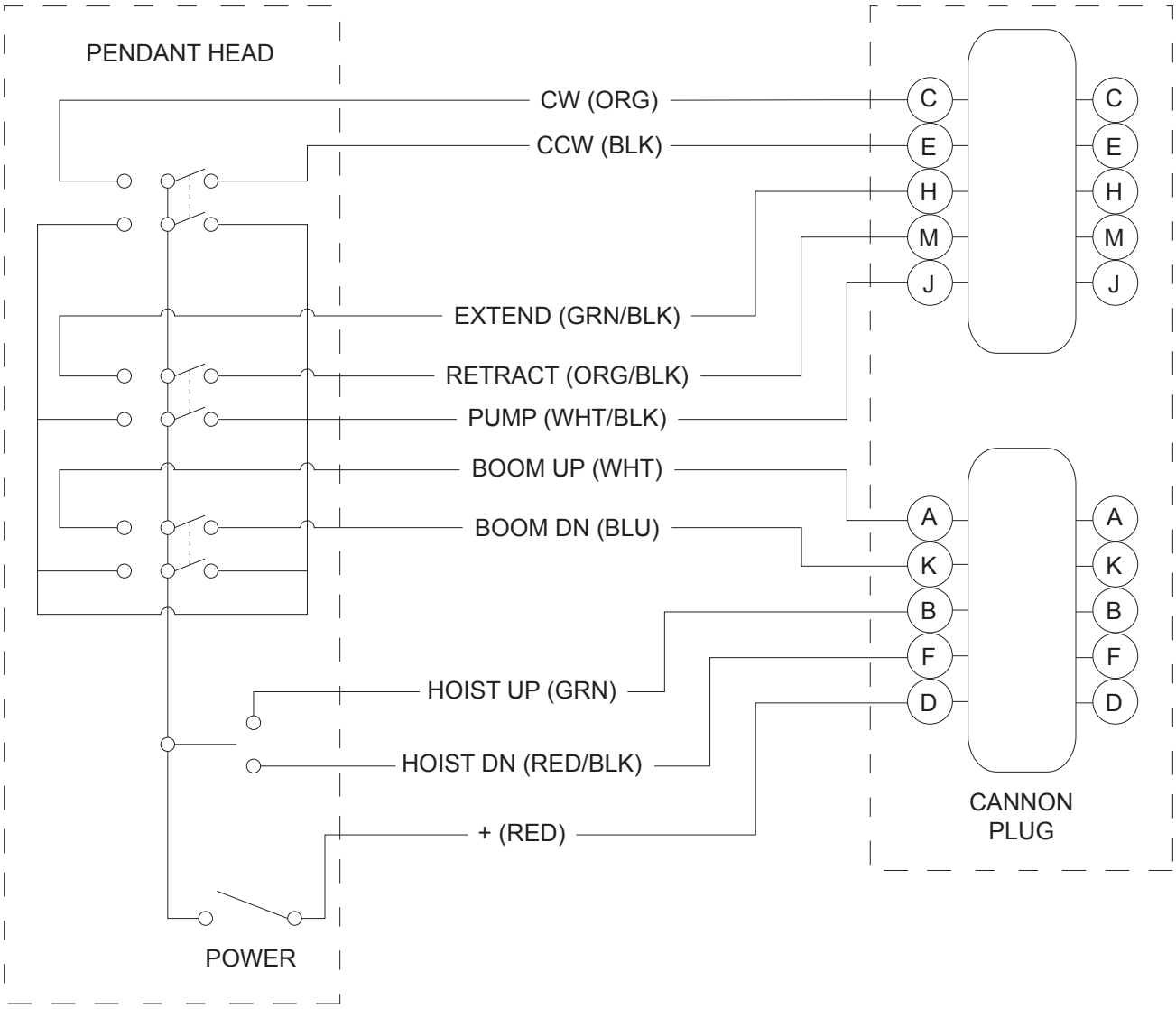
1. After completing the lifting operations, return the boom to the stowed position on the boom support.
2. Replace remote control to its storage location.
3. Return the Outriggers to the stowed position. Ensure they are pinned in place or jack legs are returned to the storage compartment.
4. Always store the crane in its stowed position for transportation.
5. Release the throttle control, press the clutch in, and disengage the PTO. Deactivate any crane power switches.
6. Check vehicle surroundings before moving.
7. Record any unusual occurrence during crane operation which may indicate required maintenance or repair.



ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	480501000	PENDANT HOUSING
2	1	366719000	DECAL, PENDANT 8 FUNC W/PWR
3	1	480504000	PENDANT BACK PLATE
4	1	680179001	PENDANT CABLE, 11 PIN BAYONET
5	1	480598	COVER TRIGGER OPENING
6	1	750090	TOGGLE SWITCH, 1 POLE, 2 POSITION
7	4	634200000	TOGGLE SWITCH KIT
8	4	001004000	SCREW PN HD #6 X 3/4 LG
9	2	002607	SCREW RD HD #10-24UNC X 3/4 LG CP
10	2	015801	NUT HX NYLK #10-24UNC ZP
11	1	600820000	CORD GRIP, 3/4 NPT, .50-.625" CORD

6 8 Function Pendant with ON/OFF

PENDANT WIRING SCHEMATIC



TRANSMITTER LAYOUT

There is a red light to the left of the ON/OFF Toggle switch and a yellow light to the right. As the battery runs down, the red light will begin to flash as well as the yellow light.

If the yellow light is rapidly flashing this indicates that the unit is transmitting. Refer to the Transmitter Diagnostics Section for a detailed explanation of each light combination.

In addition to the two lights mentioned above there are four function toggle switches. These functions from left to right are to be used to raise and lower the boom, raise and lower the hoist cable, rotate the crane and extend and retract the boom.

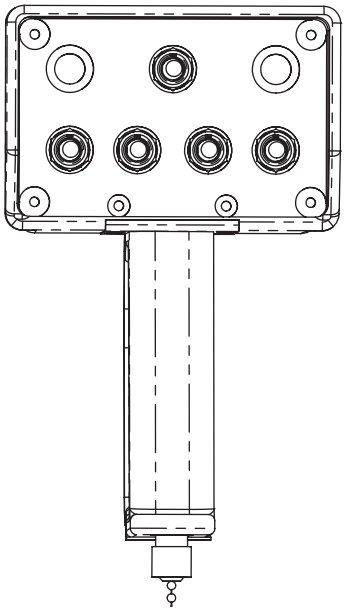
POWER ON/OFF TOGGLE SWITCH
The transmitter is powered by 4-AA alkaline batteries, located under the back cover of the housing. To turn the transmitter on, press and hold the Power On Toggle, release once the transmit light starts blinking. To turn the unit off, press and hold the power off toggle, release after the transmit light stops flashing.

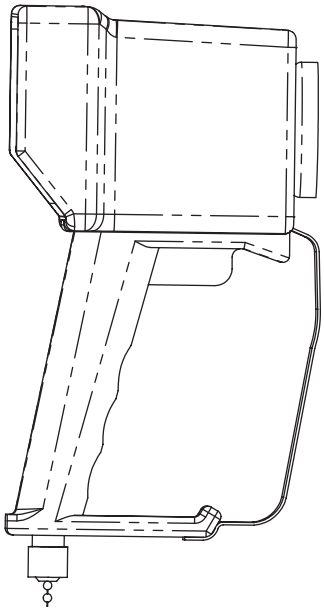
FUNCTION SWITCHES
To operate a function, toggle one of the function switches with either the thumb of the hand holding the unit or the thumb or fingers of the opposite hand. More than one function can be activated at one time.

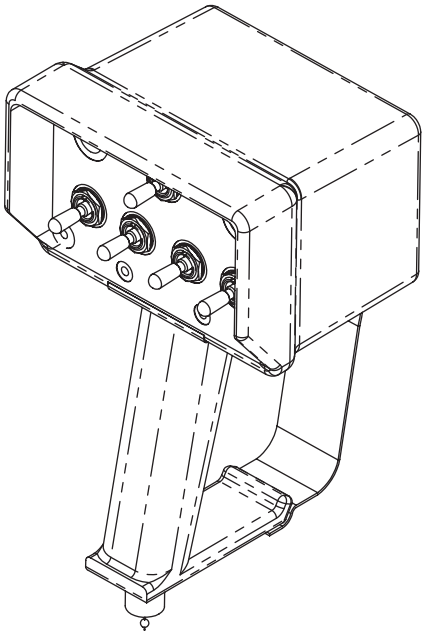
CARE
KEEP DRY. Do not clean the transmitter / receiver under high pressure. If water or other liquids get inside the transmitter battery or receiver compartment, immediately dry the unit. Remove the case and let the unit air dry.

WELDING
DISCONNECT THE RADIO RECEIVER BEFORE WELDING on the crane, load, or truck. Failure to disconnect will result in the destruction of the radio receiver.

7 FM Control Transmitter

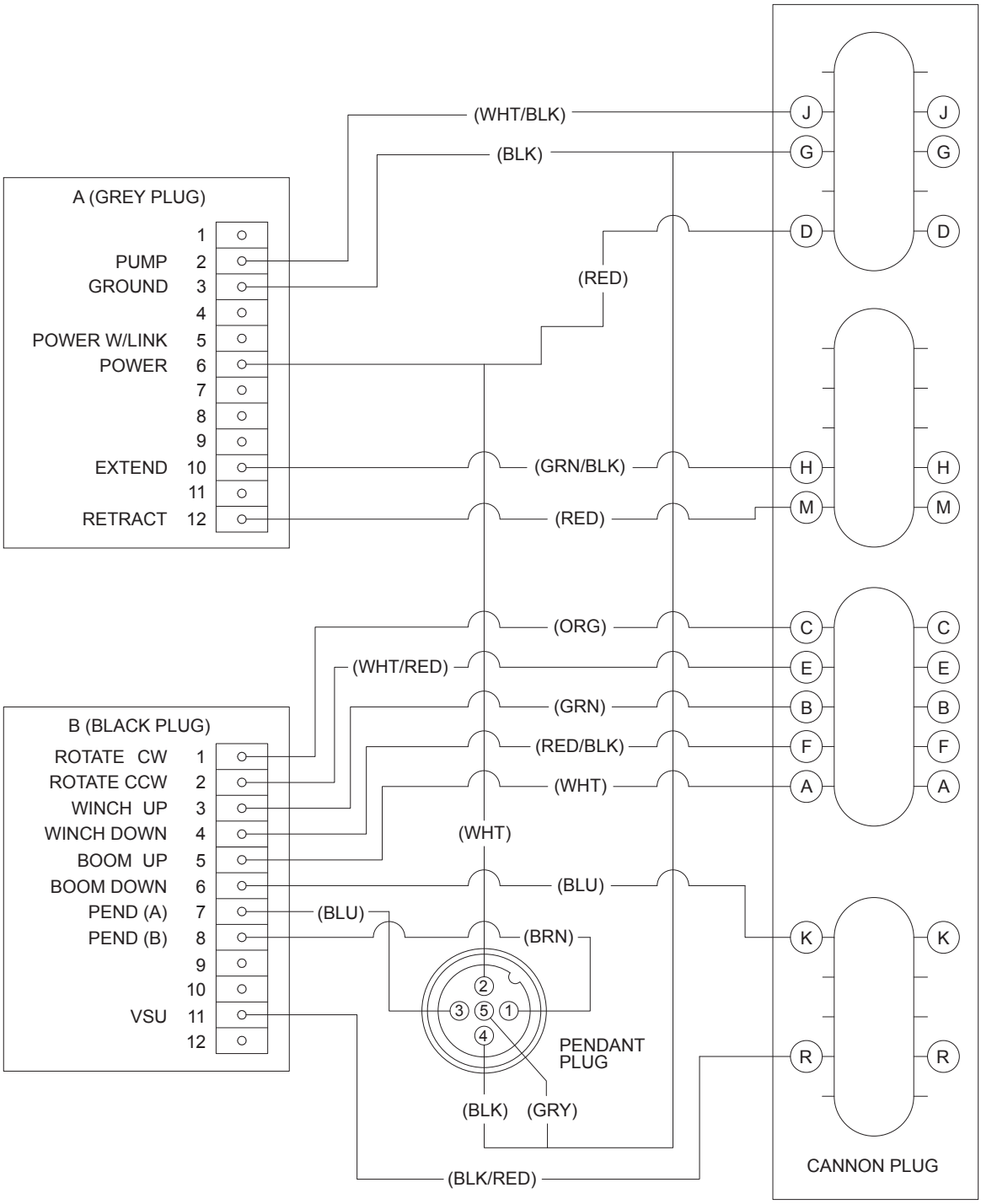




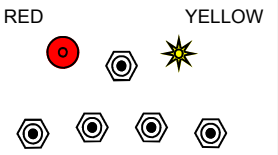
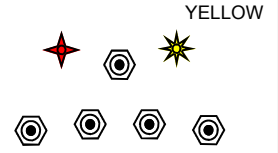
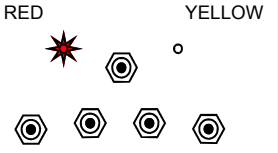
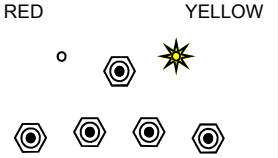
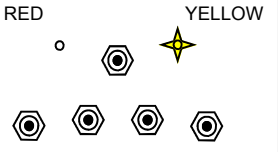
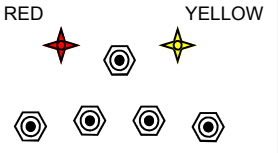
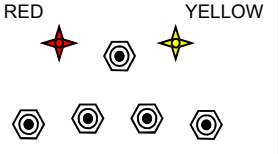


TOGGLE SWITCH WIRING CHART		
FUNCTION	**WIRE COLOR**	**TERMINAL POSITION**
POWER ON	YELLOW	BOTTOM
POWER OFF	GREEN (FROM 8 PIN CONNECTOR)	TOP
BOOM UP	RED	BOTTOM
BOOM DN	ORANGE	TOP
BOOM EXTEND	GREEN (FROM 10 PIN CONNECTOR)	BOTTOM
BOOM RETRACT	BLUE	TOP
ROTATE CW	VIOLET	BOTTOM
ROTATE CCW	GREY	TOP
HOIST UP	WHITE	BOTTOM
HOIST DN	BROWN	TOP
COMMON	BLACK	MIDDLE

FM CONTROL TRANSMITTER WIRING SCHEMATIC

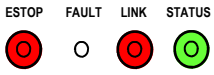
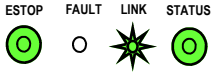
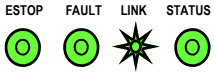
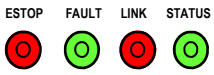


8 FM Control Transmitter Diagnostics

	Tether connection detected
	Low battery. Unit will run approximately 10 hours after Battery light starts flashing.
	Flashing rapidly for 10 seconds indicates a transmitter failure.
	**Normal Operation** The Active light will flash several times per second, indicating that the transmitter is sending signals to the receiver. The Active light will remain on momentarily whenever a function changes.
	**Normal Operation** The transmitter is in Download Mode.
	Stuck switch detected. Ensure that all switches are in a centered position. The transmitter will not power up when a function is ON.
	**On Power Down** Unit is still powered. Check for stuck switches, as the transmitter will not power down when a function is ON. Alternating flash means that the transmitter is in Calibration Mode.

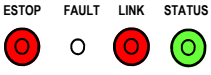
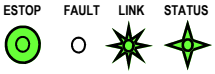
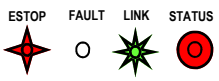
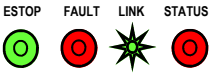
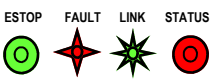
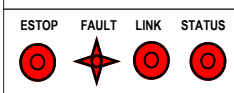
Light Legend						
Solid	**Slow Flash**	**Fast Flash**	**Red Light**	**Green Light**	**Yellow Light**	**Alternating Red & Green Light**

Normal Operation

	Transmitter is OFF If the transmitter is off, the receiver is operating properly.
	Transmitter is ON When the transmitter is turned on, the Link light (fast flashing) and E-Stop (GREEN) indicates the receiver is operating properly
	Transmitter is in Operation When a function is activated on the transmitter, the Fault light will turn on GREEN. This indicates the receiver is operating properly
	Transmitter is OFF When a latched function is activated then the transmitter is turned off, the Fault light will stay on GREEN. If the system was intentionally designed this way, the receiver is operating properly, if not call for service.

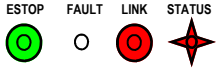
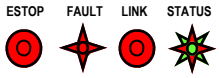
Trouble Indicators

Note: *In some cases, the indicator lights will be different depending on whether the transmitter is on or off. Please note the transmitter status in the "Description" column for each case.*

Indicator Lights	Description	Solution
	Transmitter is ON The reason is the transmitter is not communicating with the receiver.	Refer to **Trouble Shooting Chart #3** for solutions
	Transmitter is ON A low battery condition has been detected.	To detect intermittent conditions caused by poor or corroded ground or power circuits, the GREEN light will continue to flash for 30 seconds after the condition has been removed.
	Transmitter is ON An internal fault with the E-Stop has been detected.	Check fuse, if OK then: Inspect E-Stop wiring for short circuit. Disconnect E-Stop wire as close to the receiver output as possible. If the Status light changes to: GREEN, a short occurs after disconnection point. Stays flashing RED, send it in for service .
	Transmitter is ON A short to ground or excessive current draw on an output. It is most likely caused by a wiring fault.	Ensure transmitter is functioning properly, check status of each output connection: Press each function button and observe Fault Light. If GREEN, everything is OK. If RED, there is a short in that connection.
	Transmitter is ON E-Stop output is connected with one of the other outputs or one of the outputs is shorted to power	Turn off transmitter, if condition clears follow E-Stop wire and check for connections with other wires. If condition remains one of the outputs is shorted to power. Test all outputs wires for power.
	Transmitter is OFF A wiring short to the battery has been detected.	Refer to **Trouble Shooting Chart #1** for solutions

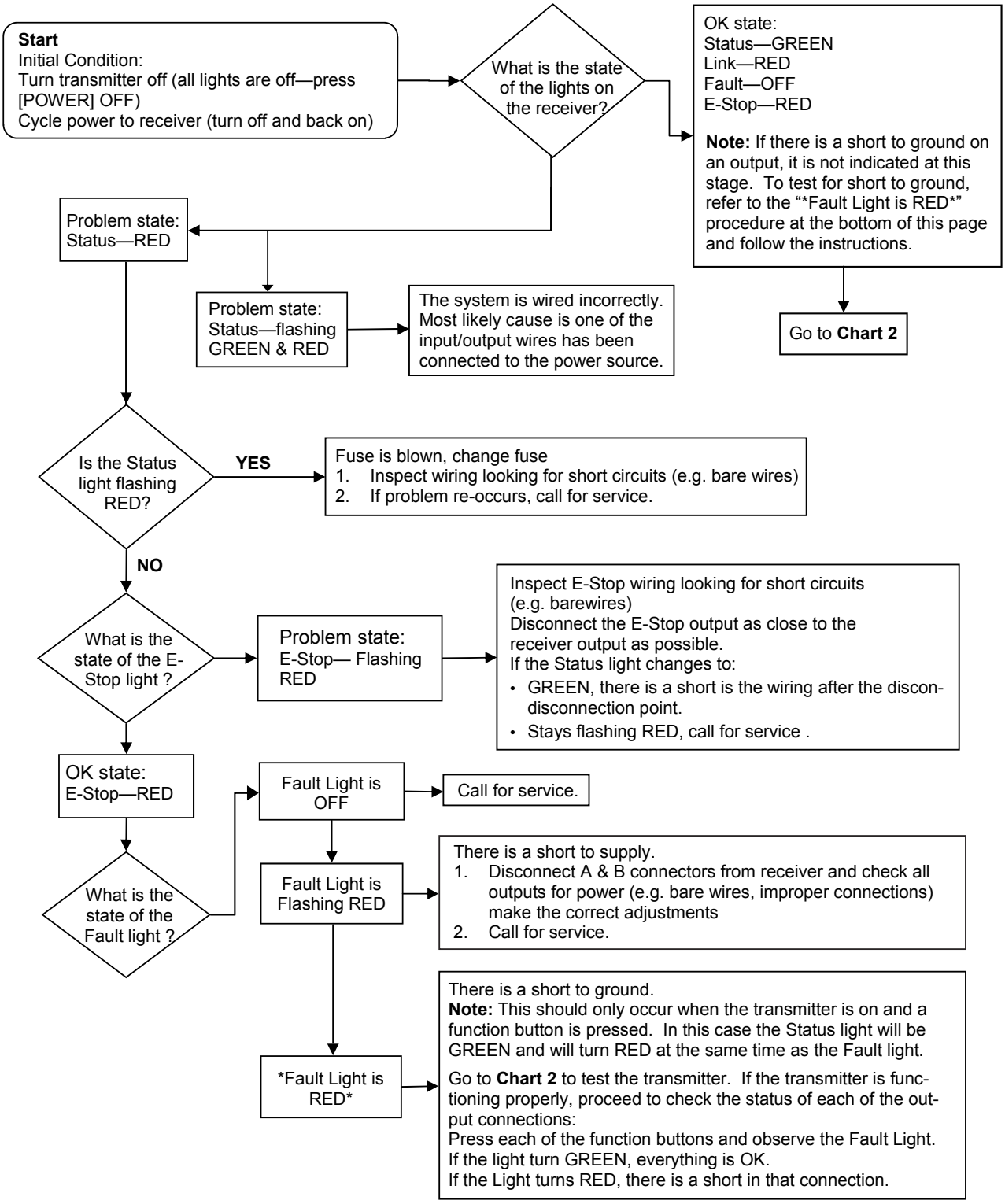
Light Legend						
Solid 	**Slow Flash** 	**Fast Flash** 	**Red Light** 	**Green Light** 	**Yellow Light** 	**Alternating Red & Green Light** 

8 FM Control Transmitter Diagnostics

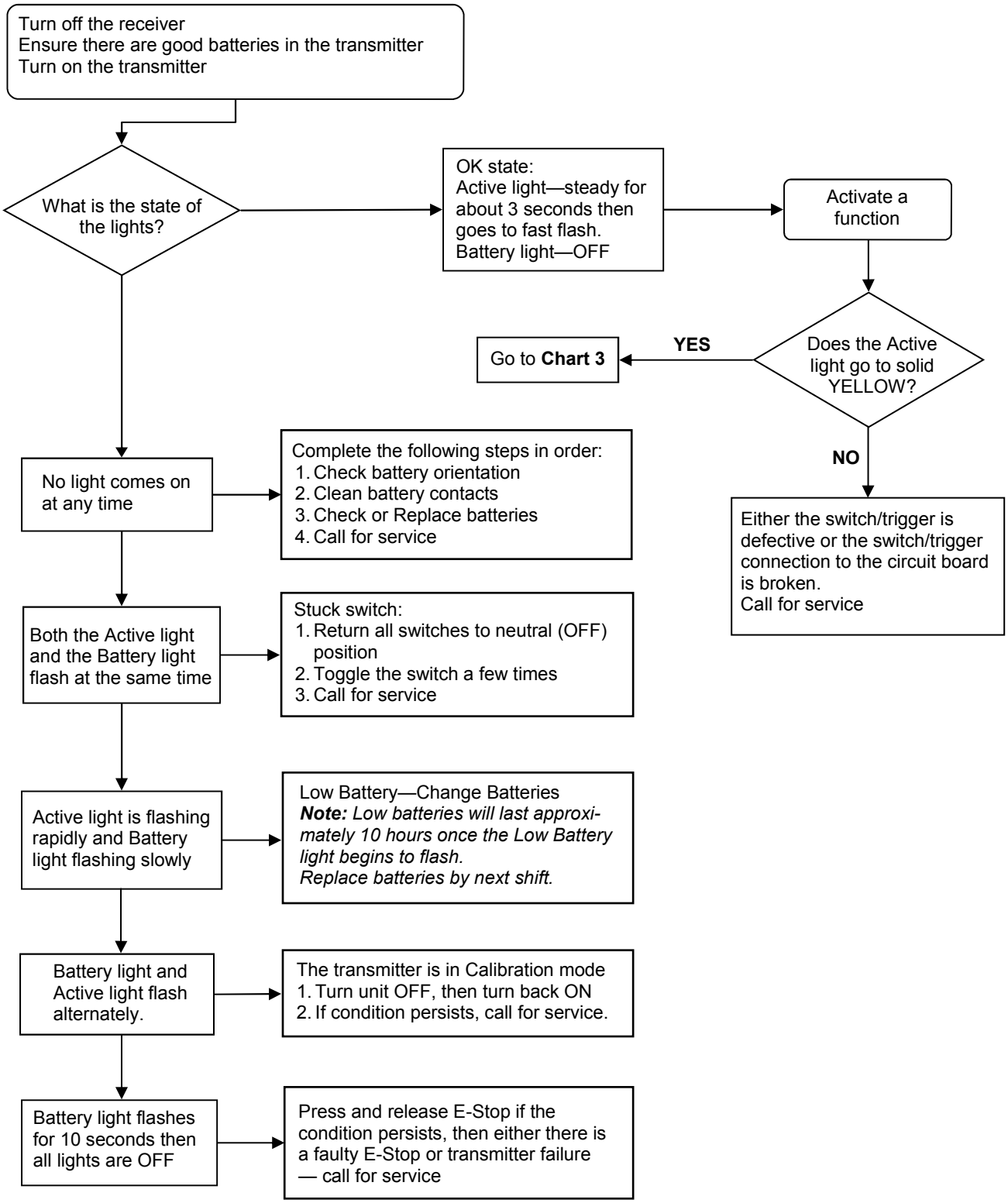
	Transmitter is OFF The receiver has detected an internal fault.	Refer to **Trouble Shooting Chart #1** for solutions
	Transmitter is ON Blown fuse detected. (not functional with proportional units)	Refer to **Page 8** for instructions on how to open the receiver case to access fuse. Check wiring for shorts or bare spots. If fuses continue to blow, call for service.
	A setup failure has occurred.	Either hold the Setup button for 5 seconds to return to Setup mode or cycle power to return to the normal operating mode.
	Transmitter is OFF The receiver is powered incorrectly.	Most likely cause of this condition is that an output wire or the E-Stop wire has been connected to a power source while the power wire is disconnected from the Power Input (A6). I.E. Receiver is being powered from an output and not Power Input.

LIght Legend						
Solid 	**Slow Flash** 	**Fast Flash** 	**Red Light** 	**Green Light** 	**Yellow Light** 	**Alternating Red & Green Light** 

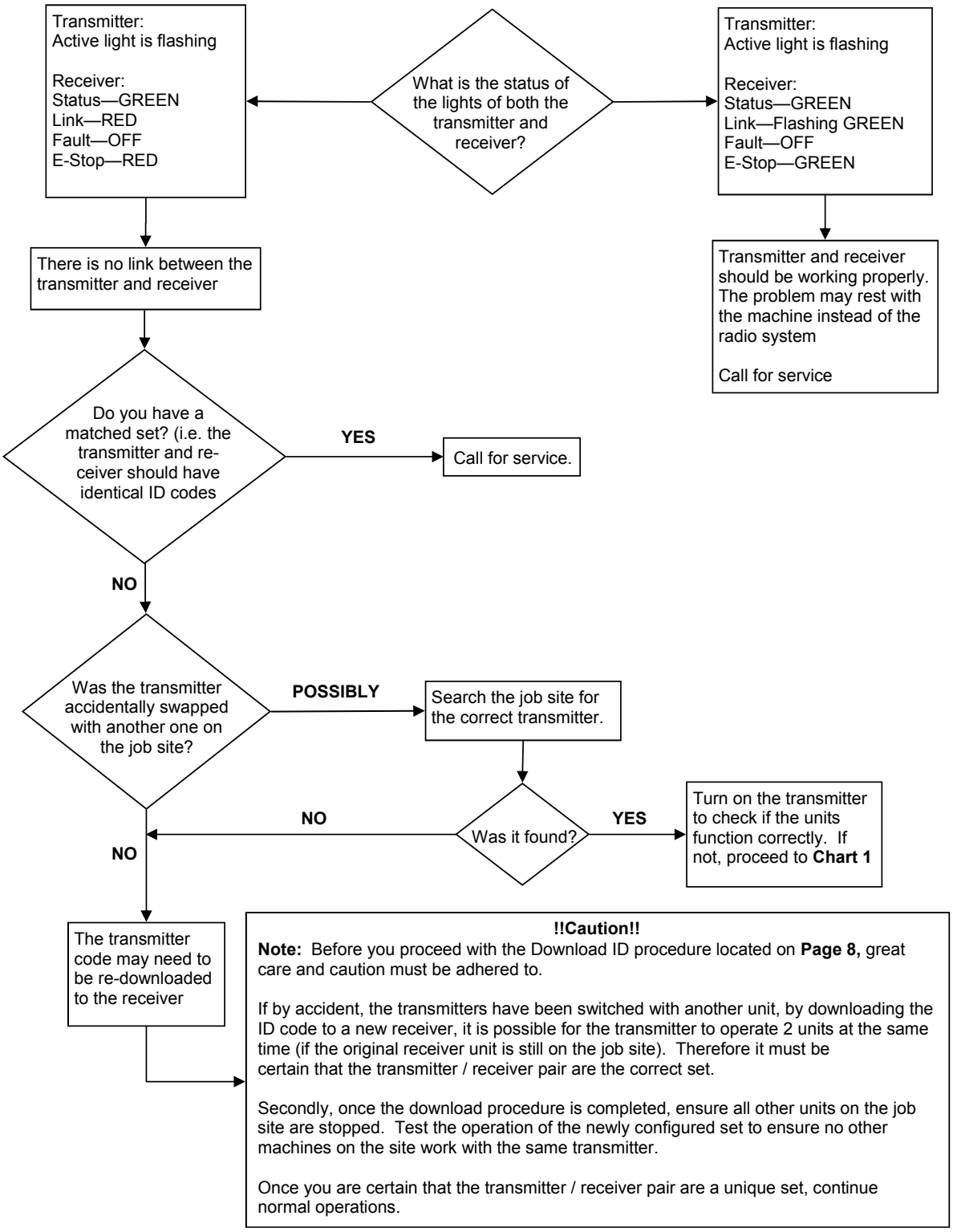
TEST THE RECEIVER - R160



TEST THE TRANSMITTER - T150



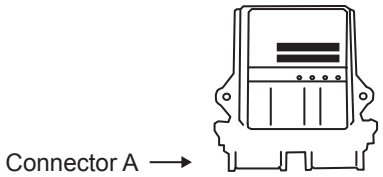
TESTING THE TRANSMITTER/RECEIVER COMMUNICATION



10 FM Control Transmitter ID Code Programming

Download ID Code (Use in Case of Link Test Failure)

⚠ CAUTION Before attempting reprogramming with another transmitter, understand that reprogramming the receiver with another transmitter, could result in two receivers on the job site responding to the one transmitter. If the original transmitter was sent in for repair, disconnect the receiver (disconnect connector A) to continue using the machine without remote capability and without fear of inadvertently operating the machine with the other transmitter.



Reprogramming Tips:

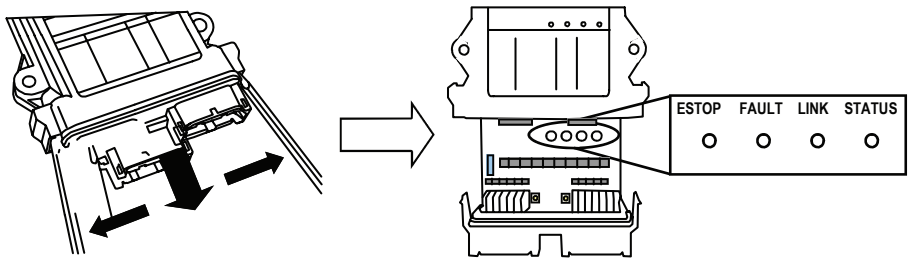
1. Use a pointy instrument to depress the Setup button on the receiver (i.e. a pen) as the button is relatively small
2. Follow each step as laid out in the procedure
3. Never lay the receiver circuit board down on anything metallic (there are contact points on the back which could contact the metal and damage the receiver)

Follow these steps to download the transmitter's unique ID Code into the receiver. This will allow the receiver to establish a radio link with that transmitter. Refer to the Light Legend below for diagram details.

NOTE: It is necessary to download the ID Code when replacing either the transmitter or the receiver.
NOTE: If the transmitter is connected to the receiver with a tether cable, completing only steps 3 and 5 is necessary (it is not necessary to open the R160 case and press the Setup button.

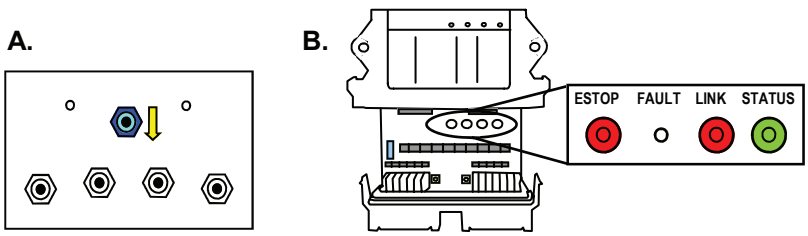
1. Opening the Receiver Case

The cap is held on by two plastic tabs at opposing sides, which can be unlatched as shown using a screwdriver. Once the cap is free, the R160 can slide open.
Use a small slotted screwdriver to press the side tabs inward



2. Prepare Transmitter, Power Receiver

A. Press [Power] OFF
B. Supply power to the receiver

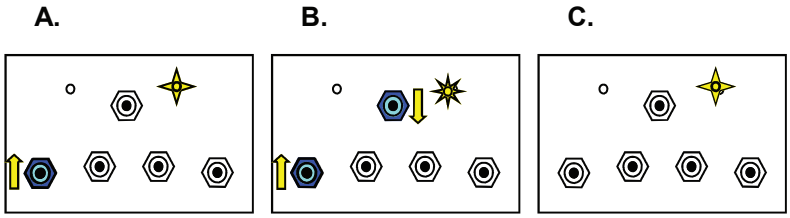


Light Legend						
Solid	Slow Flash	Fast Flash	Red Light	Green Light	Yellow Light	Alternating Red & Green Light

3. Power Transmitter into Configuration Mode

A. Press and hold (BOOM) switch in the UP position.
B. Press and release [POWER] switch in the OFF position.
C. Release [BOOM] switch.

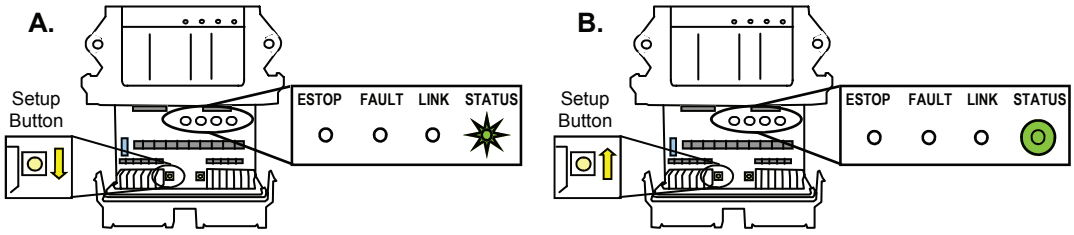
The ACTIVE LED will flash once per second



4. Put Receiver into Setup

A. Press and hold [SETUP] button until (STATUS) light goes from slow flash to fast flash.

B. Release [SETUP] button. (STATUS) light goes to solid GREEN. (LINK) light

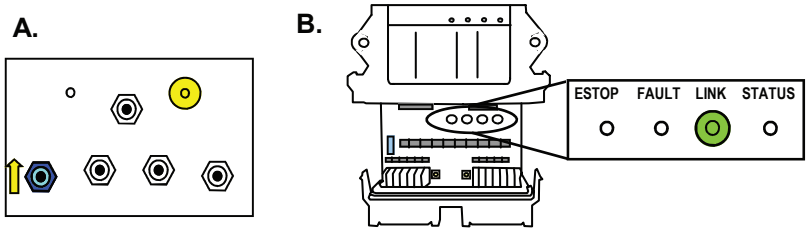


NOTE: If left idle in SETUP mode for over 30 seconds, the receiver will time out. The (LINK) light and (STATUS) light will flash RED rapidly. To return to SETUP mode, repeat step 4.

5. Download ID Code

A. Press and release [BOOM] switch in the UP position.

B. The R160 (LINK) light goes to GREEN. Once complete, (LINK) light goes to red as the transmit ter turns off.



LIght Legend						
Solid	**Slow Flash**	**Fast Flash**	**Red Light**	**Green Light**	**Yellow Light**	**Alternating Red & Green Light**

11 Maintenance

11.1 INSPECTION REQUIREMENTS

NOTICE Refeerence ASME B30.5a and OSHA 1910.180 for complete inspection requirements.

WARNING All inspections shall be performed by the designated personnel only.

11.2 INSPECTION CLASSIFICATION

1. Initial Inspection
    A. Prior to initial use, all new, altered, modified, or extensively repaired cranes shall be inspected by a designated person to ensure compliance with provisions of this standard.
2. Regular Inspection
    A. Inspection procedures for cranes in regular service are divided into two general classifications based upon the intervals at which the inspection should be performed. The intervals in turn are dependent upon the nature of the components of the crane and the degree of their exposure to wear, deterioration, or malfunction. The two general classification are herein designated as "frequent" and "periodic" with respective intervals as defined below:
        i. Frequent Inspection – daily or before each use
        ii. Periodic Inspection – one to twelve-month intervals or as specifically recommended by the manufacturer or qualified person.

11.3 FREQUENT INSPECTION

Inspections should also occur during operation for any deficiencies that might appear between regular inspections. Any deficiencies, such as those listed below, shall be carefully examined and a determination made as to whether they constitute a hazard:

1. Inspect control mechanisms for maladjustment that interferes with proper operation.
2. Inspect control mechanisms for excessive wear of components and contamination by lubricants or other foreign matter.
3. Inspect safety devices for malfunction.
4. Visually inspect all hydraulic hoses, particularly those that flex in normal operation of crane functions.
5. Inspect hooks and latches for deformation, chemical damage, cracks, and wear.
6. Inspect for proper rope reeving.
7. Inspect electrical wiring and components for malfunctioning, signs of excessive deterioration, dirt and moisture accumulation.
8. Inspect hydraulic system for proper oil level and leaks.
9. Inspect tires for recommended inflation pressure, cuts, and loose wheel nuts.
10. Inspect connecting pins and locking device for wear damage and loose retaining bolts.
11. Inspect rope for gross damage, such as listed below, which may be an immediate hazard.
    A. Distortion such as kinking, crushing, un-stranding, birdcaging, main strand displacement, or core protrusion. Loss of rope diameter in a short length or unevenness of outer strands should be replaced.

B. General corrosion.
C. Broken or cut strands.
D. Use care when inspecting sections of rapid deterioration around flange points crossover points, and repetitive pickup points on drums.
E. Inspect number, distribution, and type of visible broken wires.

NOTICE Continued use of rope depends upon good judgment by a designated person in evaluating remaining strength in a used rope after allowance for deterioration disclosed by inspection. Continued rope operation depends upon this remaining strength.

11.4 PERIODIC INSPECTION

Any deficiencies, such as those listed below, shall be carefully examined and determination made as to whether they constitute a hazard:

1. Inspect for deformed, cracked or corroded members in the crane structure and entire boom.
2. Inspect for loose bolts, particularly mounting bolts.
3. Inspect for cracked or worn sheaves and drums.
4. Inspect for worn, cracked, or distorted parts such as pins, bearings, shafts, gears, rollers and devices.
5. Inspect for excessive wear on brakes and clutch system parts and linings.
6. Inspect crane hooks for cracks.
7. Inspect travel steering, braking, and locking devices for malfunction.
8. Inspect for excessively worn or damaged tires.
9. Inspect hydraulic hose, fittings, and tubing for the following problems:
    A. Evidence of leakage at the surface of the flexible hose or its junctions with the metal and coupling.
    B. Blistering, or abnormal deformation to the outer covering of the hydraulic or pneumatic hose.
    C. Leakage at threaded or clamped joints that cannot be eliminated by normal tightening or recommended procedures.
    D. Evidence of excessive abrasion or scrubbing on the outer surface of a hose, rigid tube, or fitting. Means shall be taken to eliminate the interference of elements in contact or otherwise protect the components.
10. Inspect hydraulic pumps and motors for the following problems:
    A. Loose bolts and fasteners.
    B. Leaks at joints between sections.
    C. Shaft seal leaks.
    D. Unusual noises or vibrations.
    E. Loss of operating speed.
    F. Excessive heating of fluid.
    G. Loss of pressure.
11. Inspect hydraulic valves for the following:
    A. Cracks in valve housing.
    B. Improper return of spool to neutral position.
    C. Leaks at spools or joints.
    D. Sticking spools.
    E. Failure of relief valves to attain or maintain correct pressure setting.
    F. Relief valve pressure shall be checked as specified by the manufacturers.

12. Inspect hydraulic cylinders for the following problems:
    A. Driving caused by fluid leaking across piston.
    B. Rod seals leaking.
    C. Leaks at welding joints.
    D. Scored, nicked, or dented cylinder rods.
    E. Damaged case (barrel).
    F. Loose or deformed rod eyes or connecting joints.
13. Inspect hydraulic filters for evidence of rubber particles on the filter elements indicating possible hose, O-ring, or other rubber component deterioration. Metal chips or pieces on the filter may denote failure in pumps, motors, or cylinders. Further inspection will be necessary to determine the origin of the problem before corrective action can be taken.
14. Inspect labels to confirm correct location and legibility. Reference decals layout in this manual for proper location of decals.
15. Rope inspections need not be at equal calendar intervals and should be more frequent as the rope approaches the end of useful life. A qualified person shall inspect the wire rope based on such factors as:
    A. Expected rope life as determined by experience on the particular installation or similar installations.
    B. Severity of environment.
    C. Percentage of capacity lifts.
    D. Frequency rates of operation.
    E. Exposure to shock loads.
        i. This inspection shall cover the entire length of the rope. Only the surface wires need to be inspected and no attempt should be made to open the rope. Any deterioration resulting in appreciable loss of original strength shall be noted and determination made as to whether use of the rope would constitute a hazard. A few notable deterioration points are listed below:

1. Reduction of rope diameter below nominal diameter due to loss of core support.
2. Internal or external corrosion.
3. Wear of outside wires.
4. Severely corroded, cracked, bent, worn, or improperly applied connections.

11.5 CRANES NOT IN REGULAR USE

A crane, which has been idle for a period of more than one month or more, shall be given an inspection conforming to the
"initial" and "periodic" inspection requirements of this section.

11.6 INSPECTION RECORDS

Dated records of periodic inspection should be made on critical items such as brakes, crane hooks, rope, cylinders, and relief pressure valves.

11.7 TESTING REQUIREMENTS

NOTICE

Reference ASME B30.5a and OSHA 1910.180 for complete testing requirements.

⚠ WARNING All testing shall be performed by designated personnel only. Prior to initial use, all new, altered, modified, or extensively repaired cranes shall be inspected by a designated person to ensure compliance with provisions of this standard.

1. Test all functions to verify speed and operation.
2. Ensure all safety devices are working properly.
3. Confirm operating controls comply with appropriate function labels.
4. Test loads shall not exceed 110% of the manufacturer's load rating.
5. Written reports shall be maintained showing test procedures and confirming the adequacy of repairs.

11.8 GENERAL REPAIRS AND MAINTENANCE

NOTICE Reference ASME B30.5a and OSHA 1910.180 for complete maintenance and repair requirements.

⚠ WARNING All repairs and maintenance shall be performed by designated personnel only. Establish a preventative maintenance program based on this section. Obtain all replacement parts from your local authorized distributor.

11.9 MAINTENANCE PRECAUTIONS

1. Place crane where it will cause the least interference with other equipment or operations.
2. Verify all controls are in the OFF position and all operating features secured from inadvertent motion by brakes, pawls, or other means.
3. The means for starting the crane shall be rendered inoperative.
4. The boom should be secured in place before maintenance.
5. Relieve hydraulic oil pressure from all hydraulic circuits before loosening or removing hydraulic components.
6. Warning or "OUT OF ORDER" signs shall be placed on all crane controls.
7. After adjustments and repairs have been made, the crane shall not be returned to service until all guards have been reinstalled, trapped air removed from hydraulic system (if required), safety devices reactivated, and maintenance equipment removed.

11.10 ADJUSTMENTS AND REPAIRS

1. Any hazardous conditions disclosed by the inspection requirement shall be corrected before operation of crane is resumed.
2. Adjustments shall be maintained to assure correct of functioning of components, the following are examples:
    A. Function operating mechanism.
    B. Safety devices.
    C. Control systems.
3. Repairs or replacements shall be provided as needed for operation, the following are examples:
    A. Critical parts of functional operating mechanisms which are cracked, broken, corroded, bent, or excessively worn.

   B. Critical parts of the crane structure which are cracked, bent, broke, or excessively corroded.
   C. Crane hooks showing cracks, damage, or corrosion shall be taken out of service. Repairs by welding are recommended.
4. If bleeding the hydraulic system is required, run each crane function until smooth operation of that particular function is noticeable.

11.11 LUBRICATION

All moving parts of the crane, for which lubrication is specified, should be regularly lubricated per the manufacturer's recommendations and procedures.

11.12 ROPE REPLACEMENT

No precise rules can be given for determination of the exact time for replacement of rope, since many variable factors are involved.

Replacement rope shall have a strength rating at least as great as the original rope furnished or recommended by Auto Crane. A rope manufacturer, Auto Crane, or a qualified person shall specify any deviation from the original size, grade, or construction.

Conditions such as the following shall be reason for questioning continued the rope or increasing the frequency of inspection:

1. In running ropes, six randomly distributed broken wires in one strand in one lay.
2. One outer wire broken at the contact point with the core of the rope structure and protrudes or loops out of the rope structure. Additional inspection of this section is required.
3. Wear of one third of the original diameter of the outside individual wire.
4. Kinking, crushing, bird caging, or any other damage resulting in distortion of the rope structure.
5. Evidence of any heat damage from any cause.
6. Reduction of nominal diameter of more than:
   A. 1/64" (0.4mm) – for diameters up to and including 5/16" (8mm)
   B. 1/32" (0.8mm) – for diameters 3/8" (9.5mm) through and including 1/2" (13mm)
   C. 3/64" (1.2mm) – for diameters 9/16" (14.5mm) through and including 3/4" (19mm)
   D. 1/16" (1.6mm) – for diameters 7/8" (22mm) through and including 1-1/8" (29mm)
   E. 3/32" (2.4mm) – for diameters 1-1/4" (32mm) through and including 1-1/2" (38mm)
7. In standing ropes, more than two broken wires in one lay in sections beyond end connections or more than one broken wire at an end connection.

11.13 ROPE INSTALLATION AND MAINTENANCE

1. Rope should be stored to prevent damage and deterioration.
2. Unreeling or uncoiling of rope shall be done as recommended by the rope manufacturer and with care to avoid kinking or inducing twist.
3. Before cutting a rope, seizing shall be placed on each of the place where the rope is to be cut to prevent unlaying of the strands. On pre-formed rope, one seizing on each side of the cut is required. On non-preformed ropes of 7/8" (22mm) or smaller, two seizings on each side of the cut are required. For non-preformed rope 1 in. (25mm) diameter or larger, three seizings on each side of the cut are required.

4. During installation care should be exercised to avoid dragging of the rope in the dirt or around objects that will scrape, nick, crush, or induce sharp bends in it.
5. Rope should be maintained in a well-lubricated condition. It is important that lubricant applied as a part of the maintenance program shall be compatible with the original lubricant and to this end the rope manufacturer should be consulted. Lubricant applied shall be the type that does not hinder visual inspection. Those sections of rope that are located over sheaves or otherwise hidden during inspection and maintenance procedures require special attention when lubricating rope. The object of rope lubrication is to reduce internal friction and to prevent corrosion.
6. When an operating rope shows greater wear or well-defined localized areas than on the remainder of the rope, rope life can be extended in some cases by shifting the wear to different areas of the rope.

11.14 PAINT FINISH MAINTENANCE

The paint finish on Auto Crane products can become damaged during normal use when chipped, scratch, exposed to harsh chemicals, cleaned with pressure washers, or similar. During periods when the truck is exposed to salt or other corrosive chemicals, wash Auto Crane products weekly. Inspect the paint finish monthly or when washed. Immediately repair any exposed bare metal or rust. Repair damaged paint on Auto Crane products with the following procedure:

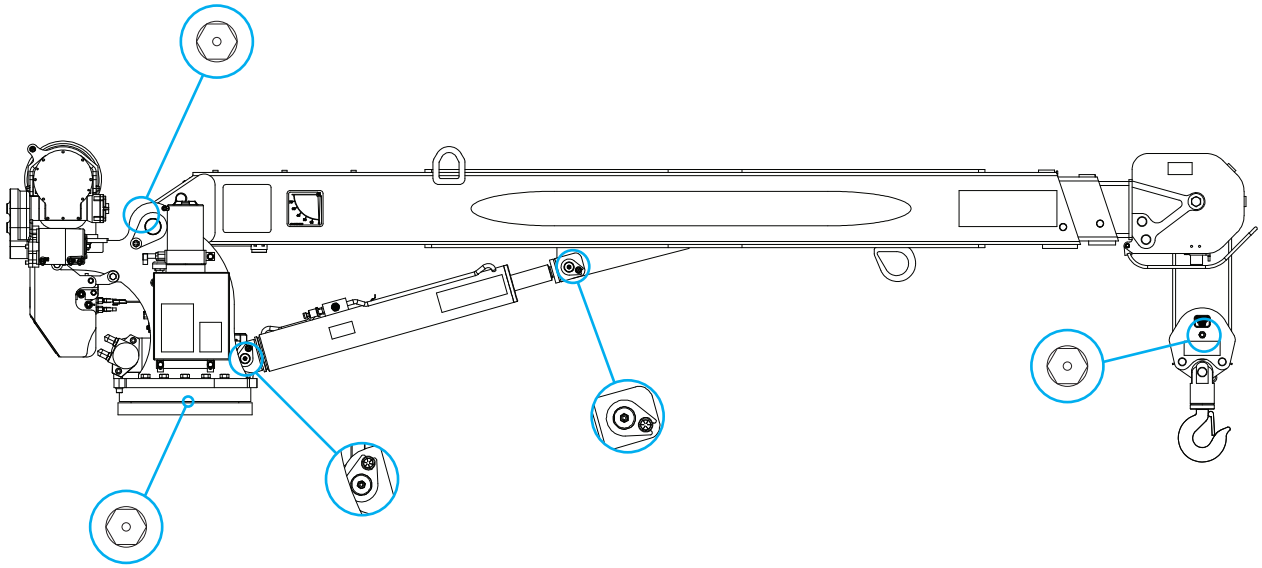
1. Sand the damaged area to bare metal.
2. Use a solvent to clean the sanded area to remove sanding debris and residue.
3. Wipe dry with a clean cloth to remove any remaining debris and residue.
4. Use a primer compatible with Sherwin Williams E2W932 epoxy primer.
5. Prime the sand areas to a minimum 2 mm dry film thickness per the primer manufacturer's instructions.
6. Use a paint compatible with Sherwin Williams E2W932 epoxy primer and Sherwin Williams Genesis polyurethane top coat paint.
7. Apply the top coat paint to a minimum 2 mm dry film thickness within 24 hours of applying the primer.
8. The final primer and top coat should have approx. a 4 mm dry film thickness.

11.15 LUBRICATION AND MAINTENANCE SCHEDULE

Service Performed	Instructions	Daily	Weekly	3 Months	6 Months	Yearly
Load Hook	Inspect hook and latch for deformation, cracks, and corrosion.	X				
Cable Drum	Ensure cable is wound evenly on drum.	X				
Hoist/Boom Cable	Check for flattening, kinks, broken strands.	X				
Hyd. Hoses	Visual inspection.	X				
Hyd. Fluid	Check fluid level.	X				
Pin Retaining Bolts	Check torque to 23 ft lbs(Grade 5) 35 ft- lbs (Grade 8) as required.	X				
Mounting Bolts	Check torque to 475 ft-lbs as required.		X			
Rotating Ring Gear	Lube with MobileTac LL or Lubriplate.		X			
Sheave Bearings	Sealed bearing, replace if rough or loose.		X			
All Other Bolts	Check and tighten as required.		X			
Lift Cylinder Bearings	Grease with MobilePlex EP-2 or equivalent at zerk fittings			X		
Rotation Bearing	Grease with MobilePlex EP-2 or equivalent at zerk fittings			X		
Rotation Bearing Bolts	Check torque to 170 ft-lbs (hex head) 180 ft-lbs (socket head) as required			X		
Hydraulic Fluid	Drain, flush, and refill with Mobile DTE 13 oil					X
Boom Slide Pads	Pads greased when replaced.					
For additional information, see OSHA 1910.180 and ASME B30.5a.						

11.16 LUBRICATION POINTS

1. Use only authorized parts. Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or Product Liability.
2. Once a bolt has been tightened to specification then removed, the bolt should be replaced with a new one. Auto Crane Company recommends this crane be serviced per the "Crane Inspection Log" P/N 999978. Fill these logs in at the intervals noted and kept as a permanent record. Additional copies are available from your local distributor.



11.17 ADJUSTING OIL COOLED WORM BRAKE

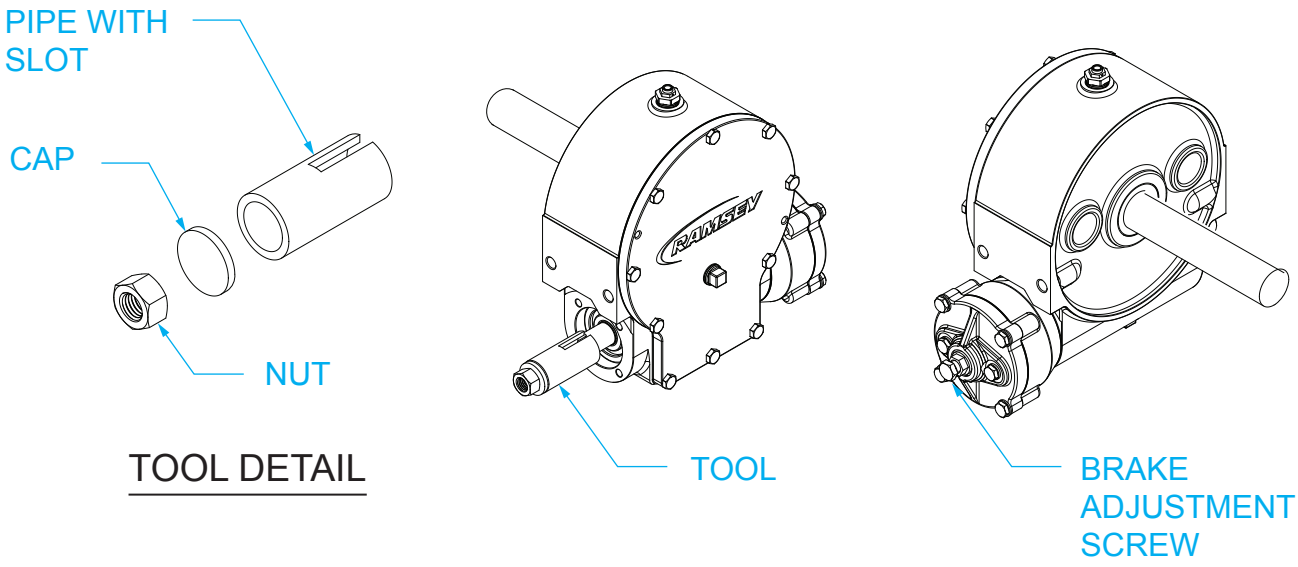
The oil-cooled, fully adjustable, automatic safety brake operates in the worm housing lubricant, all part being submerged in oil. When the brake wears to the point that the load begins to drift, the brake can be adjusted as follows:

1. Loosen the lock nut on the adjusting screw.
2. Tighten the brake by turning the adjusting screw clockwise.

CAUTION: Only ¼ turn is usually required to adjust the brake. Over-tightening can cause overheating, and damage to the brake parts. Tighten the lock nut after adjustment is completed.

If the brake does not respond to adjustment then a new leaf spring and brake disc is needed. A torque wrench can be equipped with a special adapter to fit the input shaft (worm) of the winch. The adapter can be made by welding a nut to the end of a piece of tubing as shown in the following figure.

11.18 EHC-6 Brake Adjustment



After welding the cap and nut to the tubing, slot the tubing as shown. This will allow the special adapter to slide over the keyway and then act as a large socket. A torque wrench can then be used to apply the proper torque. Turn the torque wrench so that the drum turns in the spool out direction or lowering direction. The torque ratings should be between 8-13 ft-lbs.

If the torque wrench does not show the proper value as it turns, then the worm brake adjusting bolt should be turned clockwise ¼ turn. Each time the adjusting bolt is turned, check the torque reading. Continue this procedure until the proper torque reading is achieved. Then tighten the lock nut.

For information specific to your crane, such as mounting hole diameter, bolt size and grade, and hydraulic requirements, see General Dimensions.

1. Refer to the Bill of Materials included with your ship kit. Ensure all items listed on the Bill of Materials are included with your crane.

⚠ CAUTION Failure to use clean hydraulic hoses and components may contaminate the crane and hydraulic system and void warranty.

NOTICE Excess flow will cause erratic operation and too little flow will cause poor crane operation.

2. Vehicle shall meet minimum GVWR dependent on crane model:
3. The vehicle must be equipped with an engine speed control and tachometer.
4. Ensure the mounting surface is properly reinforced to withstand the capacity loading of the crane. Ensure the outriggers are used to provide total stability for the truck.
5. Cut the proper sized hole in the mounting location (centered with mounting bolts) for access to hydraulic connections.
6. Ensure the mounting bolts are the proper size and grade. Tighten to the correct specification. See General Dimension.
7. Use a boom support when the crane is not in operation. Connect the traveling block to the hook loop.
8. Electrical hookup:

⚠ WARNING Failure to correctly plumb and wire crane can cause inadvertent operation and damage to crane and/or personnel.

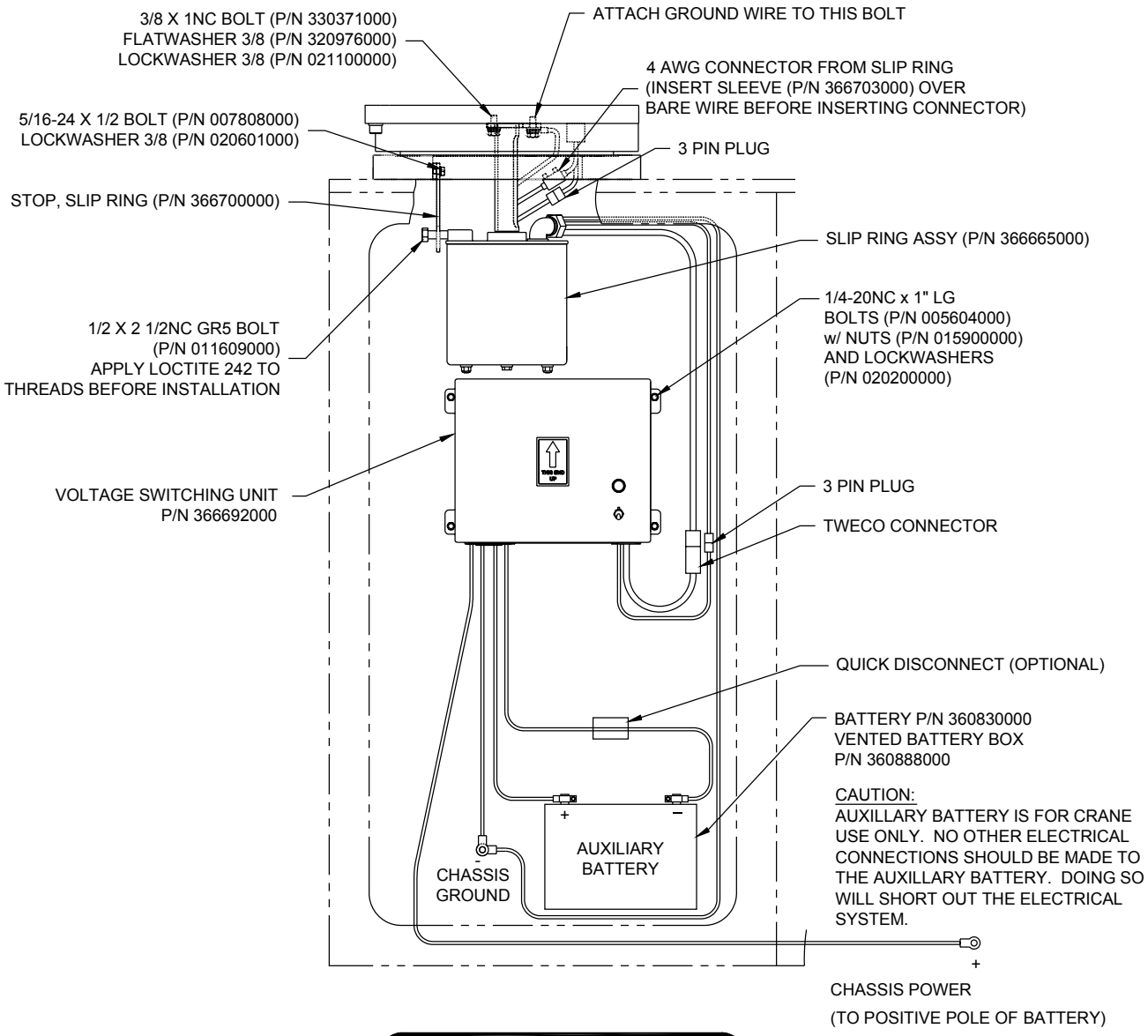
9. Ensure the Owner's Manual is delivered to the customer.
10. Install voltage switching unit inside compartment safe from weather and contamination.
11. See following page for additional electrical installation.
12. For additional help: Call the Service Department at the Auto Crane Company, 1-800-777-2760, located in Tulsa, OK.

IMPORTANT!

FEDERAL LAW (49 CFR PART 571) REQUIRES THAT THE FINAL STAGE MANUFACTURER OF A VEHICLE CERTIFY THAT HE VEHICLE COMPLIES WITH ALL APPLICABLE FEDERAL REGULATIONS. ANY MODIFICATIONS PERFORMED ON THE VEHICLE PRIOR TO THE FINAL STAGE ARE ALSO CONSIDERED INTERMEDIATE STAGE MANUFACTURING AND MUST BE CERTIFIED AS TO COMPLIANCE. THE INSTALLER OF THIS CRANE AND BODY IS CONSIDERED ONE OF THE MANUFACTURERS OF THE VEHICLE. AS SUCH A MANUFACTURER, THE INSTALLER IS RESPONSIBLE FOR COMPLIANCE WITH ALL APPLICABLE FEDERAL AND STATE REGULATIONS, AND IS REQUIRED TO CERTIFY THAT THE VEHICLE IS IN COMPLIANCE.

IT IS THE FURTHER RESPONSIBILITY OF THE INSTALLER OF THE CRANE TO COMPLY WITH THE OSHA TRUCK CRANE STABILITY REQUIREMENTS AS SPECIFIED BY 29 CFR PART 1910.180 (C) (1).

CRANE MOUNT SHOWN WITH SLIP RING



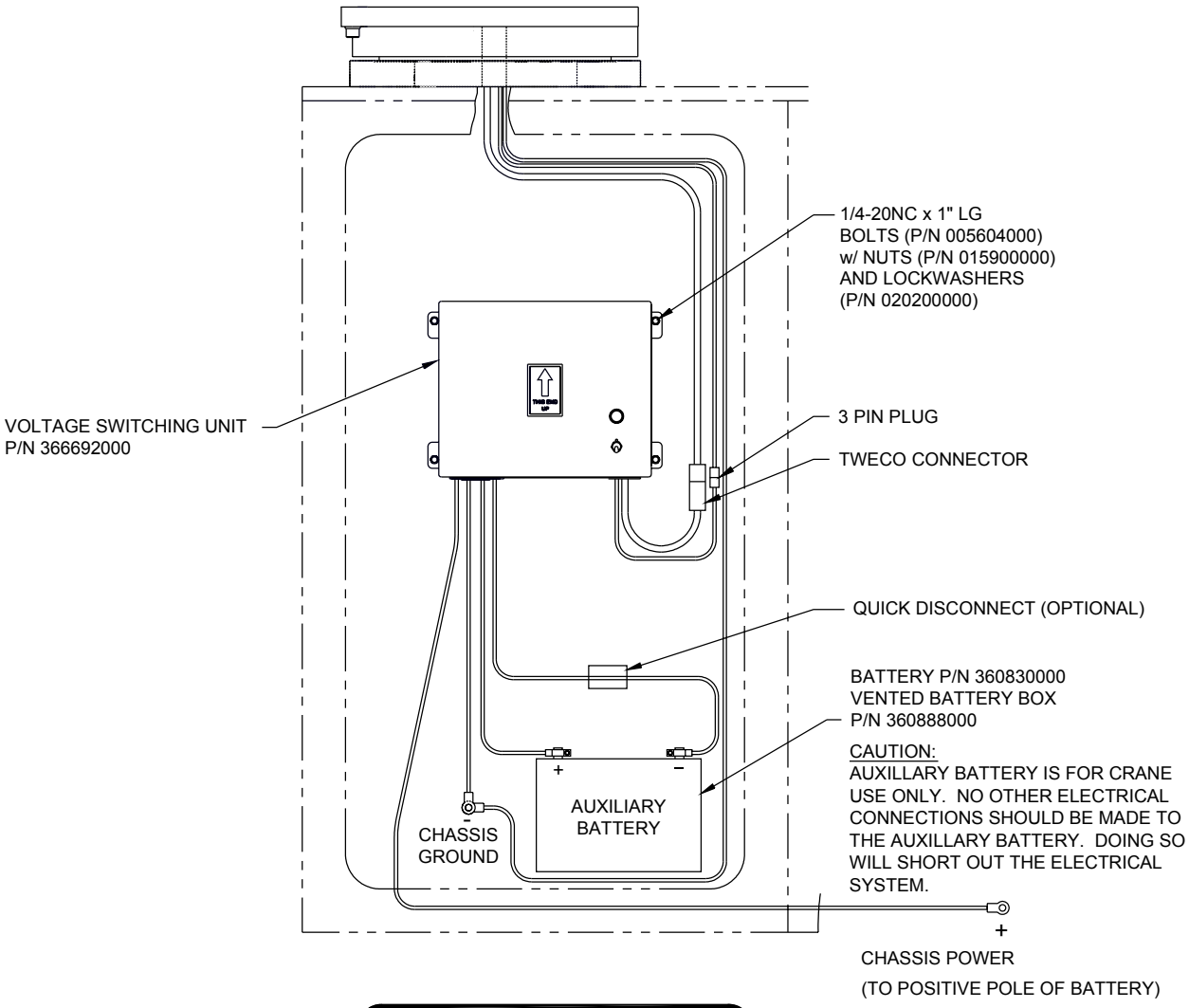
NOTICE:

WE RECOMMEND REPLACING ANY NO-MAINTENANCE TRUCK BATTERY WITH A MAINTENANCE TYPE TRUCK BATTERY

NOTE:

SEE ELECTRICAL SECTION FOR WIRING DIAGRAMS

CRANE MOUNT SHOWN WITHOUT SLIP RING



NOTICE:

WE RECOMMEND REPLACING ANY NO-MAINTENANCE TRUCK BATTERY WITH A MAINTENANCE TYPE TRUCK BATTERY

NOTE:

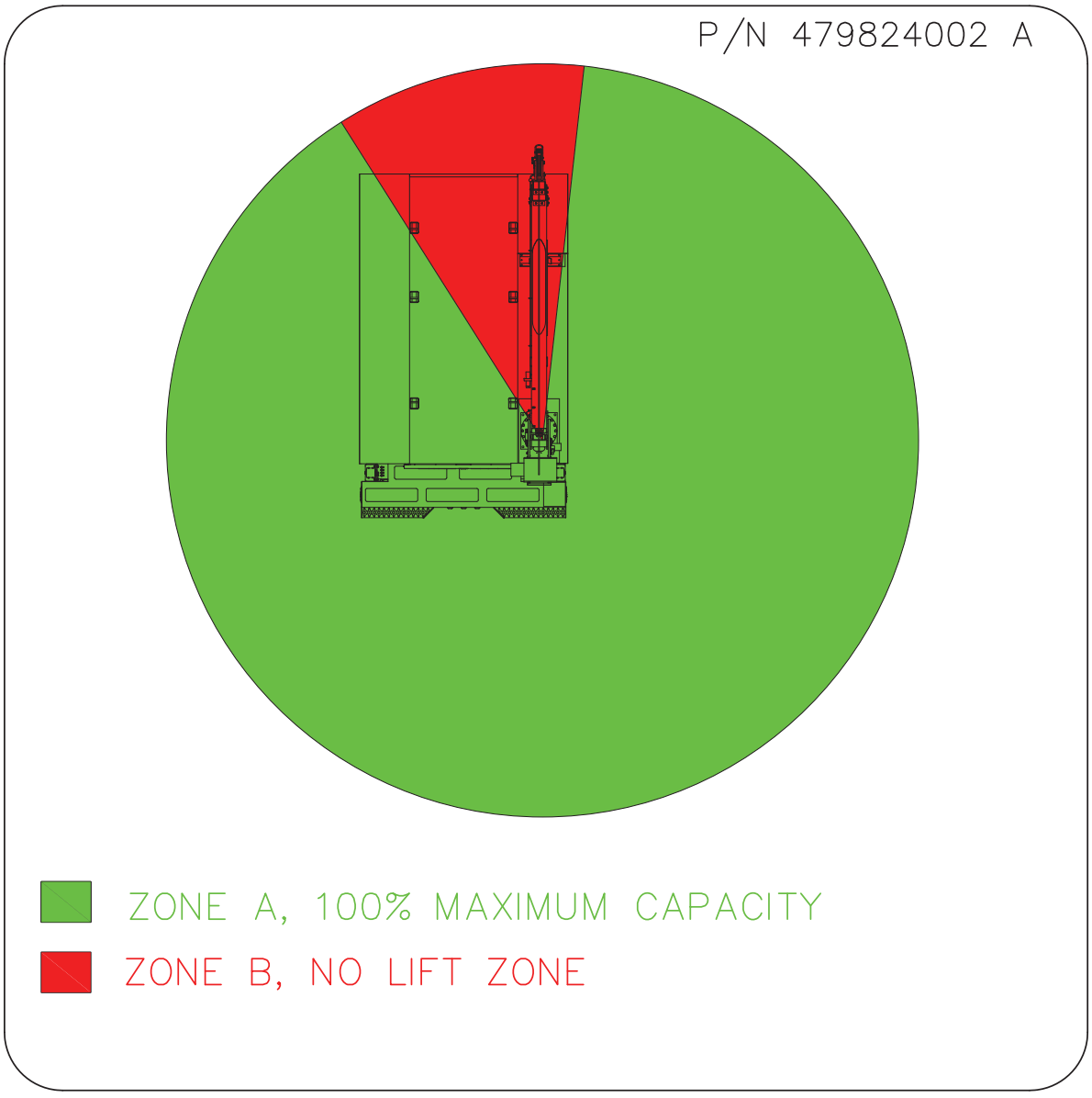
SEE ELECTRICAL SECTION FOR WIRING DIAGRAMS

12 Crane Mounting and Installation

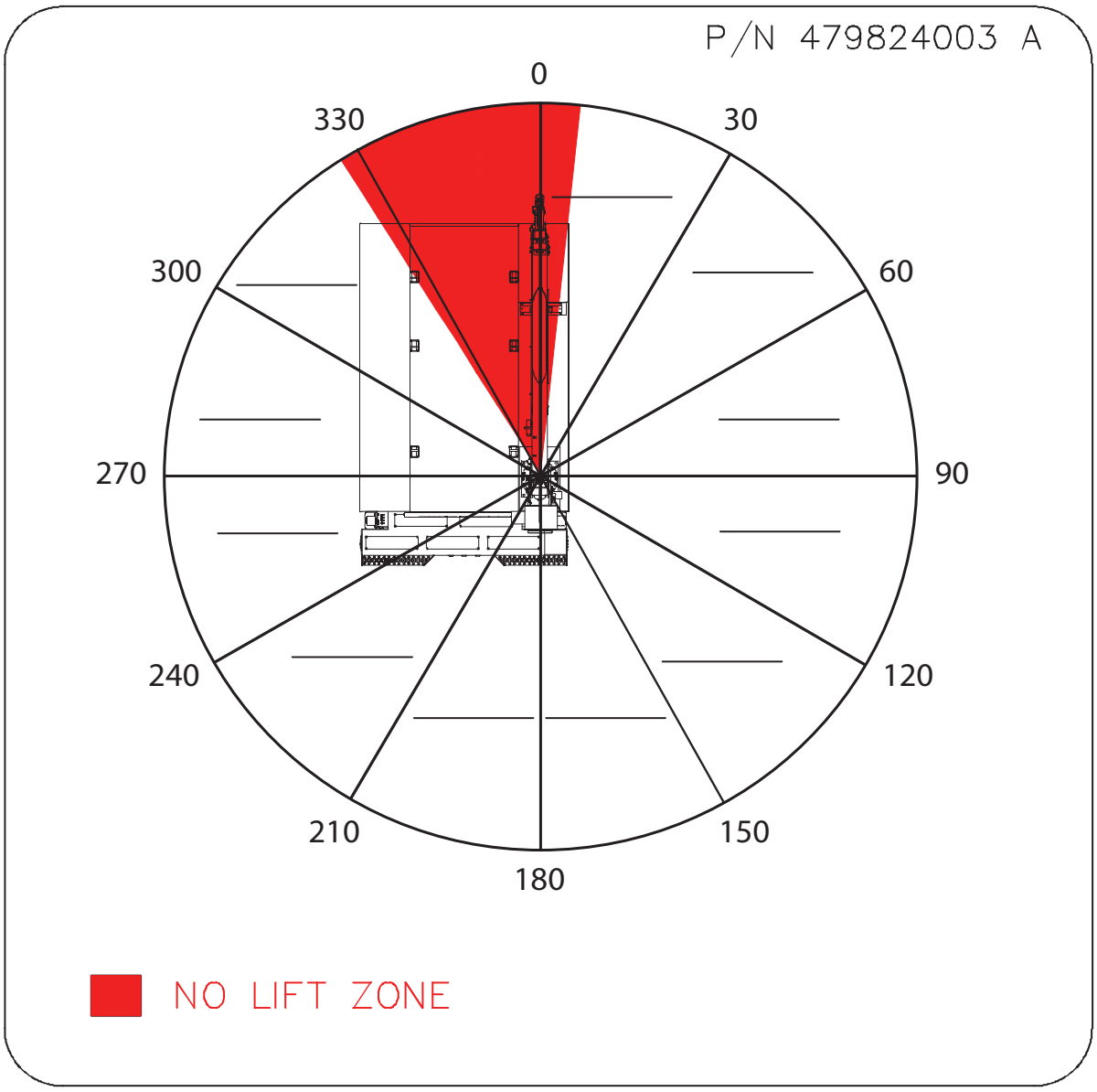
12.1 STABILITY CHART INSTALLATION

There is a stability chart included in the ship kit. This decal is typically installed on the inside of the door of the crane box. This decal is to alert the user of the available crane capacities around the vehicle.

- 479824002 decal will be installed on an Auto Crane body that was outfitted with an Auto Crane crane and Auto Crane outriggers. Auto Crane has designed the body, crane, and outrigger to have stability based on the chart below:



- 479824003 decal will be installed on an Auto Crane body that was not outfitted with an Auto Crane crane and Auto Crane outriggers. Auto Crane has designed the body, crane, and outrigger to have stability based on the chart. The stability chart provides lines to write in the tested stability percentage at each section below:



12.2 EHC-6 COUNTERBALANCE VALVE ADJUSTMENT

⚠ WARNING Do not try to adjust valves while the boom is moving

1. Ensure the PTO is disengaged and the boom is properly supported.
2. Remove the plug on the counterbalance valve.
3. Install a pressure gauge (0-3000 psi) into the port.
4. Use an in-line flow meter to ensure pump flow is eight to nine gallons per minute.
5. Engage the PTO.
6. With no load on the boom, raise to boom to an approx. 70° angle.
7. Lower the boom and read the pressure gauge. If the pressure reading is not approx. 1300 psi, the counterbalance valve requires adjustment.
    A. To increase the pressure, loosen the nut on the adjustment screw, and turn the Allen head screw counterclockwise.
    B. To decrease the pressure, loosen the nut on the adjustment screw, and turn the Allen head screw clockwise.
8. Tighten the nut on the adjustment screw and repeat steps 6 and 7 until the proper pressure reading is obtained.

⚠ CAUTION If the proper pressure reading cannot be obtained, please contact your Auto Crane distributor for assistance.

9. Disengage the PTO.
10. Remove the pressure gauge and install the plug. The crane is now ready for operation.

12.3 EMERGENCY CRANE OPERATION

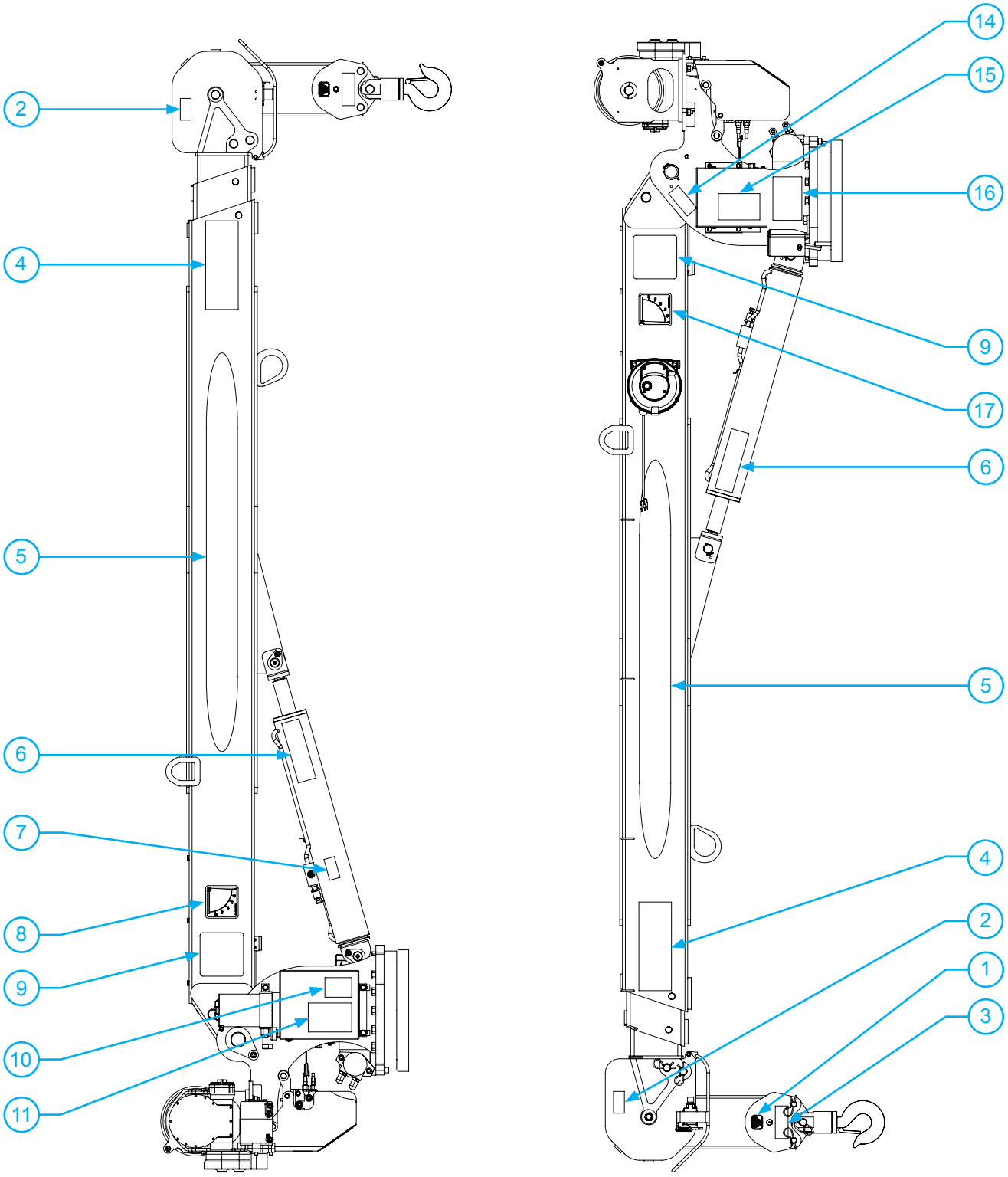
If for any reason hydraulic flow or pressure is lost to the crane, use the following procedure to lower the boom until the problem can be fixed.

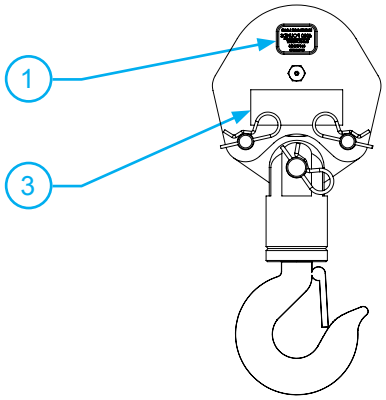
1. In an emergency situation when it becomes necessary to lower the boom without hydraulic assistance, the counterbalance valve can be used to lower the boom.
2. Ensure the boom will be lowered onto an appropriate support.
3. Loosen the lock nut and slowly turn the Allen head screw clockwise.
4. Count the number of turns and continue to slowly turn the Allen head screw clockwise until the boom just begins to lower.

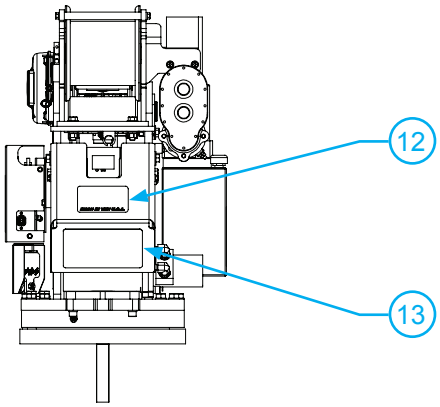
⚠ CAUTION Remove any personnel from near the crane as the load is lowering.

5. If the Allen head screw is turned too far, the internal valve will come apart. This condition is not repairable.
6. After the boom is lowered onto the boom support, turn the Allen head screw the same number of turns counterclockwise into the counterbalance valve.
7. After the problem is corrected, readjust the counterbalance valve to ensure proper operation.

13 Decal Layout



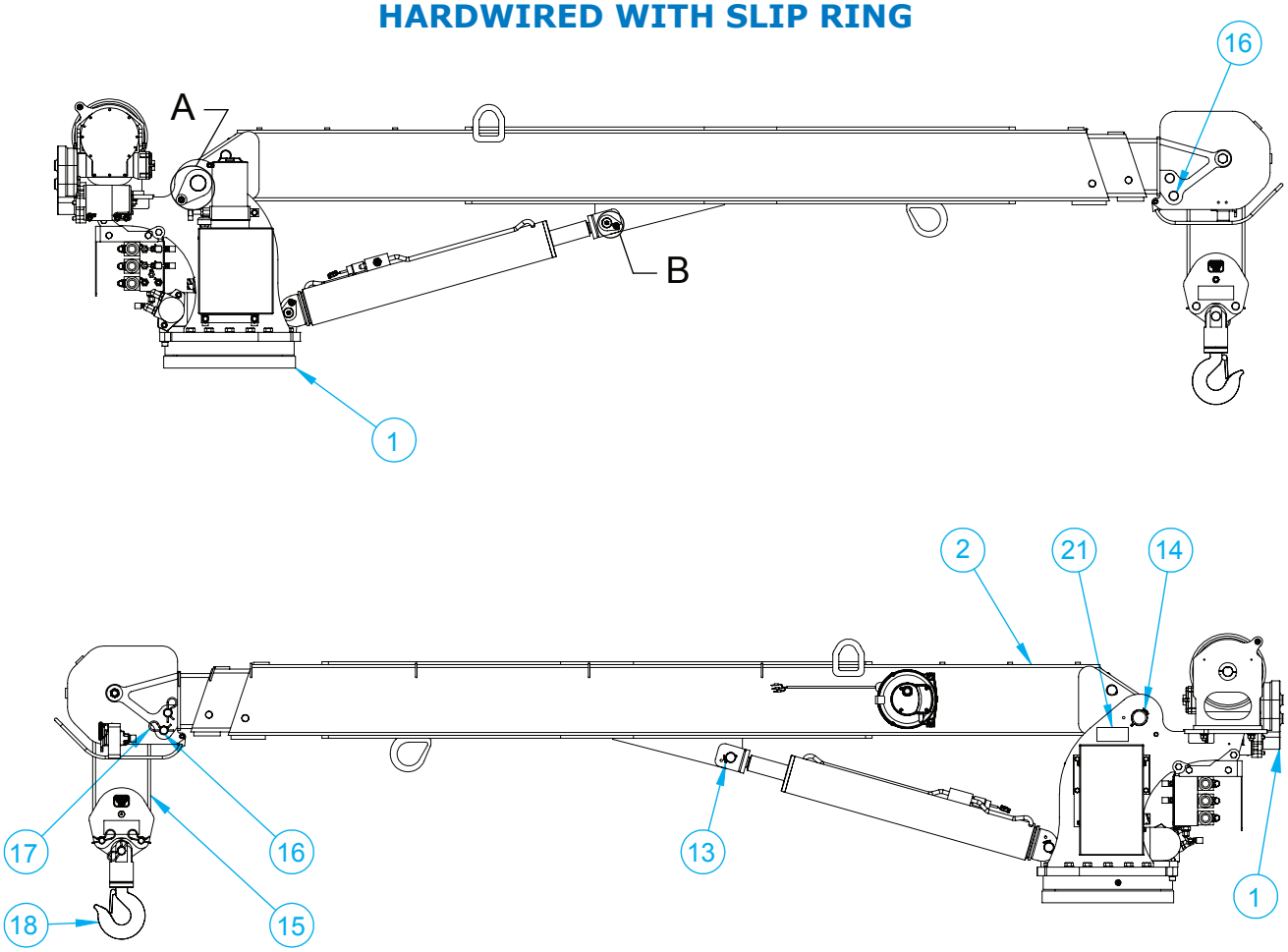


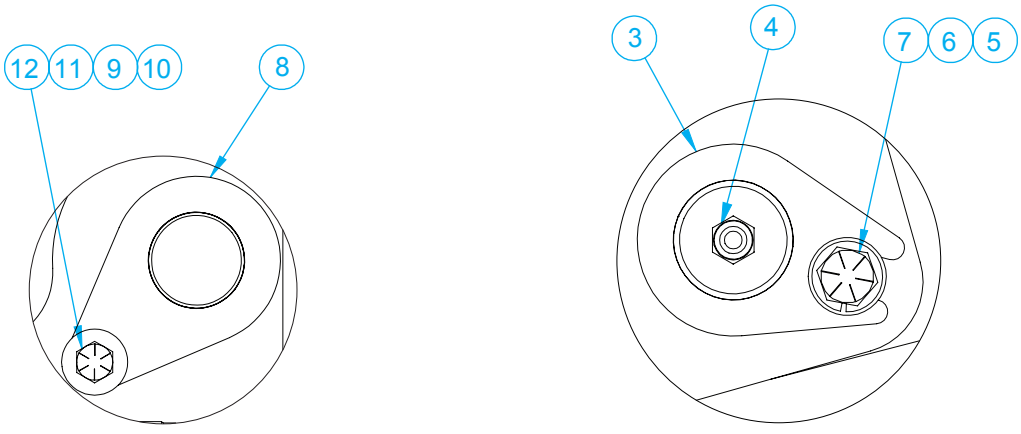


DECAL LAYOUT, EHC-6, NEXTSTAR			
ITEM NO.	**QTY**	**PART NUMBER**	**DESCRIPTION**
1	2	366063100	DECAL, TRAVELING BLOCK 6006H
2	2	045051700	DECAL STAY CLEAR OF BOOM
3	2	045051800	DECAL STAY CLEAR OF LOAD
4	2	040529000	DECAL DANGER "ELECTROCUTION HAZARD" POWER LINE
5	2	366800035	DECAL, BOOM, EHC-6, NEXTSTAR
6	2	040519000	DECAL DANGER SCISSOR POINT
7	1	040587000	DECAL WARNING LOAD SENSOR
8	1	320318000	DECAL ANGLE INDICATOR CS
9	2	366800224	DECAL, LOAD CHART, EHC-6
10	1	040632000	DECAL WARNING - OVERLOAD
11	1	040580000	DECAL TRAINED OPERATOR
12	1	040824000	DECAL, AMERICAN FLAG, MADE IN THE U.S.A.
13	1	366800208	DECAL, MANUAL OVERRIDE PROCEDURES, GS HYDRAULICS, LARGE EH CRANES
14	1	330622000	DECAL SERIAL NO.
15	1	040579000	DECAL OPERATION INSTRUCTIONS
16	1	460169000	DECAL WARNING, REMOTE CONTROL
17	1	320318001	DECAL ANGLE INDICATOR SS

14 General Assembly Hardwired P/N: 366600002

HARDWIRED WITH SLIP RING





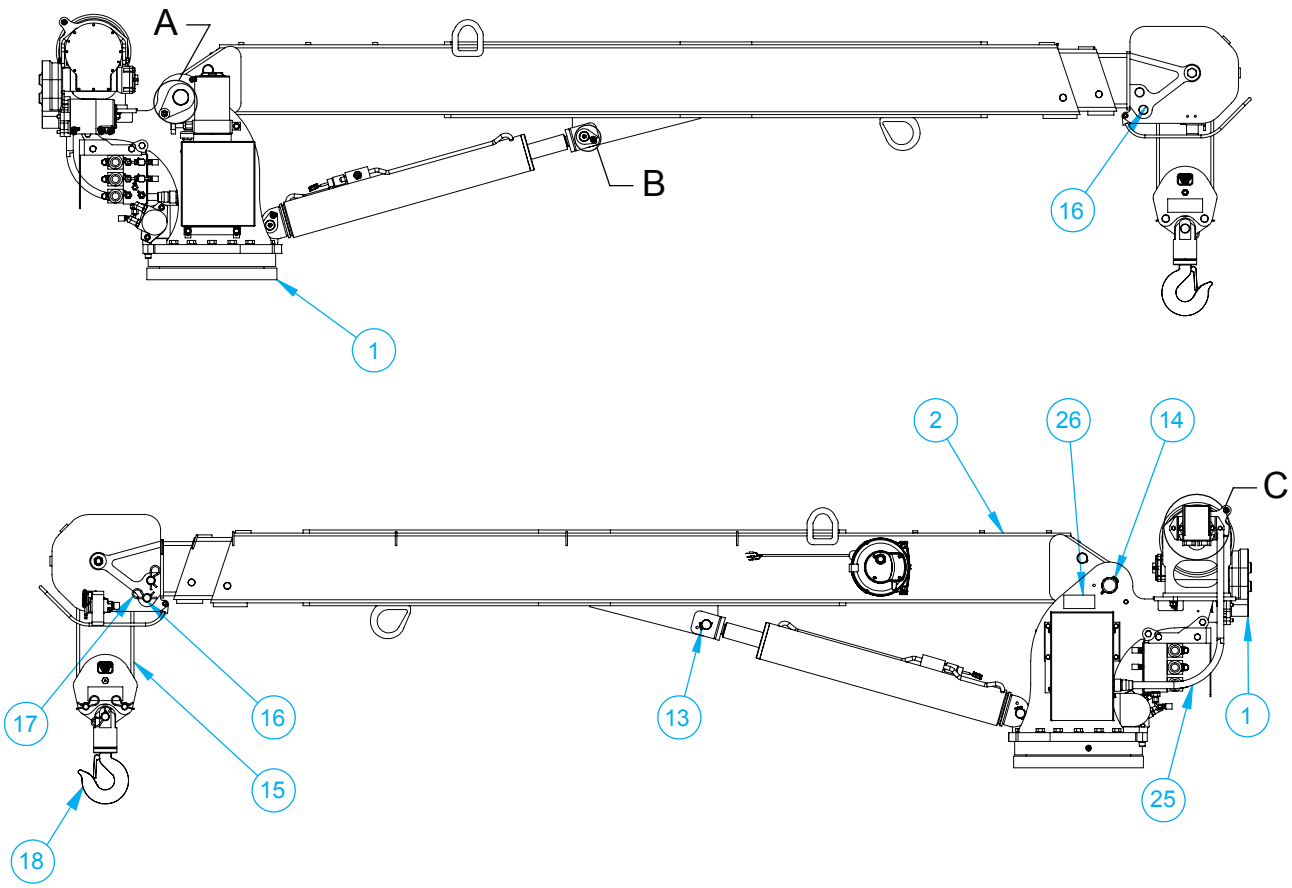
DETAIL A

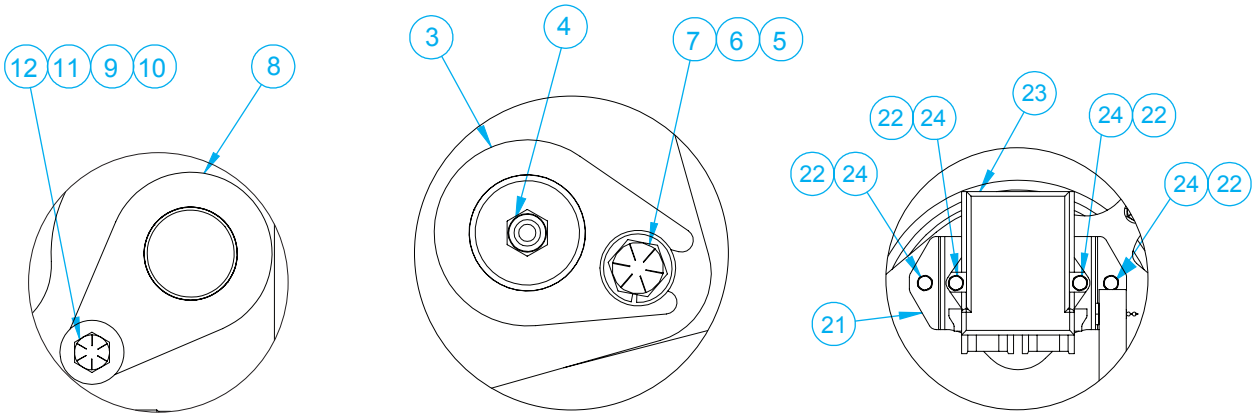
DETAIL B

ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	366640001	PEDESTAL ASSEMBLY, EHC-6, W/ SLIP RING
2	1	480988101	BOOM ASSEMBLY, 8406H & 6406H W/LIGHT
3	1	360676000	PIN, CYLINDER
4	1	239300	ZERK, GREASE
5	1	320976000	WASHER, FLAT, 3/8 SAE HARDENED
6	1	021100	WASHER SP LK 3/8
7	1	366159000	SCREW HX HD 3/8-16UNC X 1 1/2 LG GR8
8	1	480988020	PIN, PIVOT, 8406H
9	1	021500000	WASHER, SP LK 1/2
10	1	021600	WASHER FL 1/2
11	1	017701	NUT HX 1/2-13UNC
12	1	738642000	SCREW HX HD 1/2-13UNC X 1 3/4 LG GR8
13	1	360678000	PIN, 3/16 COTTERLESS RING
14	1	360677000	PIN, 1/4 COTTERLESS RING
15	1	480031	WIRE ROPE ASSEMBLY 3/8”
16	1	470076000	PIN, 1 DIA 4-11/16 LG
17	1	360124	PIN HITCH
18	1	366066000	TRAVELING BLOCK ASSY LESS 2-BLOCK BAR 6006EH
19	1	366697003	SHIP KIT, EHC-6, HW, W/ SLIP RING
20	1	366704001	DECAL LAYOUT, EHC-6
21	1	330622	DECAL SERIAL NO

15 General Assembly FM P/N: 366600003

FM WITH SLIP RING



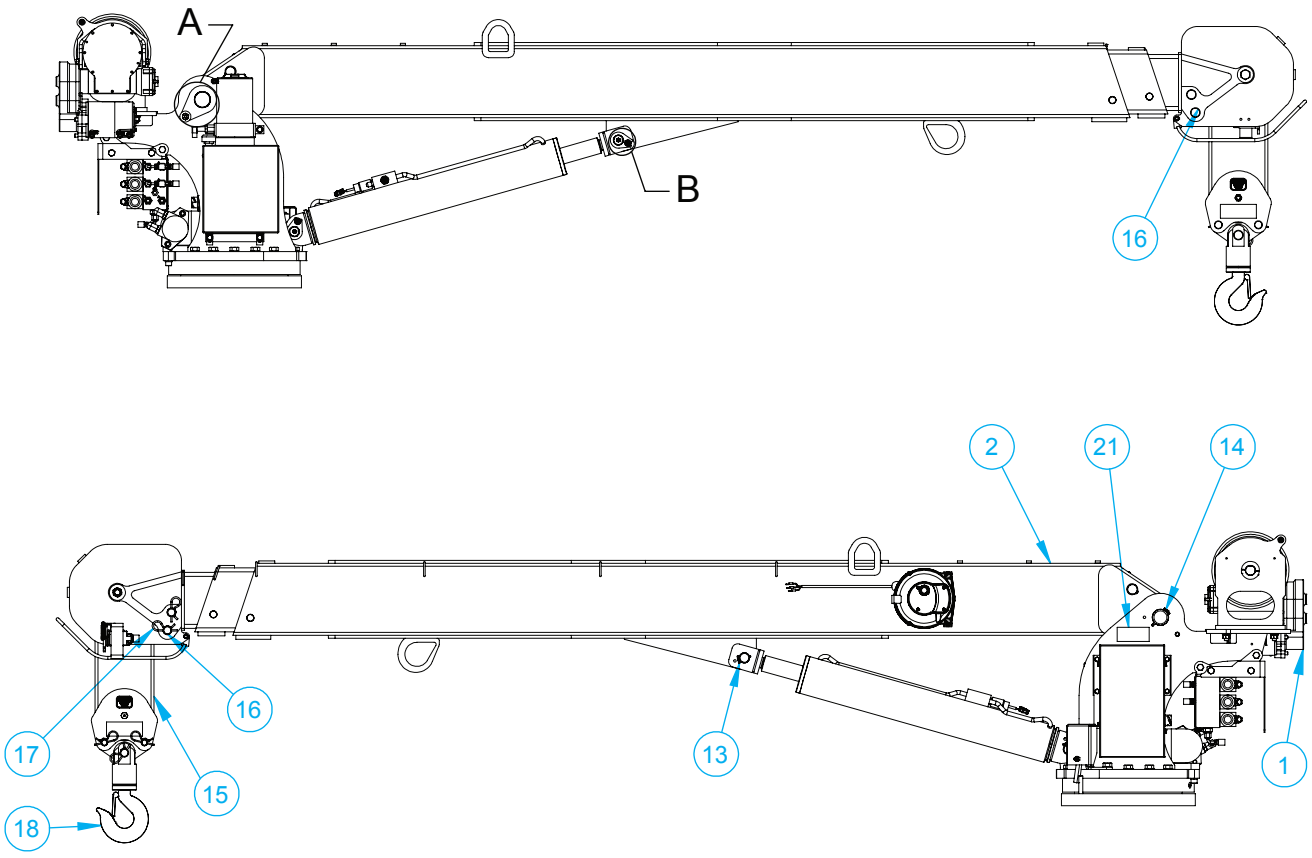


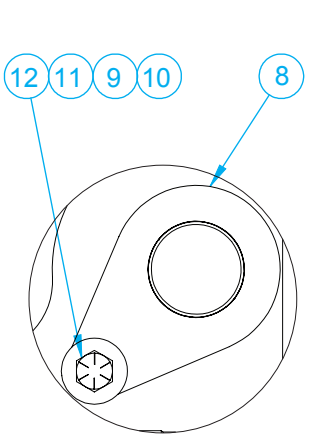
DETAIL A DETAIL B DETAIL C

ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	366640001	PEDESTAL ASSEMBLY, EHC-6, W/ SLIP RING
2	1	480988101	BOOM ASSEMBLY, 8406H & 6406H W/LIGHT
3	1	360676000	PIN, CYLINDER
4	1	239300	ZERK, GREASE
5	1	320976000	WASHER, FLAT, 3/8 SAE HARDENED
6	1	021100	WASHER SP LK 3/8
7	1	366159000	SCREW HX HD 3/8-16UNC X 1 1/2 LG GR8
8	1	480988020	PIN, PIVOT, 8406H
9	1	021500000	WASHER, SP LK 1/2
10	1	021600	WASHER FL 1/2
11	1	017701	NUT HX 1/2-13UNC
12	1	738642000	SCREW HX HD 1/2-13UNC X 1 3/4 LG GR8
13	1	360678000	PIN, 3/16 COTTERLESS RING
14	1	360677000	PIN, 1/4 COTTERLESS RING
15	1	480031	WIRE ROPE ASSEMBLY 3/8”
16	1	470076000	PIN, 1 DIA 4-11/16 LG
17	1	360124	PIN HITCH
18	1	366066000	TRAVELING BLOCK ASSY LESS 2-BLOCK BAR 6006EH
19	1	366704001	DECAL LAYOUT, EHC-6
20	1	366697004	SHIP KIT, EHC-6, FM, W/ SLIP RING
21	1	366715000	BRACKET ASSEMBLY, RECEIVER MOUNT
22	4	020200	WASHER SP LK 1/4
23	1	460158000	RECEIVER, NON-PROPORTIONAL,
24	4	005500	SCREW HX HD 1/4-20UNC X 3/4 LG
25	1	366602001	HARNESS, FM, 5005EH, 6006 EH 11-PIN PLUG
26	1	330622	DECAL SERIAL NO

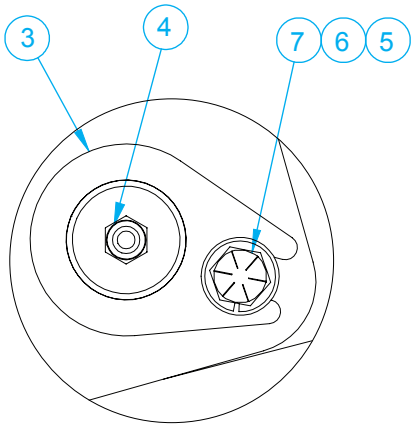
16 General Assembly Hardwired P/N: 366780002

HARDWIRED WITHOUT SLIP RING





DETAIL A

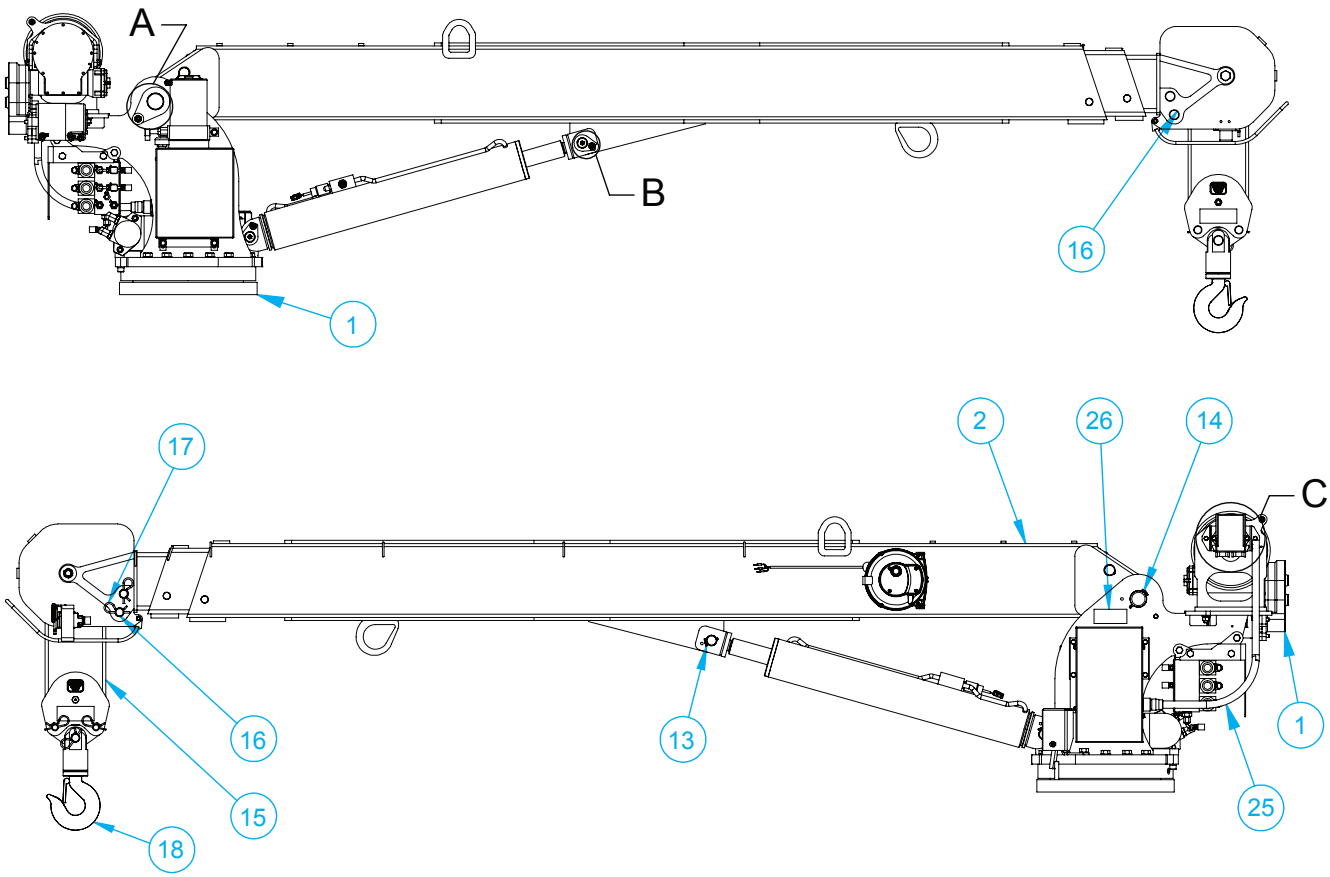


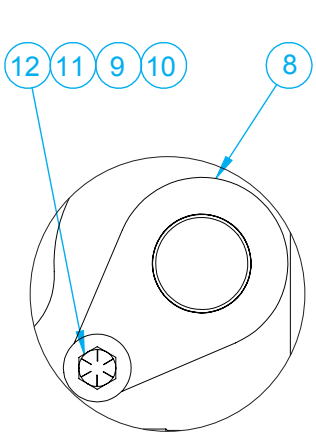
DETAIL B

ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	366781001	PEDESTAL ASSEMBLY, EHC-6, W/O SLIP RING
2	1	480988101	BOOM ASSEMBLY, 8406H & 6406H W/LIGHT
3	1	360676000	PIN, CYLINDER
4	1	239300	ZERK, GREASE
5	1	320976000	WASHER, FLAT, 3/8 SAE HARDENED
6	1	021100	WASHER SP LK 3/8
7	1	366159000	SCREW HX HD 3/8-16UNC X 1 1/2 LG GR8
8	1	480988020	PIN, PIVOT, 8406H
9	1	021500000	WASHER, SP LK 1/2
10	1	021600	WASHER FL 1/2
11	1	017701	NUT HX 1/2-13UNC
12	1	738642000	SCREW HX HD 1/2-13UNC X 1 3/4 LG GR8
13	1	360678000	PIN, 3/16 COTTERLESS RING
14	1	360677000	PIN, 1/4 COTTERLESS RING
15	1	480031	WIRE ROPE ASSEMBLY 3/8”
16	1	470076000	PIN, 1 DIA 4-11/16 LG
17	1	360124	PIN HITCH
18	1	366066000	TRAVELING BLOCK ASSY LESS 2-BLOCK BAR 6006EH
19	1	366784001	SHIP KIT, EHC-6, HW, W/O SLIP RING
20	1	366704001	DECAL LAYOUT, EHC-6
21	1	330622	DECAL SERIAL NO

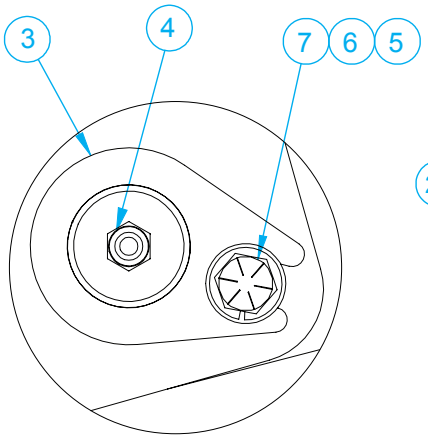
17 General Assembly FM Slip Ring P/N: 366790001

FM WITHOUT SLIP RING

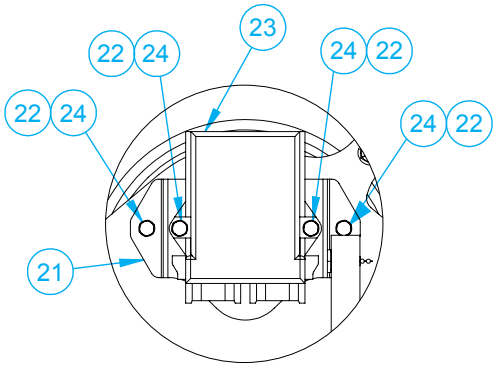




DETAIL A



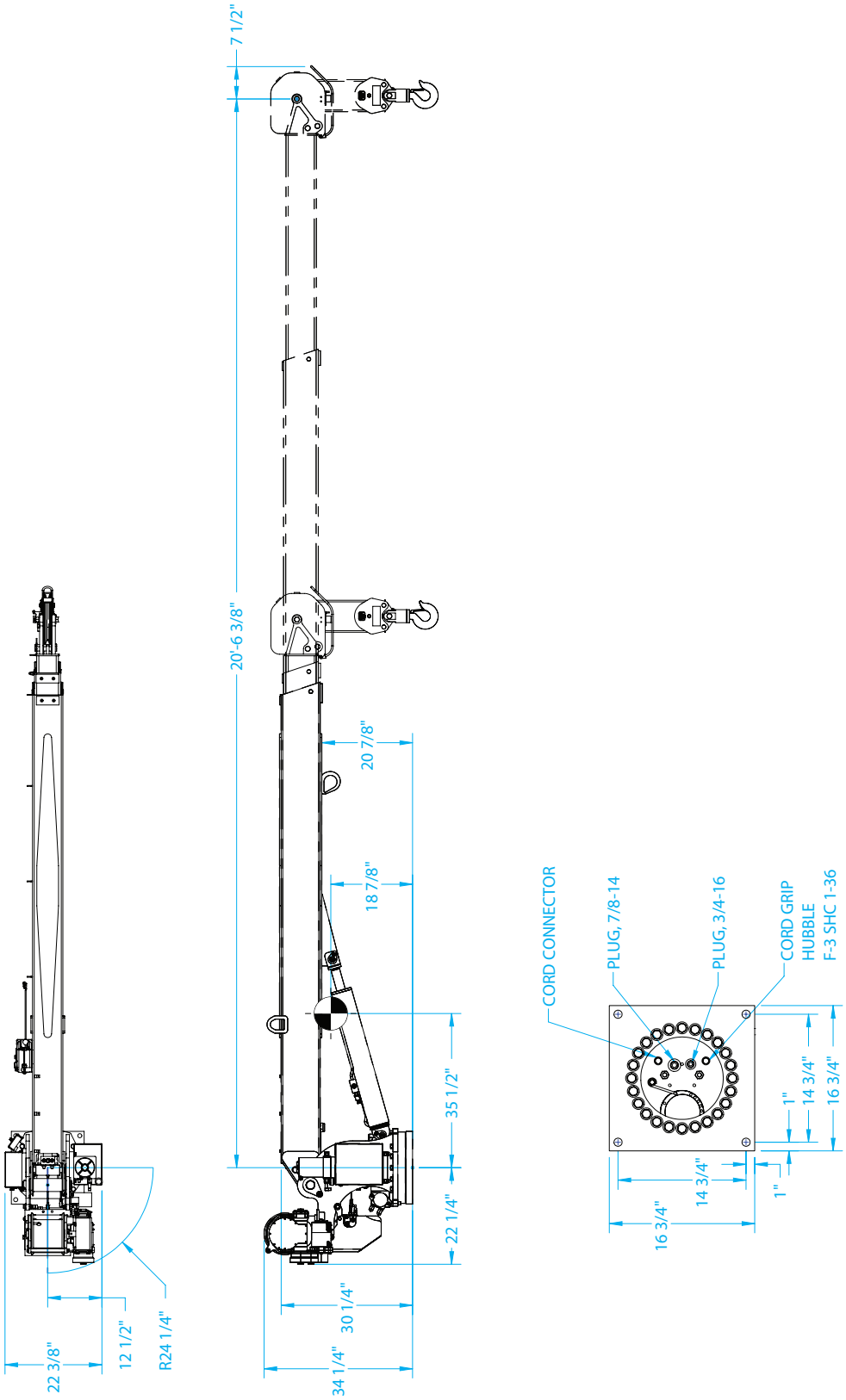
DETAIL B

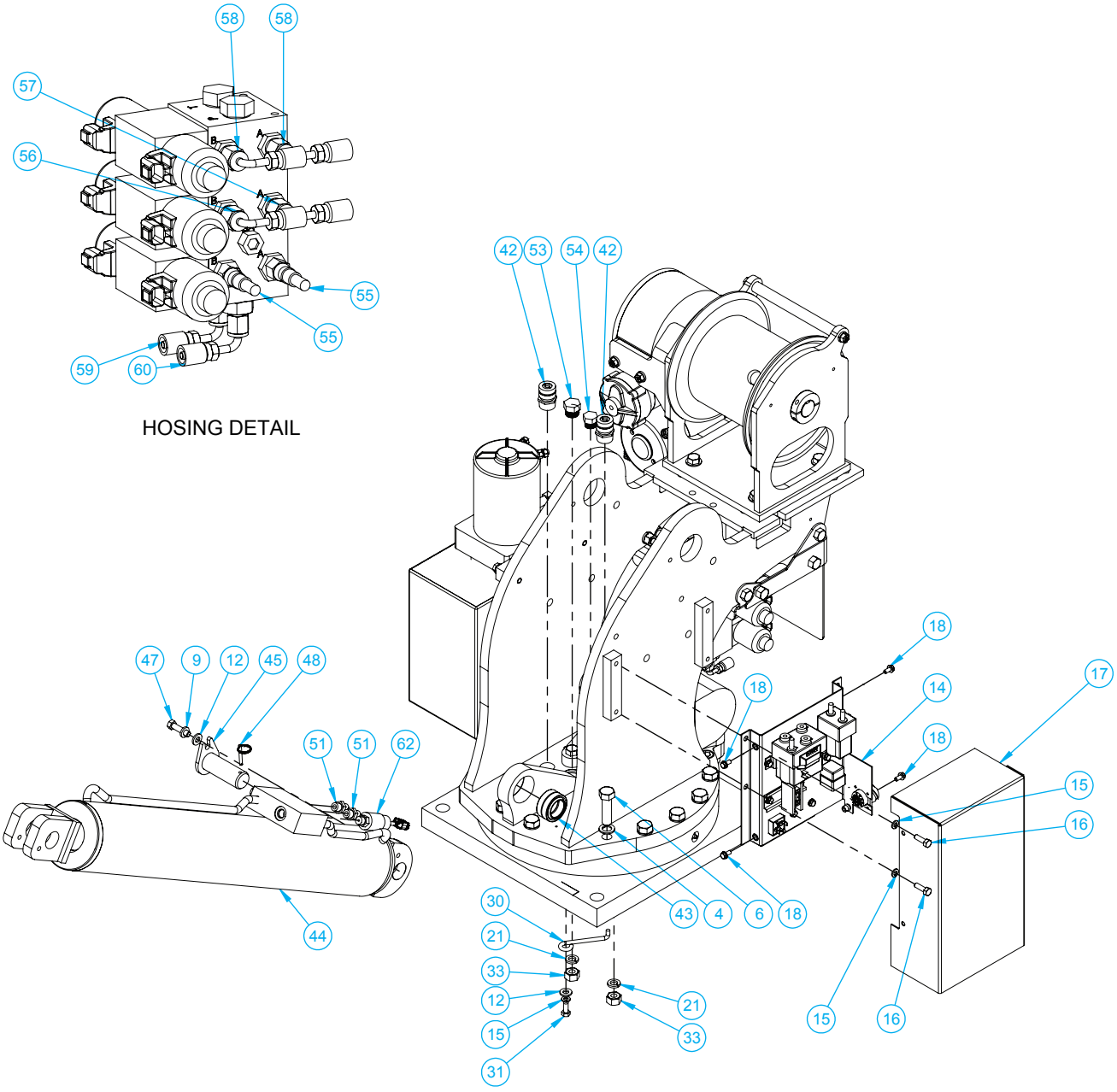


DETAIL C

ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	366781001	PEDESTAL ASSEMBLY, EHC-6, W/O SLIP RING
2	1	480988101	BOOM ASSEMBLY, 8406H & 6406H W/LIGHT
3	1	360676000	PIN, CYLINDER
4	1	239300	ZERK, GREASE
5	1	320976000	WASHER, FLAT, 3/8 SAE HARDENED
6	1	021100	WASHER SP LK 3/8
7	1	366159000	SCREW HX HD 3/8-16UNC X 1 1/2 LG GR8
8	1	480988020	PIN, PIVOT, 8406H
9	1	021500000	WASHER, SP LK 1/2
10	1	021600	WASHER FL 1/2
11	1	017701	NUT HX 1/2-13UNC
12	1	738642000	SCREW HX HD 1/2-13UNC X 1 3/4 LG GR8
13	1	360678000	PIN, 3/16 COTTERLESS RING
14	1	360677000	PIN, 1/4 COTTERLESS RING
15	1	480031	WIRE ROPE ASSEMBLY 3/8”
16	1	470076000	PIN, 1 DIA 4-11/16 LG
17	1	360124	PIN HITCH
18	1	366066000	TRAVELING BLOCK ASSY LESS 2-BLOCK BAR 6006EH
19	1	366704001	DECAL LAYOUT, EHC-6
20	1	366784002	SHIP KIT, EHC-6, FM, W/O SLIP RING
21	1	366715000	BRACKET ASSEMBLY, RECEIVER MOUNT
22	4	020200	WASHER SP LK 1/4
23	1	460158000	RECEIVER, NON-PROPORTIONAL,
24	4	005500	SCREW HX HD 1/4-20UNC X 3/4 LG
25	1	366602001	HARNESS, FM, 5005EH, 6006 EH 11-PIN PLUG
26	1	330622	DECAL SERIAL NO

18 General Dimensions

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HOSING DETAIL
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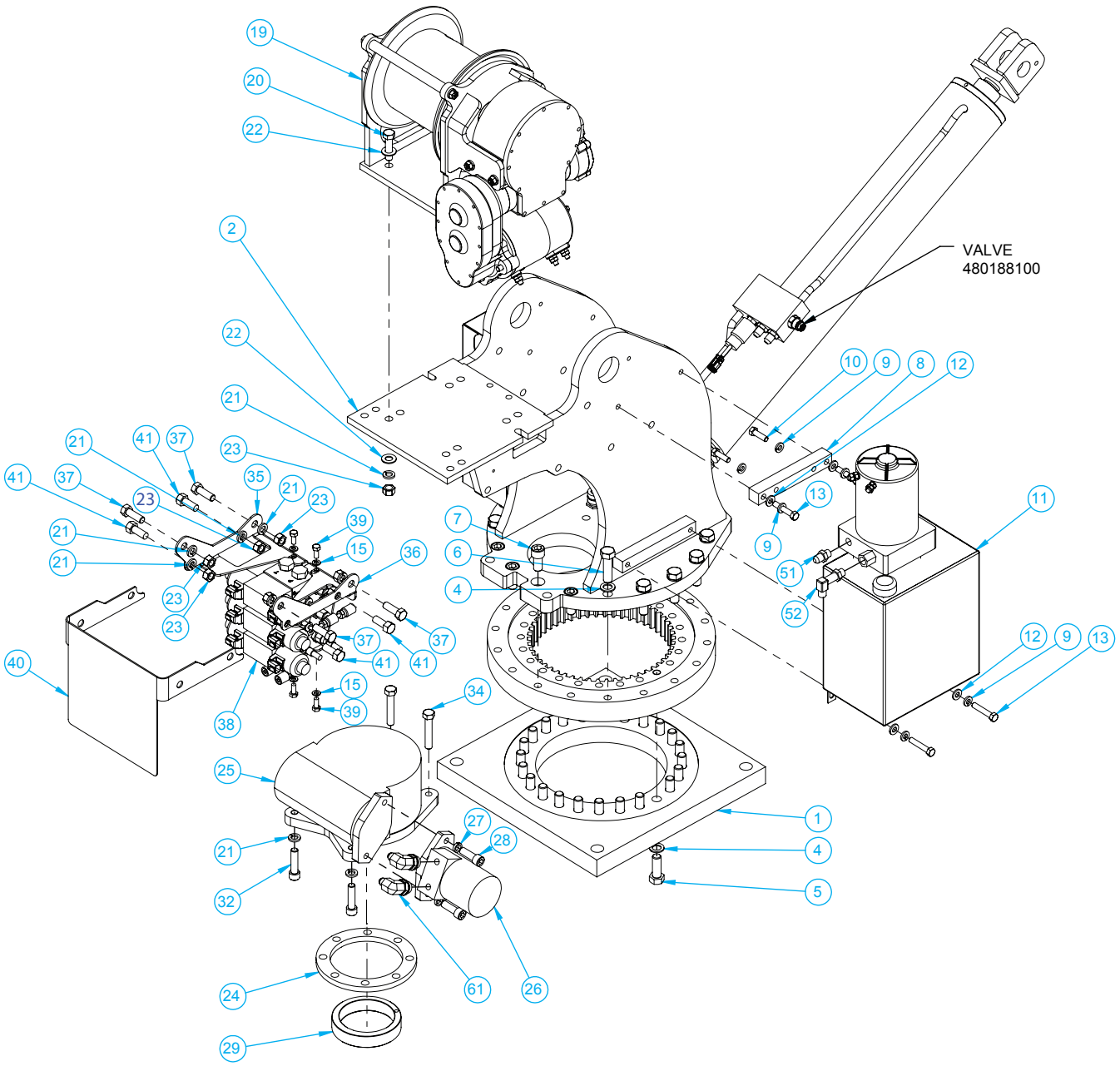
19 Pedestal Assembly w/Slip Ring P/N: 366640001



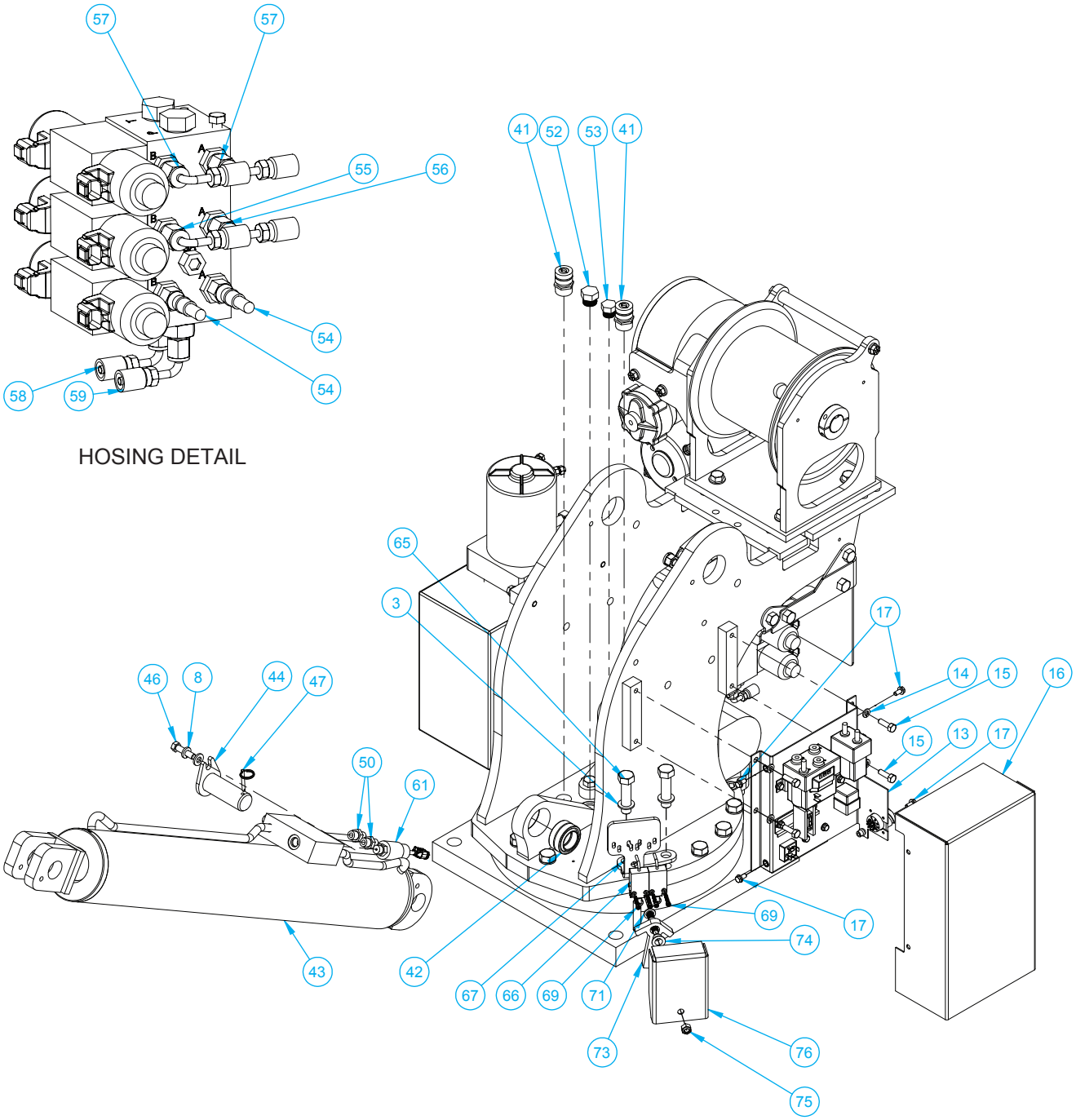
Pedestal Assembly w/Slip Ring P/N: 366640001 19

ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	366641000	BASE PLATE WELDMENT
2	1	360648300	PEDESTAL WELD, EH LARGE CRANE
3	1	480023002	BEARING ROTATION 5005-8005
4	36	023902000	WASHER FL 5/8 HARDENED
5	24	012198000	SCREW HX HD 5/8-11UNC X 1 3/4 LG GR8
6	12	490171000	SCREW HX HD 5/8-11UNC X 2 1/4 LG GR8
7	4	006205000	SCREW SOC HD 5/8-11UNC X 1 1/4 LG
8	1	366651000	BAR, POWER UNIT MOUNT
9	7	021100000	WASHER SP LK 3/8
10	2	008702000	SCREW HX HD 3/8-16UNC X 1 1/4 LG GR5
11	1	366650000	HYDRAULIC POWER UNIT
12	6	320976000	WASHER, FLAT, 3/8 SAE HARDENED
13	4	009116000	SCREW HX HD 3/8-16UNC X 2 GR5
14	1	366682003	RELAY PANEL ASSY CONTINUOUS ROTATION
15	9	020601000	WASHER SP LK 5/16
16	4	007400000	SCREW HX HD 5/16-18UNC X 1 LG GR5
17	1	360648220	COVER, RELAY PANEL
18	4	360493000	SCREW HX WHIZ-LK 1/4-20UNC X 1/2 LG
19	1	113001	HOIST, DCG24-246R W/ FRAME
20	4	011608000	SCREW HX HD 1/2-13UNC X 2 LG
21	16	021500000	WASHER, SP LK 1/2
22	8	320588000	WASHER, FL 1/2, HARDENED
23	12	017701000	NUT HX 1/2-13UNC
24	1	480011000	SEAL ROTATION BOX
25	1	160407	GEAR BOX, ROTATION
26	1	366440000	ROTATION MOTOR
27	2	021502000	WASHER SP LK 1/2 HI COLLAR
28	2	012197000	SCREW SOC HD 1/2-13UNC X 1/2 LG
29	1	360162000	RING, ECCENTRIC
30	1	360207000	RETAINER ECCENTRIC RING
31	1	007807000	SCREW HX HD 5/16-18UNC X 3/4 LG GR5
32	2	009118000	SCREW SOC HD 1/2-13UNC X 2 LG
33	2	017704000	NUT HX HVY 1/2-20UNF
34	2	011202000	SCREW HX HD 1/2-20UNF X 2 3/4 LG GR5
35	1	360648200	BRACKET, VALVE MTG LS
36	1	360648210	BRACKET, VALVE MTG LS
37	4	010201000	SCREW HX HD 1/2-13UNC x 1 1/2 LG
38	1	320989420	VALVE ASSY, 3 SPOOL, NON-PROP., 12 VOLT
39	4	330252000	SCREW HX HD 5/16-18UNC X 3/4 LG GR5
40	1	366832300	COVER, VALVE, REAR
41	4	011510000	SCW HX 1/2 NC X 1 1/4
42	2	366698000	CORD GRIP .375-.500 3/4" HUB
43	1	366333000	BEARING, SPHERICAL 1.25 ID
44	1	366822250	CYLINDER, LIFT, 6406H, STROKE - 27.81
45	1	360676000	PIN, CYLINDER
46	1	239300000	ZERK, GREASE
47	1	366159000	SCREW HX HD 3/8-16UNC X 1 1/2 LG GR8
48	1	360678000	PIN, 3/16 COTTERLESS RING

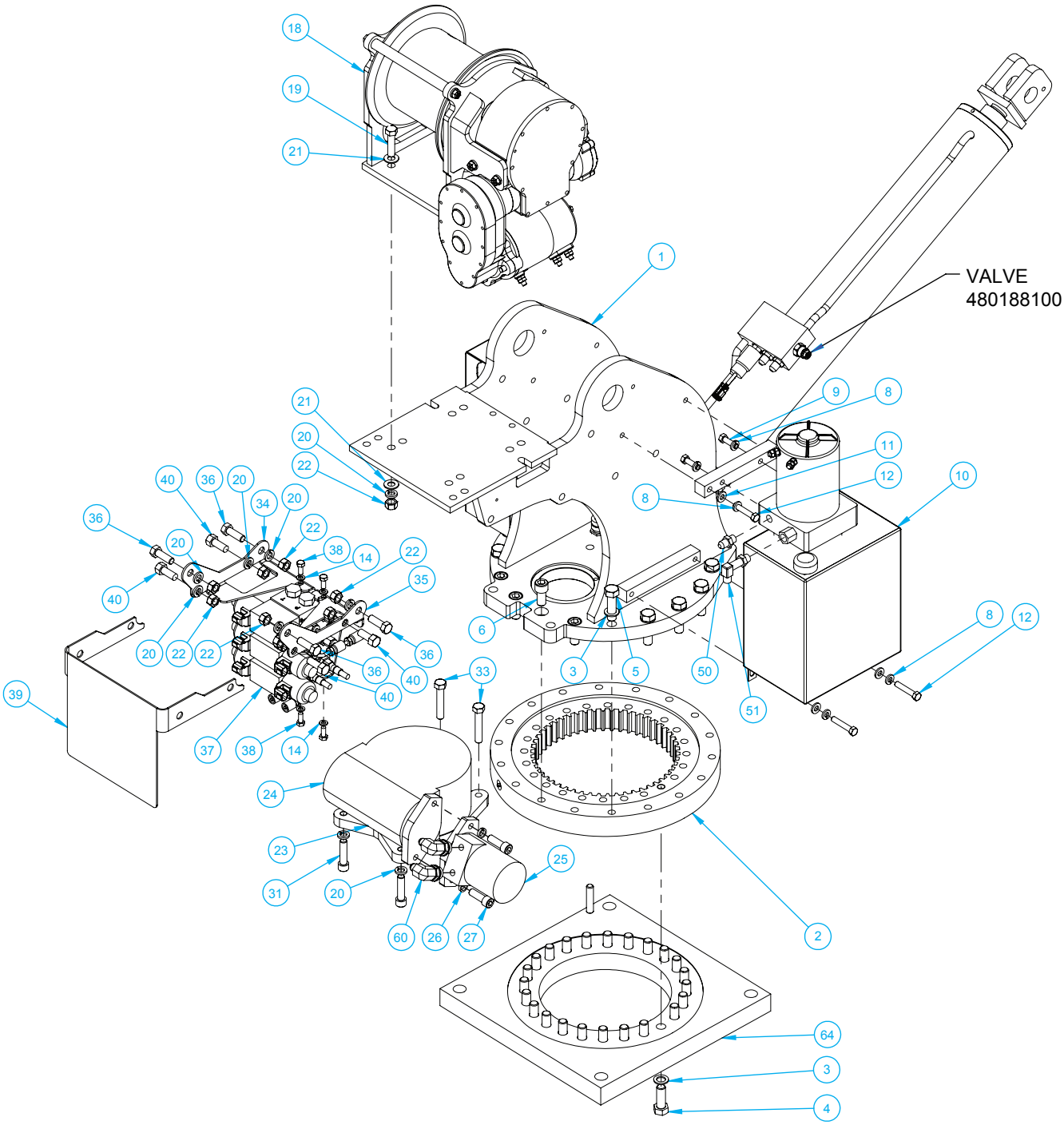
19 Pedestal Assembly w/Slip Ring P/N: 366640001

ITEM NO.	QTY	PART NO.	DESCRIPTION
49	1	813001105	KIT, HOSE, 5005EH OPEN PEDESTAL
50	29”	374085000	NYLON HOSE SLEEVE .90 ID
51	3	200876000	FITTING 6 SAE/6 JIC STRAIGHT
52	1	330645000	FITTING 90 6-SAE/6-JIC LONG
53	1	330072000	PLUG, #10 SAE
54	1	367162000	PLUG, #8 SAE
55	2	812026016	HOSE ASSY -4 HOSE -6 FEMALE JIC
56	1	812037033	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 33” LONG
57	1	812037031	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 31” LONG
58	2	812037023	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 23” LONG
59	1	812037021	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 21” LONG
60	1	812037019	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 19” LONG
61	2	490198000	FITTING 90 10 SAE/6 JIC
62	1	360887000	LOAD SENSOR SWITCH, 2350 PSI
63	1	680150000	KIT-ELECTRICAL, 6006EH
64	1	366509000	GROUND WIRE ASSY
65	1	366509001	COND ASS’Y 4GA,15LG,3/8-5/16 W/BOOT

Pedestal Assembly w/o Slip Ring P/N: 366781001 20



20 Pedestal Assembly w/o Slip Ring P/N: 366781001



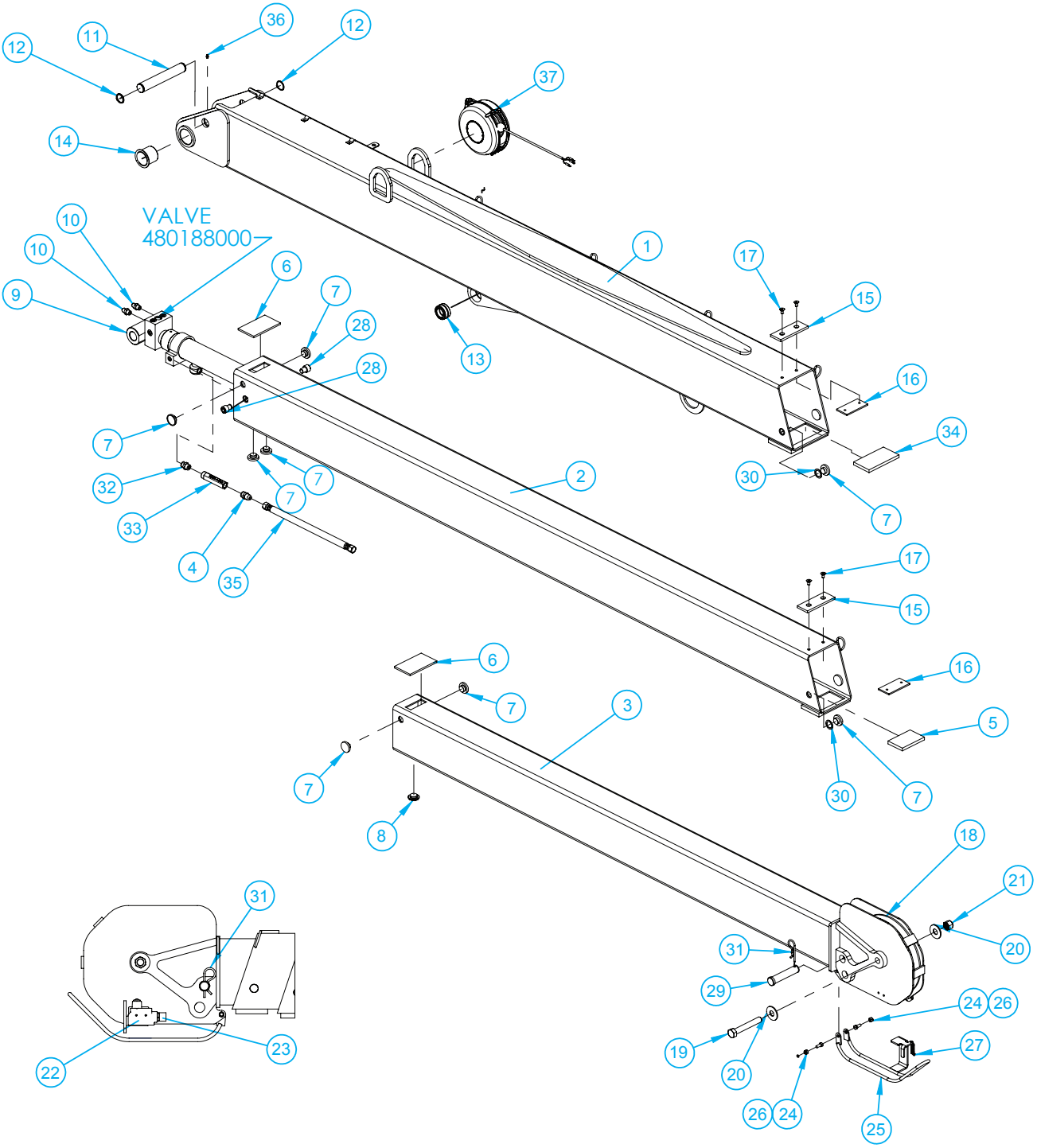
Pedestal Assembly w/o Slip Ring P/N: 366781001 20

ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	360648300	PEDESTAL WELD, EH LARGE CRANE
2	1	480023002	BEARING ROTATION 5005-8005
3	36	023902000	WASHER FL 5/8 HARDENED
4	24	012198000	SCREW HX HD 5/8-11UNC X 1 3/4 LG GR8
5	10	490171000	SCREW HX HD 5/8-11UNC X 2 1/4 LG GR8
6	4	006205000	SCREW SOC HD 5/8-11UNC X 1 1/4 LG
7	1	366651000	BAR, POWER UNIT MOUNT
8	7	021100000	WASHER SP LK 3/8
9	2	008702000	SCREW HX HD 3/8-16UNC X 1 1/4 LG GR5
10	1	366650000	HYDRAULIC POWER UNIT
11	6	320976000	WASHER, FLAT, 3/8 SAE HARDENED
12	4	009116000	SCREW HX HD 3/8-16UNC X 2 GR5
13	1	366782002	RELAY PANEL ASSY W/ ROTATION STOPS
14	9	020601000	WASHER SP LK 5/16
15	4	007400000	SCREW HX HD 5/16-18UNC X 1 LG GR5
16	1	360648220	COVER, RELAY PANEL
17	4	360493000	SCREW HX WHIZ-LK 1/4-20UNC X 1/2 LG
18	1	113001	HOIST, DCG24-246R W/ FRAME
19	4	011608000	SCREW HX HD 1/2-13UNC X 2 LG
20	16	021500000	WASHER, SP LK 1/2
21	8	320588000	WASHER, FL 1/2, HARDENED
22	12	017701000	NUT HX 1/2-13UNC
23	1	480011000	SEAL ROTATION BOX
24	1	160407	GEAR BOX, ROTATION
25	1	366440000	ROTATION MOTOR
26	2	021502000	WASHER SP LK 1/2 HI COLLAR
27	2	012197000	SCREW SOC HD 1/2-13UNC X 1/2 LG
28	1	360162000	RING, ECCENTRIC
29	1	360207000	RETAINER ECCENTRIC RING
30	1	007807000	SCREW HX HD 5/16-18UNC X 3/4 LG GR5
31	2	009118000	SCREW SOC HD 1/2-13UNC X 2 LG
32	2	017704000	NUT HX HVY 1/2-20UNF
33	2	011202000	SCREW HX HD 1/2-20UNF X 2 3/4 LG GR5
34	1	360648200	BRACKET, VALVE MTG LS
35	1	360648210	BRACKET, VALVE MTG LS
36	4	010201000	SCREW HX HD 1/2-13UNC x 1 1/2 LG
37	1	320989420	VALVE ASSY, 3 SPOOL, NON-PROP., 12 VOLT
38	4	330252000	SCREW HX HD 5/16-18UNC X 3/4 LG GR5
39	1	366832300	COVER, VALVE, REAR
40	4	011510000	SCW HX 1/2 NC X 1 1/4
41	2	366698000	CORD GRIP .375-.500 3/4" HUB
42	1	366333000	BEARING, SPHERICAL 1.25 ID
43	1	366822250	CYLINDER, LIFT, 6406H, STROKE - 27.81
44	1	360676000	PIN, CYLINDER
45	1	239300000	ZERK, GREASE
46	1	366159000	SCREW HX HD 3/8-16UNC X 1 1/2 LG GR8
47	1	360678000	PIN, 3/16 COTTERLESS RING
48	1	813001105	KIT, HOSE, 5005EH OPEN PEDESTAL

20 Pedestal Assembly w/o Slip Ring P/N: 366781001

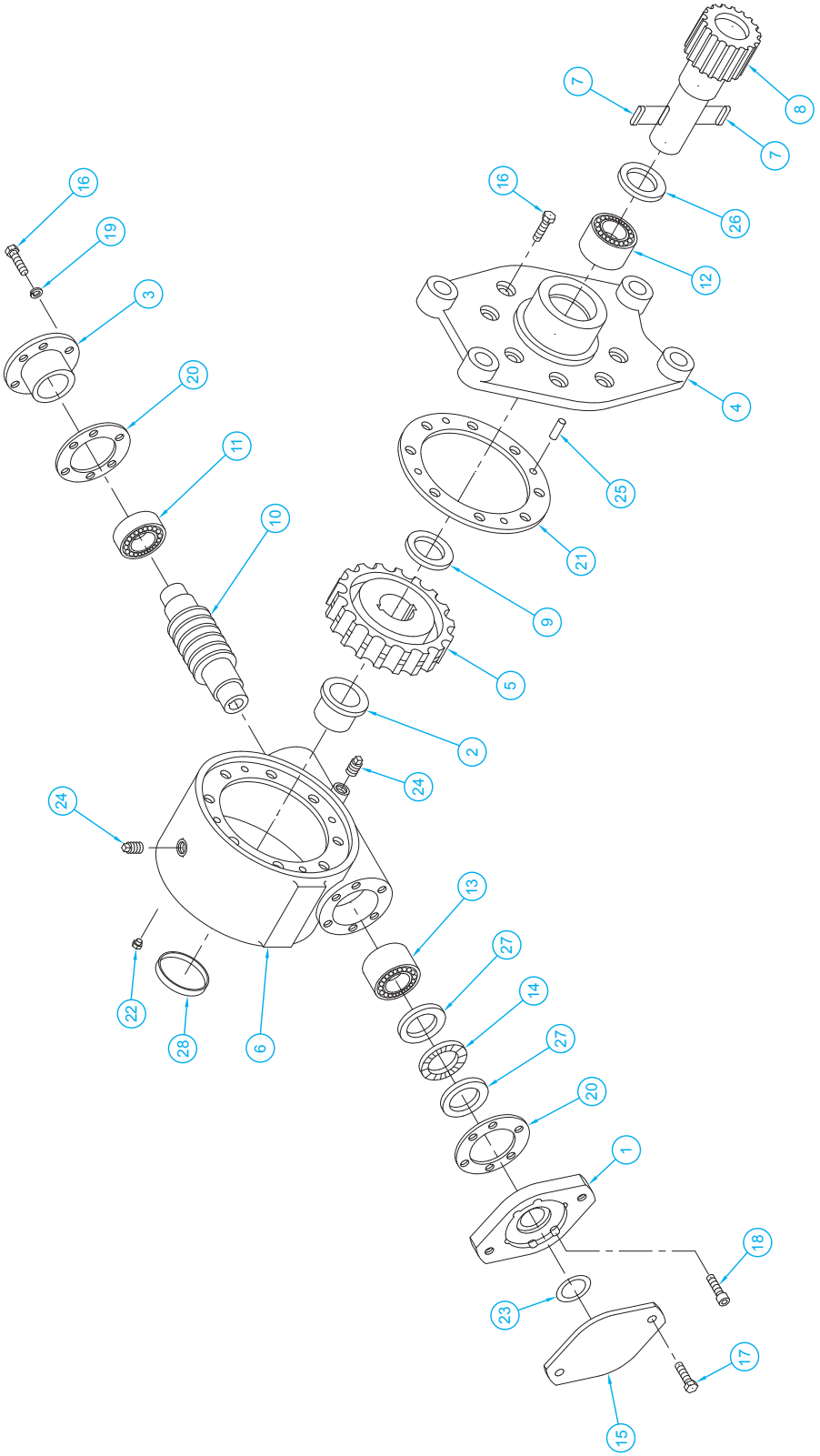
ITEM NO.	QTY	PART NO.	DESCRIPTION
49	29"	374085000	NYLON HOSE SLEEVE .90 ID
50	3	200876000	FITTING 6 SAE/6 JIC STRAIGHT
51	1	330645000	FITTING 90 6-SAE/6-JIC LONG
52	1	330072000	PLUG, #10 SAE
53	1	367162000	PLUG, #8 SAE
54	2	812026016	HOSE ASSY -4 HOSE -6 FEMALE JIC
55	1	812037033	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 33" LONG
56	1	812037031	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 31" LONG
57	2	812037023	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 23" LONG
58	1	812037021	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 21" LONG
59	1	812037019	HOSE, -4 HOSE, -6 JICF / -6 JICF 90 SHORT, 19" LONG
60	2	490198000	FITTING 90 10 SAE/6 JIC
61	1	360887000	LOAD SENSOR SWITCH, 2350 PSI
62	1	366509000	GROUND WIRE ASSY
63	1	366509001	COND ASS'Y 4GA,15LG,3/8-5/16 W/BOOT
64	1	366832100	BASE PLATE WELDMENT
65	2	366393000	SCREW HX HD 5/8-11UNC X 2 1/2 LG GR8
66	1	460110100	ROTATION STOP SWITCH ASSEMBLY, 24"
67	1	366832200	BRACKET, ROTATION STOP
68	4	725321000	NUT HX NYLK #8-32UNC
69	4	006210000	CAPSCREW-#8-32 X 7/8 LG SOC HD Z/P
70	4	019700000	WASHER SP LK #8
71	1	366675000	WASHER, NYLON
72	1	366673000	PIN, ROTATION STOP
73	1	366671000	ARM, ROTATION STOP
74	1	460079000	BEARING, ROTATION STOP
75	2	017301000	NUT HX NYLK 3/8-16UNC CP
76	1	366676000	COVER, ROTATION STOP
77	1	680150001	KIT-ELECTRICAL 6006EH WITH ROTATION STOP
78	1	680160000	CABLE ASSY, 4 GA, GROUND 72in LG

21 Boom Assembly P/N: 480988101



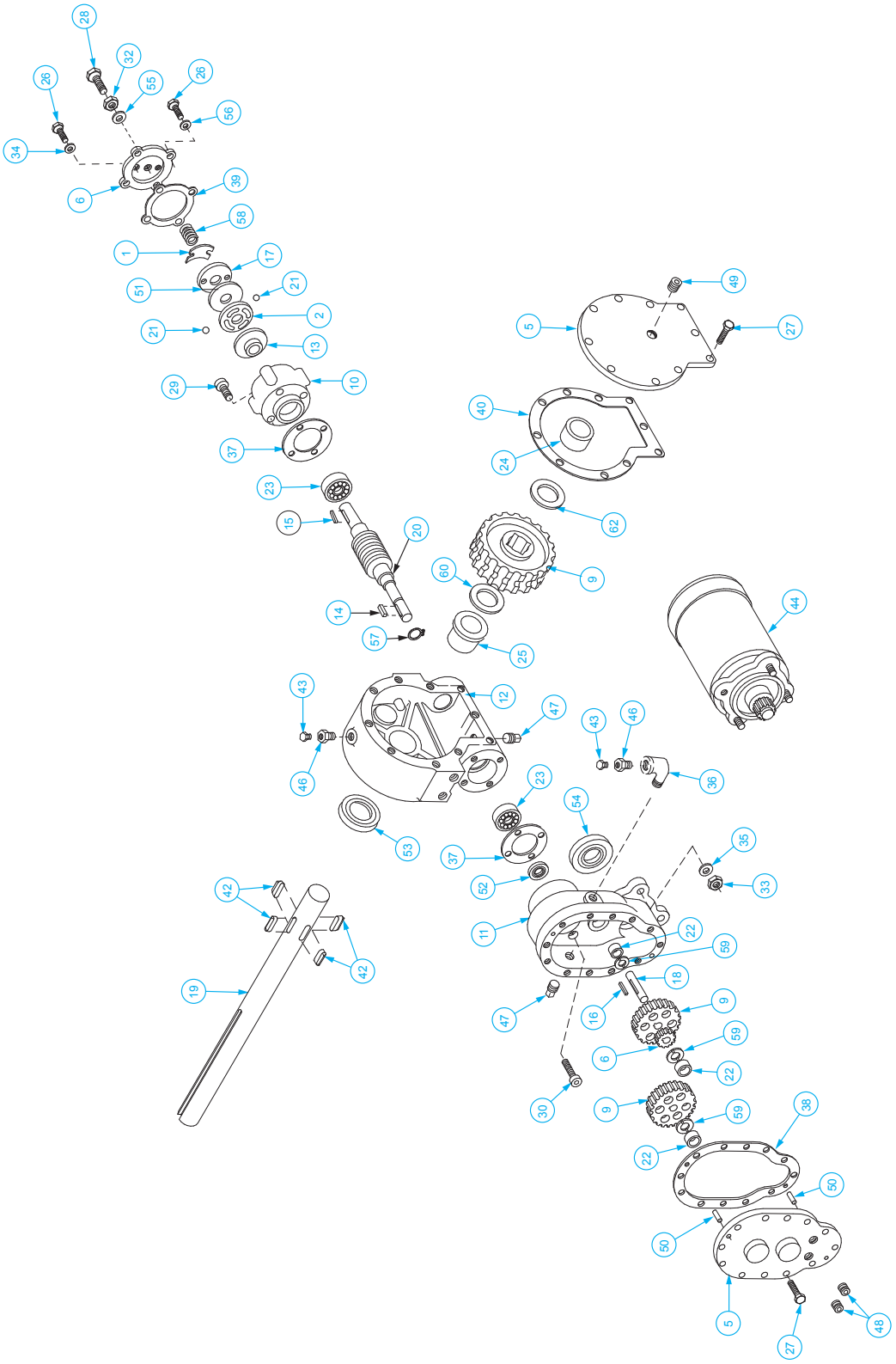
ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	480988115	LOWER BOOM WELD, 8406H W/LIGHT
2	1	480988120	MID BOOM WELD, 8406H
3	1	480988130	UPPER BOOM WELD, 8406H
4	1	770055000	FITTING 8 SAE/8 JIC STRAIGHT
5	1	460053000	WEAR PAD, BOTTOM UPPER
6	2	460177160	WEAR PAD, 5.13X3X.25, BOSS 1X3
7	10	360767000	PAD BOOM 1.5 O.D.
8	1	407277000	PAD BOOM 1.5 O.D.
9	1	480988150	CYLINDER, EXTENSION, STROKE - 48/72
10	2	200876000	FITTING 6 SAE/6 JIC STRAIGHT
11	1	460177161	PIN, 1.25OD, 7.81 GRIP
12	2	480029000	RING RETAINING
13	1	366333000	BEARING, SPHERICAL 1.25 ID
14	2	366394000	BEARING, PIVOT
15	2	460081000	WEAR PAD, CABLE
16	2	460082000	PLATE, WEAR PAD RETAINER
17	4	460177163	SCREW SOC HD CTRSNK 5/16-24UNF X 5/8 LG
18	1	366198000	SHEAVE ASSY 3/8
19	1	014400000	SCREW HX HD 3/4-16UNF X 5 LG GR5
20	2	022102000	WASHER FL 3/4
21	1	018600000	NUT HX NYLK 3/4-16UNF
22	1	646900000	SWITCH, LIMIT ANTI-TWO BLOCK
23	1	642918000	CORD CONNECTOR
24	2	016801000	NUT HX NYLK 5/16-18UNC CP
25	1	470110168	LONG TAB BAIL WELDMENT W/ 2 IN TRIP BAR STAINLESS STEEL
26	2	007807000	SCREW HX HD 5/16-18UNC X 3/4 LG GR5
27	1	366678000	SPRING, EXTENSION
28	2	460177162	SCREW SOC HD 5/8-11UNC X 3/4 LG
29	1	470076000	PIN, 1 DIA 4-11/16 LG
30	4	460177164	SHIM, 1.31 OD X 0.9 ID X 0.04 TH, NYLON
31	1	360124000	PIN HITCH
32	1	374400000	FITTING, -8 ORB, -8 ORB, STRAIGHT
33	1	460177180	VALVE, IN-LINE RELIEF, 400PSI
34	1	366669000	WEAR PAD, BOTTOM MID
35	1	812234017	HOSE ASSY, -8 JICF/-8 JICF, -6 HOSE, 17LG
36	1	239000000	ZERK DRIVE GR
37	1	360759003	CORD REEL ASSY

22 Rotation Gearbox P/N: 160407



ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	300058	ADAPTER
2	1	308085	BUSHING
3	1	316004	CAP-BEARING
4	1	328126	COVER
5	1	334016	GEAR-R.H.
6	1	338261	HOUSING-GEAR
7	2	342120	KEY
8	1	357139	SHAFT-OUTPUT
9	1	366019	WASHER-THRUST
10	1	368183	WORM-R.H.
11	1	402044	BEARING-BALL
12	1	402105	BEARING-NEEDLE
13	1	402106	BEARING-NEEDLE
14	1	402107	BEARING-THRUST
15	1	413013	COVER
16	14	414143	CAPSCREW
17	2	414581	CAPSCREW
18	6	414869	CAPSCREW
19	6	418163	LOCKWASHER
20	2	442182	GASKET
21	1	442187	GASKET
22	1	456008	FITTING-RELIEF
23	1	462029	O-RING
24	2	468018	PLUG-PIPE
25	4	470062	PIN-DOWEL
26	1	486071	SEAL-OIL
27	2	518026	WASHER-THRUST
28	1	472088	PLUG

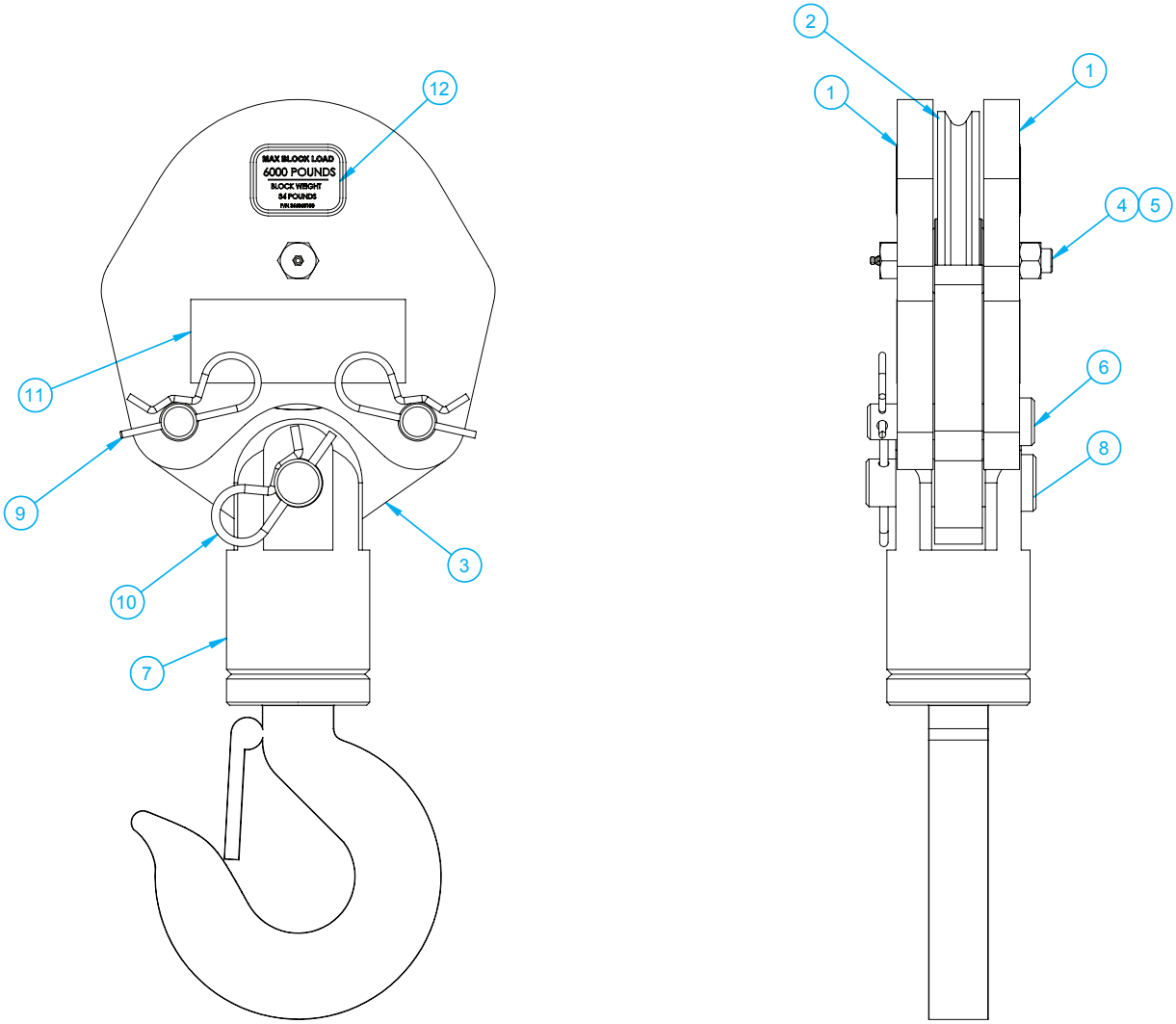
23 Actuator Assembly P/N: 297025



ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	306034	SPRING-FLAT
2	1	000314	PLATE-CAM
3	1	328106	COVER-SPUR GEAR HSG.
4	1	328128	COVER-BRAKE
5	1	328134	COVER-WORM GEAR HSG.
6	1	334001	IDLER GEAR
7	2	334003	SPUR GEAR
9	1	334163	GEAR-WORM, R.H.
10	1	338007	HOUSING-BRAKE
11	1	338203	SPUR GEAR HOUSING
12	1	338273	GEAR HOUSING
13	1	340002	HUB-BRAKE
14	1	342023	KEY-SQ. END
15	1	342027	KEY-RD. END
16	1	342033	KEY-SQ. END
17	1	352022	PLATE-RETAINER
18	1	356901	SHAFT-SPUR
19	1	357145	SHAFT-OUTPUT
20	1	368022	WORM-R.H. 46:1
21	2	400003	BALL
22	3	402001	BEARING-NEEDLE
23	2	402002	BEARING-BALL
24	1	412044	BEARING-COVER
25	1	412045	BEARING-HOUSING
26	6	414021	CAPSCREW 1/4-20NC X 1 LG. HX.HD. Z.P. GR.5 NYLOK HVY. PATCH
27	22	414038	CAPSCREW 1/4-20NC X 3/4 LG. HX.HD. GR.5
28	1	414224	CAPSCREW 3/8-16NC X 1-1/2 LG. HX.HD. GR.5 ALL-THRD.
29	4	414821	CAPSCREW 1/4-20NC X 7/8 LG. HX.SOC. BUTTON HD.
30	4	414845	CAPSCREW 1/4-20NC X 1 LG. SOC.HD. LOC-WEL
32	1	418036	NUT-JAM-3/8-16NC
33	3	418040	NUT 3/8-24NF HEX. REG. Z.P.
34	2	418154	WASHER 1/4 FLAT ALUM.
35	3	418177	LOCKWASHER
36	1	432011	ELBOW-90
37	2	442184	GASKET
38	1	442185	GASKET
39	1	442189	GASKET
40	1	442205	GASKET
42	4	450016	KEY-BARTH
43	2	456008	RELIEF FITTING
44	1	262036	MOTOR-24V
46	2	468002	REDUCER
47	2	468011	PIPE PLUG SQ.HD.
48	2	468017	PIPE PLUG SOC.HD.
49	1	468018	PIPE PLUG SOC.HD.
50	2	470001	PIN

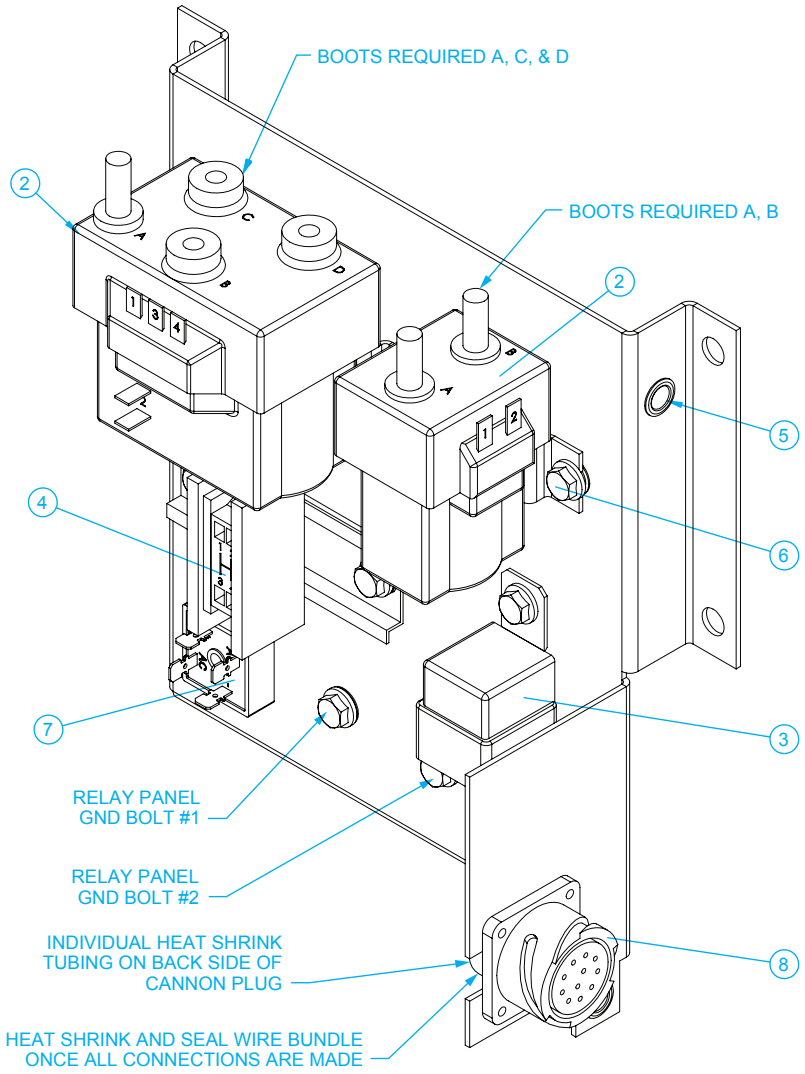
23 Actuator Assembly P/N: 297025

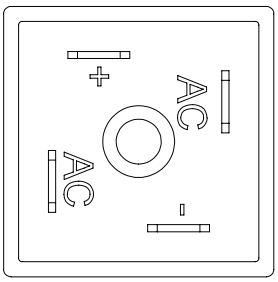
51	1	474001	PLATE-THRUST
52	1	486009	OIL SEAL
53	1	486009	OIL SEAL
54	1	486023	OIL SEAL
55	1	486069	THREAD SEAL
56	4	486070	THREAD SEAL
57	1	490003	SNAP RING
58	1	494007	SPRING
59	3	518002	THRUST WASHER
60	1	518015	THRUST WASHER
62	1	518040	WASHER-THRUST



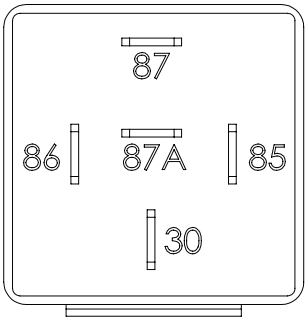
ITEM NO.	QTY	PART NO.	DESCRIPTION
1	2	480363000	SHORT BLOCK SIDE PLATE
2	1	480130000	SHEAVE ASSY
3	1	480364000	TACKLE LOWER
4	1	480372000	BOLT, SHEAVE W/ ZERK FITTING
5	1	017800000	NUT, HX LK 1/2-20UNF
6	2	480367000	PIN BLOCK
7	1	480371000	HOOK SWIVEL 3 METRIC TON
8	1	480368000	PIN SWIVEL HOOK
9	2	366813000	PIN HITCH
10	1	360124000	PIN HITCH
11	2	040518000	DECAL STAY CLEAR OF LOAD
12	2	366063100	DECAL, TRAVELING BLOCK 6006H

25 Relay Panel w/ Slip Ring P/N: 366682003





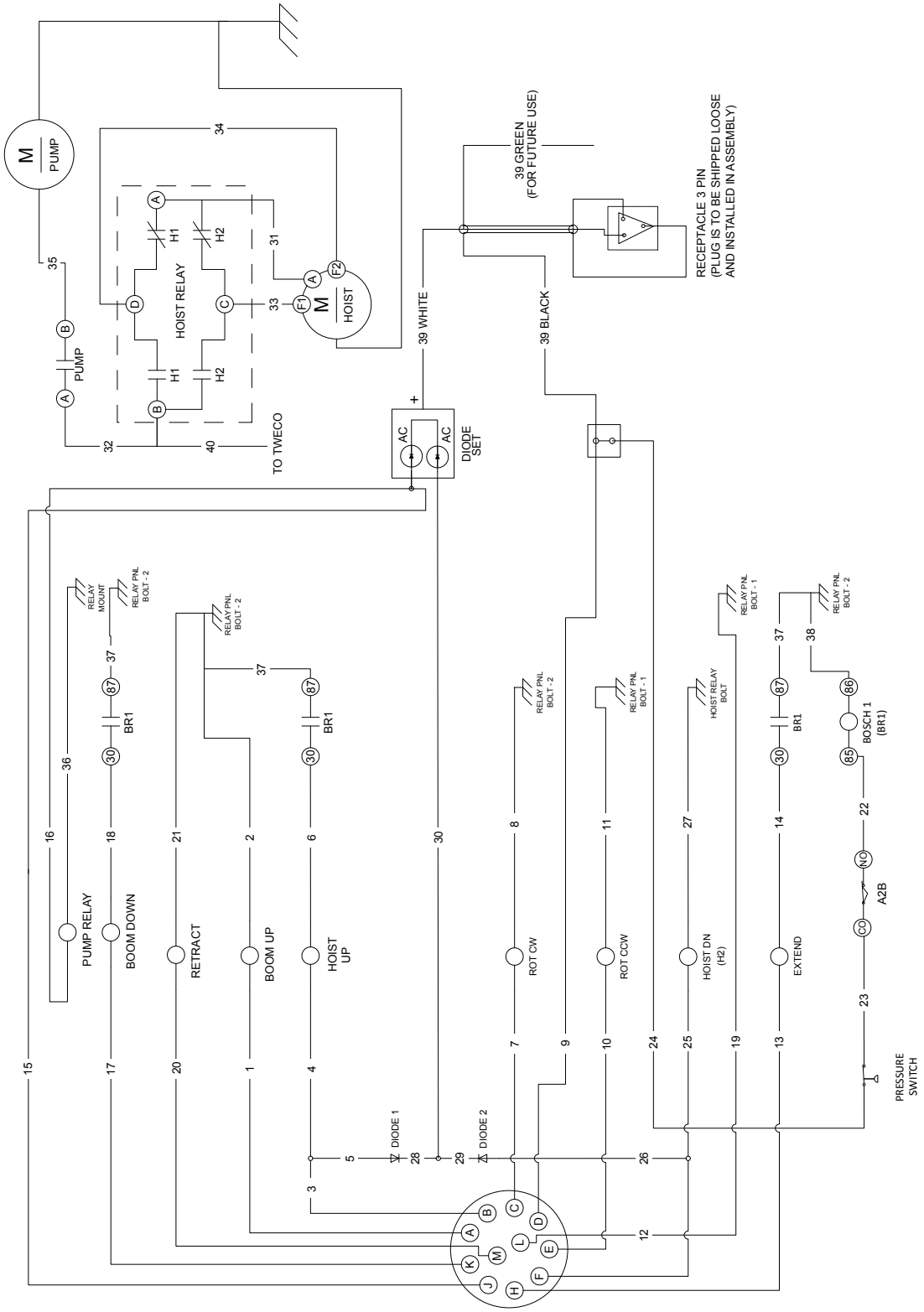
RECTIFIER BRIDGE
ORIENTATION



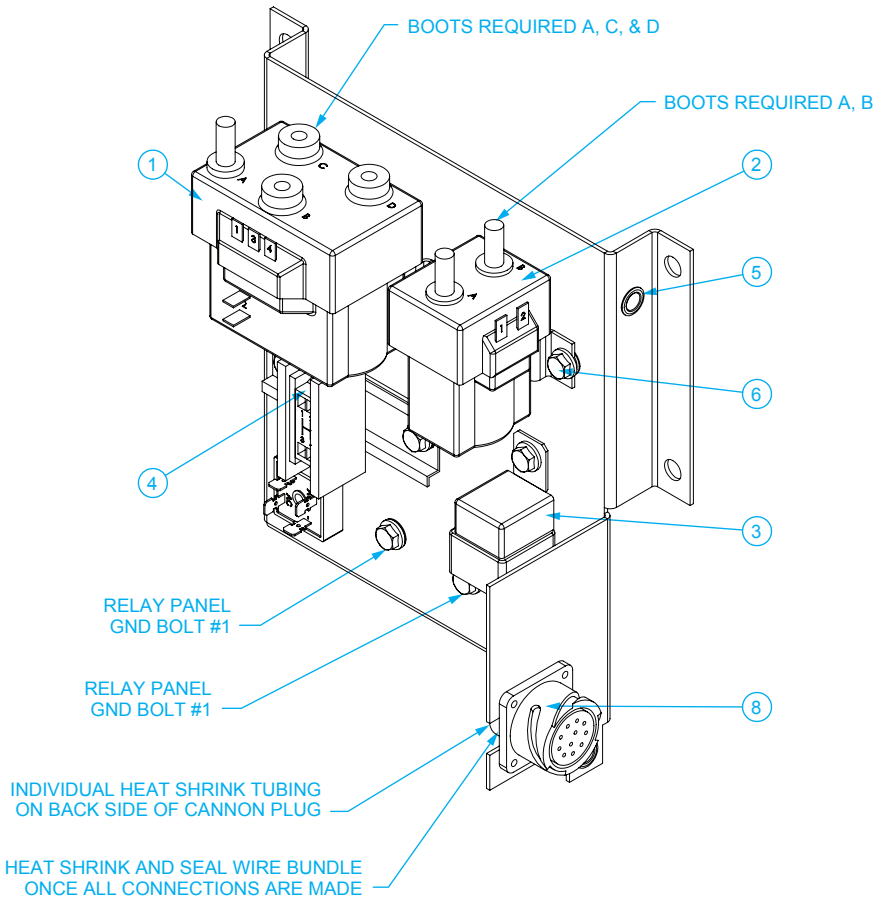
BOSCH RELAY
(BOTTOM VIEW)

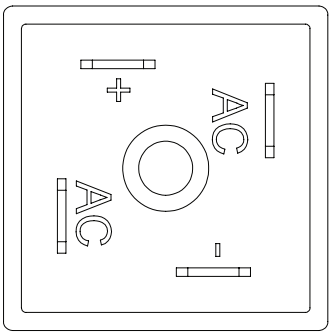
ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	320589	RELAY, HOIST
2	1	320584	RELAY, POWER UNIT
3	1	320355	RELAY, BOSCH
4	1	366708001	TERMINAL BLOCK ASSEMBLY
5	13	736272	NUTSERT 1/4-20UNC X .027-.165 GRIP
6	9	360493000	SCREW HX WHIZ-LK 1/4-20UNC X 1/2 LG
7	1	751138	RECTIFIER, BRIDGE 25 AMP
8	1	320562	RECEPTACLE, 11 PIN, 1/4 TURN, BAYONET
9	2	320988397	DIODE, 6AMP
10	1	366683002	BACK PANEL, RELAY PANEL

RELAY PANEL W/ SLIP RING ELECTRICAL SCHEMATIC

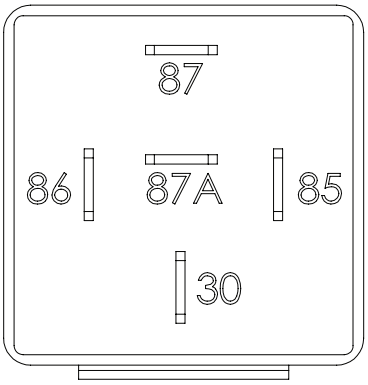


26 Relay Panel w/o Slip Ring P/N: 366782002





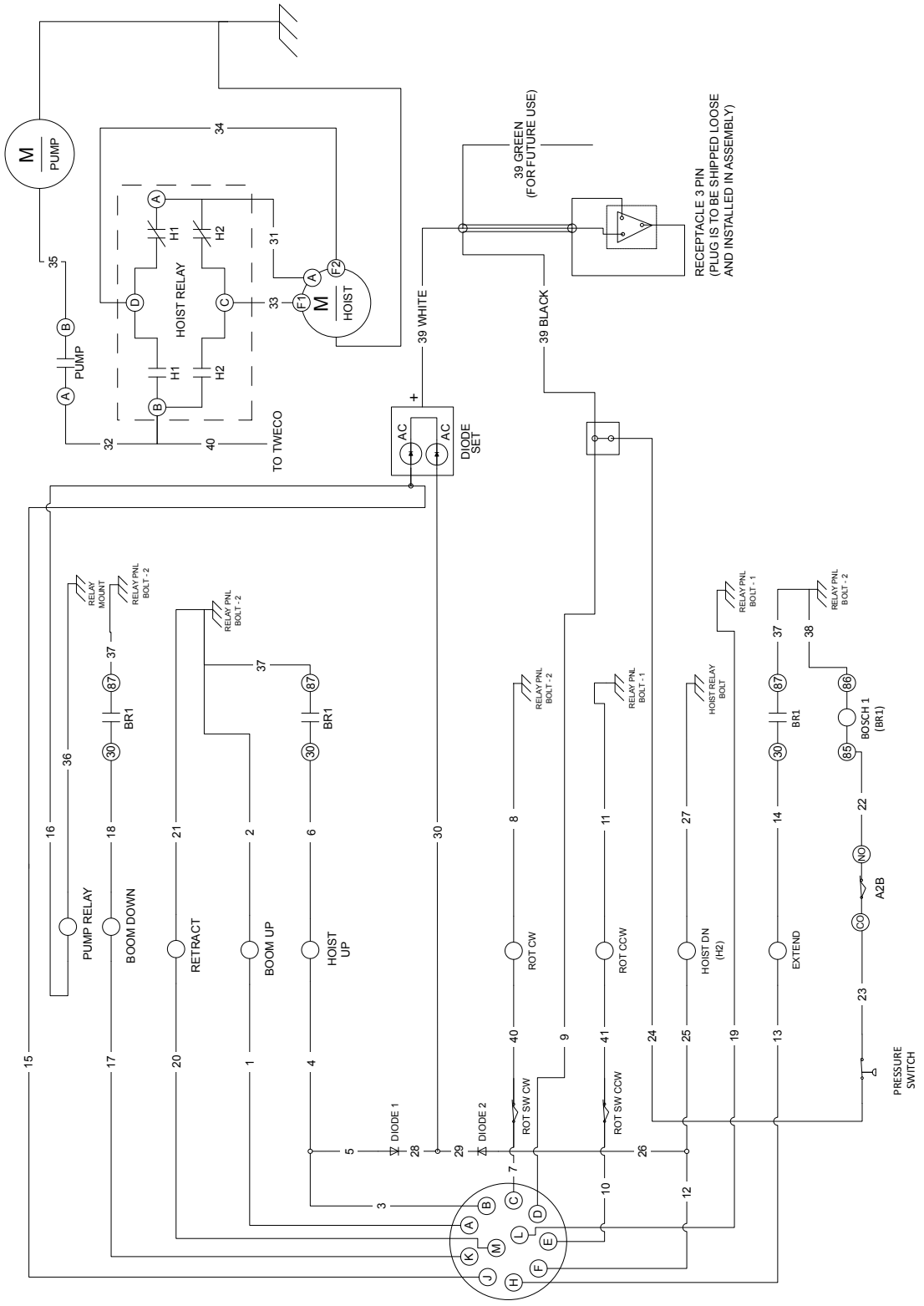
RECTIFIER BRIDGE
ORIENTATION



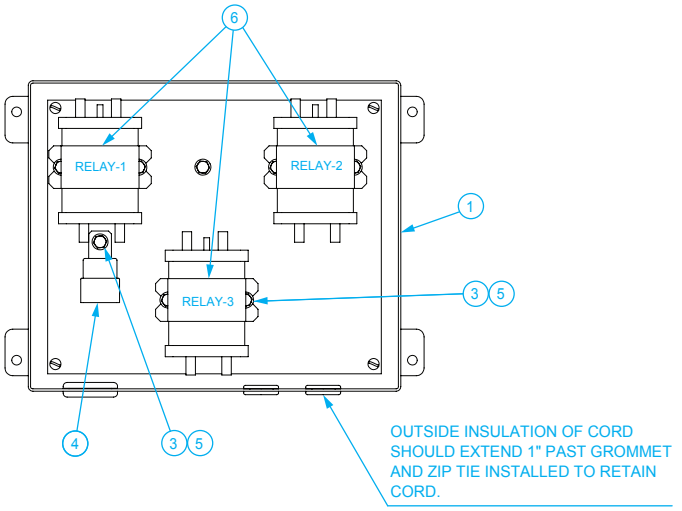
BOSCH RELAY
(BOTTOM VIEW)

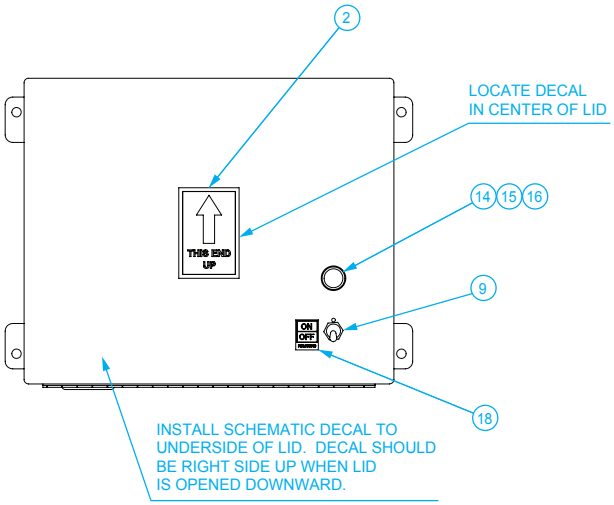
ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	320589	RELAY, HOIST
2	1	320584	RELAY, POWER UNIT
3	1	320355	RELAY, BOSCH
4	1	366708001	TERMINAL BLOCK ASSEMBLY
5	13	736272	NUTSERT 1/4-20UNC X .027-.165 GRIP
6	9	360493000	SCREW HX WHIZ-LK 1/4-20UNC X 1/2 LG
7	1	751138	RECTIFIER, BRIDGE 25 AMP
8	1	320562	RECEPTACLE, 11 PIN, 1/4 TURN, BAYONET
9	2	320988397	DIODE, 6AMP
10	1	366683002	BACK PANEL, RELAY PANEL

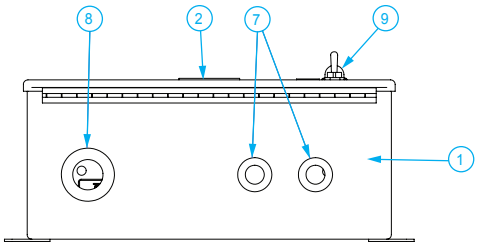
RELAY PANEL W/O SLIP RING ELECTRICAL SCHEMATIC



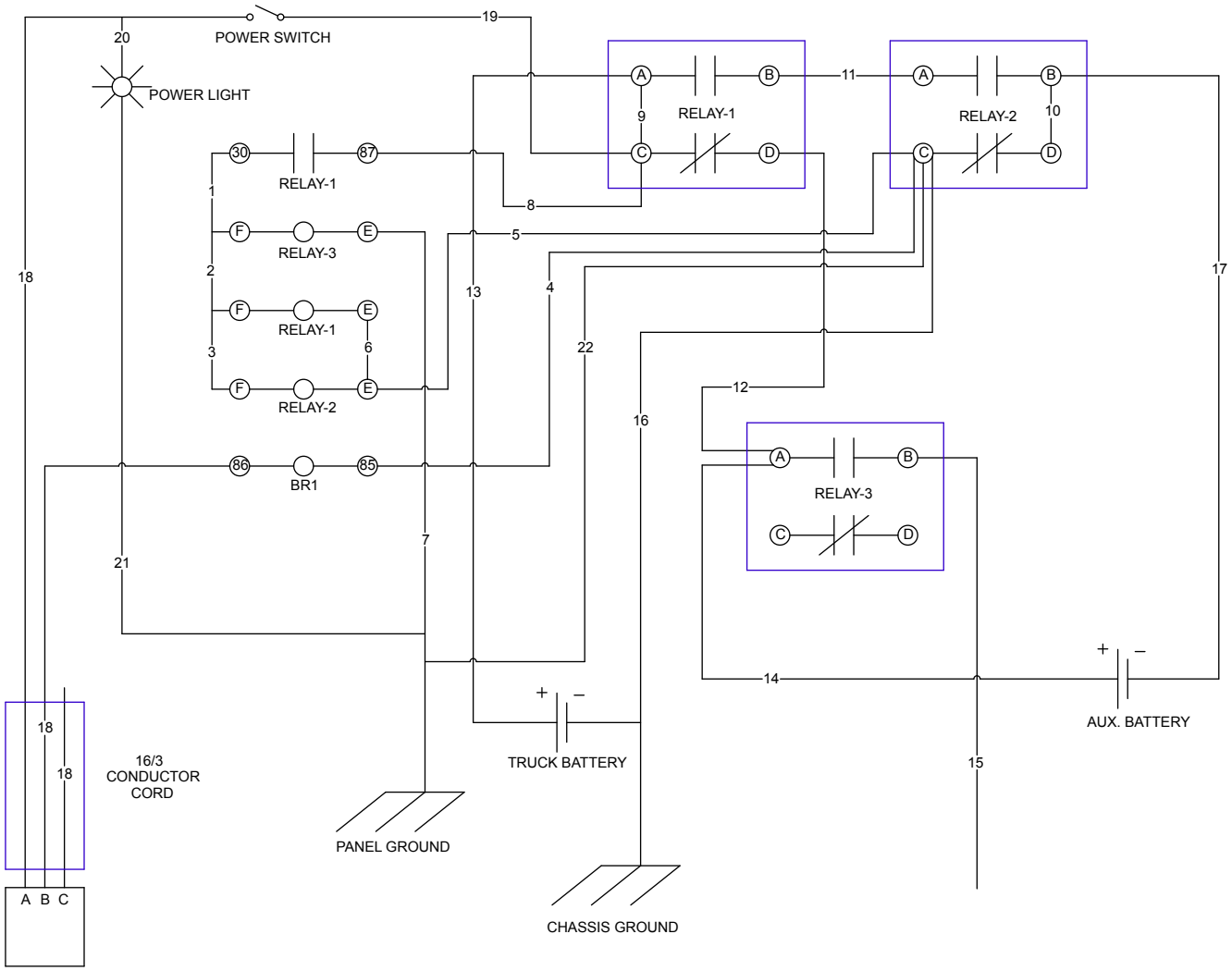
27 Voltage Switching Unit P/N: 366692000

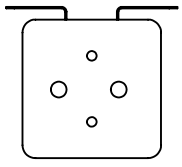




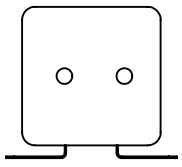


ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	366693000	ENCLOSURE, VOLTAGE SWITCHING UNIT
2	1	367242001	DECAL, THIS END UP
3	8	736272000	NUTSERT 1/4-20UNC X .027-.165 GRIP
4	1	320355000	RELAY, BOSCH
5	8	360493000	SCREW HX WHIZ-LK 1/4-20UNC X 1/2 LG
6	3	404167000	SOLENOID, SEALED
7	2	750169000	GROMMET, RUBBER
8	1	750282000	GROMMET, RUBBER, 1.375 OD, 1.00 ID
9	1	750090000	TOGGLE SWITCH, 1 POLE, 2 POSITION
10	1	360763001	HOUSING DEUTSCH 3-PIN
11	1	360763002	WEDGE, DEUTSCH 3-PIN
12	3	366367003	CONTACT, DEUTSCH SOCKET
13	1	366705000	DECAL, VSU SCHEMATIC
14	1	750171000	LAMP SOCKET, INDICATOR
15	1	750173000	BULB, 12V TYPE T-2
16	1	366707000	LENS, GREEN FLUTED
17	1	366717000	TWECO CONNECTOR, FEMALE 1MPC2
18	1	366717000	DECAL, ON/OFF

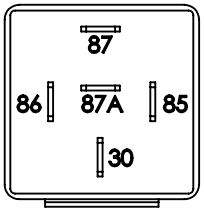




LARGE RELAY
TOP VIEW

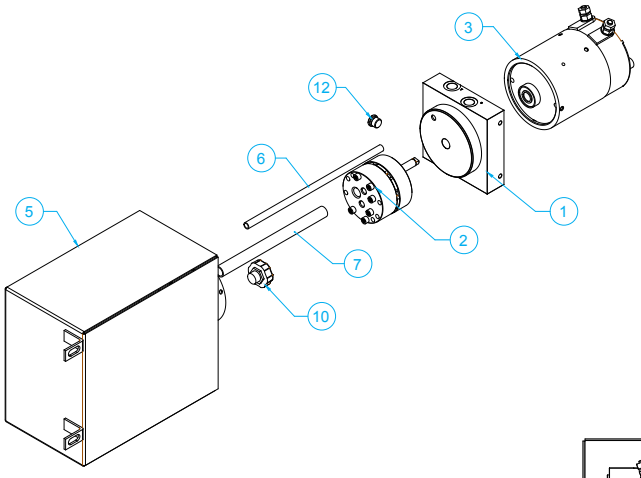


LARGE RELAY
BOTTOM VIEW

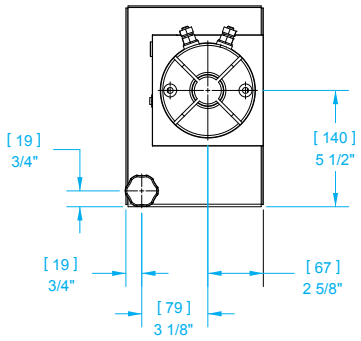


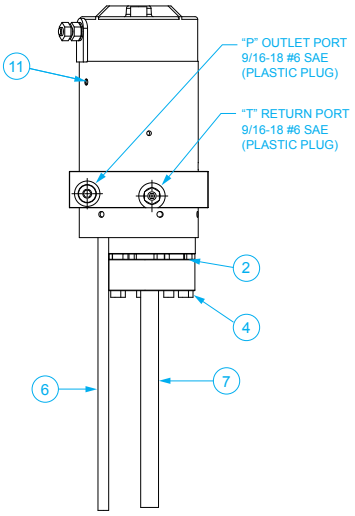
BOSCH RELAY
BOTTOM VIEW

28 Hydraulic Power Unit P/N: 366650000

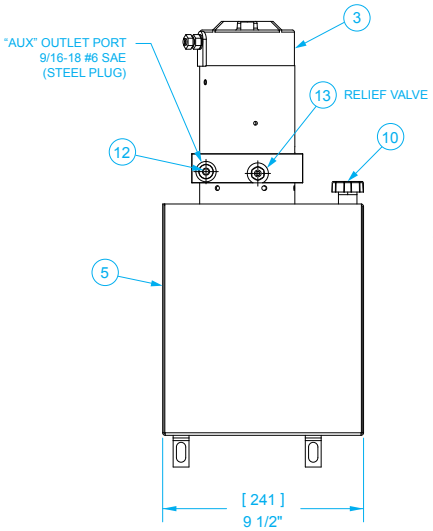


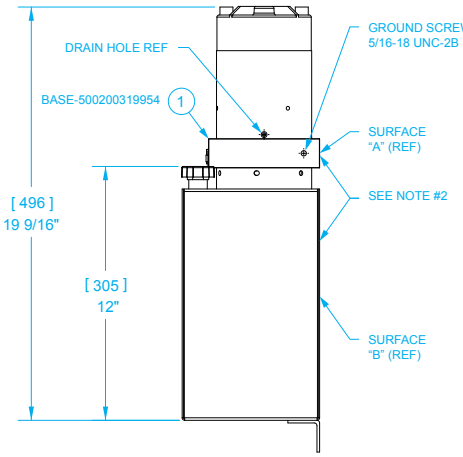
NOT ALL PARTS SHOWN

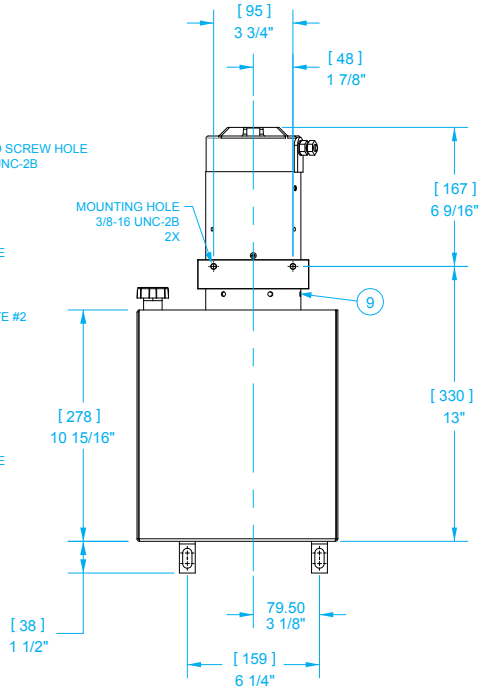




VIEW WITH RESERVOIR REMOVED

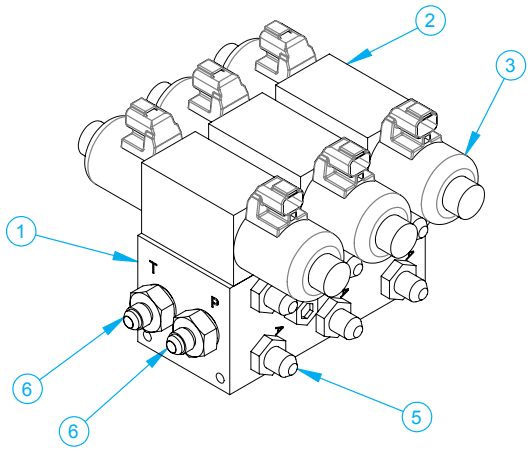


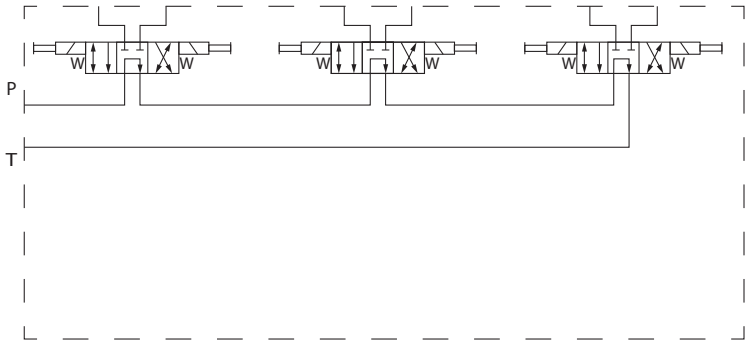


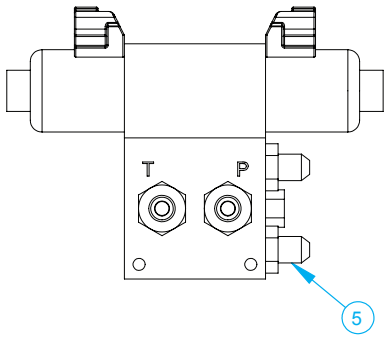


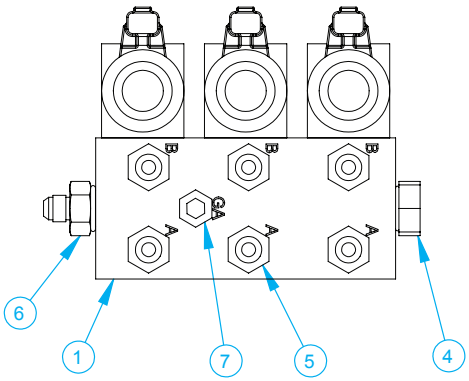
ITEM NO.	QTY	PART NO.	DESCRIPTION
1	1	320991284	BASE ASSY,M3504,MOD,W/MT,AUXP
2	1	366650011	P ASSY,QM,MDLR,DC,BRGS BLD RSV
3	1	366650006	MOTOR,DC, 24 VOLT 2 TERM
4	4	366650021	SCREW,SHC,1/4-20 X 3.0,BLK OX
5	1	366650013	RESV,10.94X6.5X9.5,V/MT,2-TAB,
6	1	366650014	TUBE,RTN,STR,1/8 NPT,NYLON
7	1	366650015	TUBE,SUCT,STR,3/8 NPT,NYLON
8	1	366650016	FILTER,SCREEN M-SERIES SUCT.
9	6	366650017	SCREW,SELF TAPPING,10-24 3/8
10	1	366650018	PLUG,RESV BREATHER FILL,3/8-18
11	2	366650019	PLUG,CAP,NYLON,PUSH-IN,MOTOR
12	1	760289000	PLUG, -6 ORB HOLLOW HEX
13	1	366650012	VALVE ASSY,R/V,1001 PSI AND UP

29 Hydraulic Control Valve P/N: 320989420









ITEM NO.	EATON	HYTOS	PARKER	PART NO.	DESCRIPTION
1	1	-	-	320989430	MANIFOLD BLOCK
		1	1	320989430	MANIFOLD BLOCK, DO3
2	-	-	3	320989422	VALVE, DO3 STACK TYPE, PARKER
		3		320989428	VALVE, DO3 STACK TYPE, HYTOS
	3	-	-	320989431	VALVE, DO3 STACK TYPE, EATON
3	-	-	6	320989423	COIL, 12V-2.5A PARKER, FOR 320989420
		6		320989429	COIL, 12V-2.7A HYTOS, FOR 320989420
	6	-	-	320989432	COIL, 12V-2.5A EATON, FOR 320989420
4	2	2	2	330072000	PLUG, #10 SAE
5	6	6	6	202756000	FITTING 6-8 STRAIGHT
6	2	2	2	202755000	FITTING, -10 SAE/-6 JIC, STR
7	1	1	1	751034000	PLUG, -6ORB

P.O. Box 580697 Phone: (918) 438-2760
4707 N. MIngo Rd. Tulsa, OK 74158-0697

LIMITED WARRANTY
1 YEAR PURCHASED REPLACEMENT PARTS

Auto Crane will warranty to the consumer for a period of (1) year from the date that a new Auto Crane replacement part was purchased from an authorized Auto Crane distributor. Each new Auto Crane part they sell will be free under normal use and service from defects in material and workmanship. Date of purchase will be honored as the date indicated on the Bill of Sale to the consumer.

The obligation of Auto Crane under this warranty does not apply to parts replaced under the limited warranty for a new Auto Crane product. The warranty for parts replaced under the limited warranty of a new Auto Crane product expires when the warranty for that product expires.

The obligation of Auto Crane under this warranty is limited to the replacement or repair of purchased replacement parts that appear to the manufacturer to be defective after review of documentation (Auto Crane Warranty Claim Form. photos. data etc.) provided by the Auto Crane distributor and/or inspection of parts returned to Auto Crane. This warranty does not obligate Auto Crane to bear labor costs to replace the defective parts or travel time charges in connection with the replacement or repair of defective parts. Responsibility for customer's claims arising from misapplication. abuse. misuse or alteration of equipment or parts lies with the distributor or user and no warranty obligation is assumed in these circumstances by Auto Crane.

Auto Crane will in no event be liable for any consequential damages or contingent liabilities arising out of the failure of any Auto Crane product or parts to operate properly

Auto Crane makes no warranty in respect to parts for component accessories. it being subject to the warranties of their respective manufacturers.

If field service. at the request of the distributor. is rendered and fault is found not to be with Auto Crane's product. the distributor shall pay the time and expense of the field representative.

Claims for service labor or other expenses that have incurred by the buyer without approval or authorization or Auto Crane will not be accepted

When applying for warranty claims may be handled by contacting your nearest authorized Auto Crane **Distributor. All claims are to be filed in writing on an Auto Crane Warranty Claim Form.**

P.O. Box 580697 Phone: (918) 438-2760
4707 N. Mlngo Rd. Tulsa, OK 74158-0697

LIMITED WARRANTY
2 YEAR PARTS AND LABOR

Auto Crane will warranty to the consumer for a period of (2) years parts and labor from the date of purchase. Each new Auto Crane unit they sell will be free under normal use and service from defects in material and workmanship. Date of purchase will be honored as the date indicated on the Bill of Sale, which must accompany the Warranty Registration and be on file with Auto Crane. Absent a valid Warranty Registration and appropriate documentation, the original date of manufacture, as indicated by the serial number on the product, will be used to determine the effective date of the 2 year warranty.

The obligation of Auto Crane under this warranty is limited to the replacement or repair of parts that appear to the manufacturer after review and/or inspection to be defective and paid flat rate labor for replacing defective parts. This warranty does not obligate Auto Crane to bear the travel time charges in connection with the replacement or repair of defective parts. Responsibility for customer's claims arising from misapplication, abuse, misuse or alteration of equipment or parts lies with the distributor or user and no warranty obligation is assumed in these circumstances by Auto Crane.

Auto Crane will in no event be liable for any consequential damages or contingent liabilities arising out of the failure of any Auto Crane Product or parts to operate properly.

Auto Crane makes no warranty in respect to component accessories, it being subject to the warranties of their respective manufacturers.

If field service, at the request of the distributor, is rendered and fault is found not to be with Auto Crane's product, the distributor shall pay the time and expense of the field representative.

Claims for service labor or other expenses that have incurred by the buyer without approval or authorization or Auto Crane will not be accepted.

When applying for warranty, claims may be handled by contacting your nearest authorized Auto Crane Distributor. All claims are to be filed in writing on an Auto Crane Warranty Claim Form.

AUTO CRANE COMPANY IS UNDER NO OBLIGATION TO EXTEND THIS WARRANTY TO ANY CUSTOMER FOR WHICH AN AUTO CRANE DELIVERY REPORT FORM HAS NOT BEEN COMPLETED AND ON FILE WITH AUTO CRANE COMPANY